



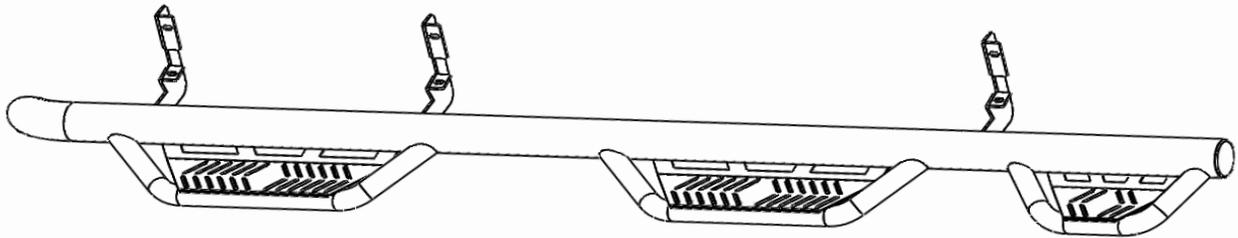
INSTALLATION INSTRUCTIONS

HAVOC HS3

NERF BAR WITH STEP

HPG-003164

2019-CURRENT GM 1500 CREW CAB 6'6" BED



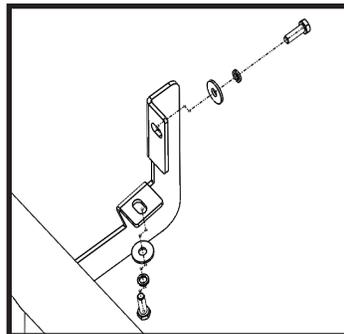
Hardware KIT: HPG-HDW001412
 M8-1.25X25MM HEX BOLT.....12
 M8X24MM OD FLAT WASHER.....12
 M8 LOCK WASHER.....12

KIT CONTAINS:
 1 X DRIVER SIDE STEP
 1 X PASSENGER SIDE STEP
 1 X HARDWARE KIT: HPG-HDW001412 1 X
 INSTALLATION INSTRUCTION

DO NOT USE POWER OR AIR TOOLS. HAND TOOLS ONLY. TORQUE TO APPROX. 17 TO 18 FTLBS.

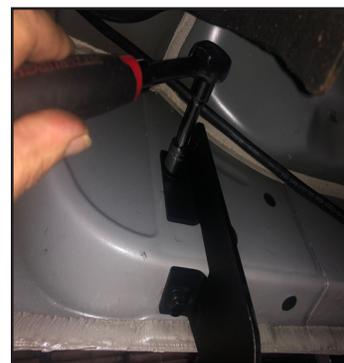
STEP 1:

DETERMINE WHICH BAR IS THE DRIVER. TWO OF THE BRACKETS SIT CLOSER TOGETHER, THAT END IS THE FRONT OF THE BAR. VERIFY THAT YOU HAVE RECEIVED ALL COMPONENTS BEFORE STARTING THE INSTALLATION.



STEP 2

THE VEHICLE IS EQUIPPED WITH FACTORY INSTALLED THREADED INSERTS. THESE MAY BE COVERED BY PLASTIC PLUGS AND WILL NEED TO BE REMOVED .



STEP 4:
 REPEAT STEP 3 FOR THE REMAINING BRACKET LOCATIONS. AFTER ALL HARDWARE IS IN PLACE. FULLY TIGHTEN ALL HARDWARE TO APPROX. 17 TO 18 FT LBS.

STEP3:

STARTING ON THE DRIVERS SIDE, BEGIN WITH THE MIDDLE BRACKET IF YOU DO NOT HAVE ANYONE TO ASSIST YOU IN LIFTING THE BAR INTO PLACE. THE USE OF JACK STANDS IS ANOTHER OPTION TO HOLD BARS IN POSITION. INSTALL THE ZINC M8 BOLT, LOCK & FLAT WASHERS. **DO NOT FULLY TIGHTEN HARDWARE AT THIS TIME.** WAIT UNTIL ALL HARDWARE IS IN PLACE TO FULLY TIGHTEN

STEP 5:
 REPEAT STEPS 3 & 4 ON THE OPPOSITE SIDE OF THE VEHICLE. DOUBLE CHECK THAT ALL HARDWARE HAS BEEN PROPERLY TORQUED. THIS COMPLETES THE INSTALLATION, THANK YOU FOR YOUR PURCHASE. ENJOY YOUR HAVOC HS3 STEPS

