

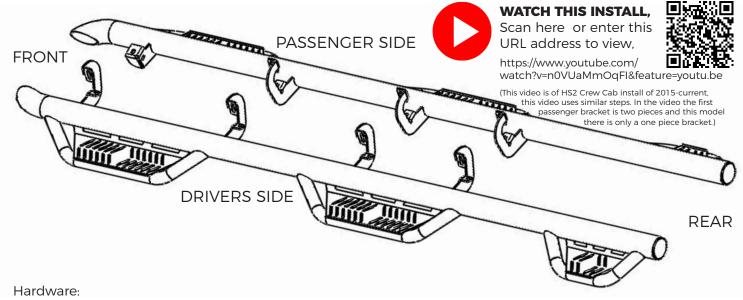
INSTALLATION INSTRUCTIONS

HAVOC HS3

NERF BAR WITH STEP

HPG-003134

2011-2014 GM HD CREW CAB 6'6" BED SRW W/ DIESEL ENGINE



Zinc 8mm U-Nut - 20mm center of hole to edge	7
Zinc 8mm Hex Bolt - 1.25 x 25mm	7
Zinc 8mm Washer - 22mm OD	13
Zinc 8mm Lock Washer	7
Zinc 8mm Serrated Flange Nut	6
Black 8mm Hex Bolt - 1.25 x 25mm	8

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Insert spring loaded U nuts to the body of the truck.





STEP 3:

Insert black 8mm head bolt and washer through pinch weld hole and secure with serrated nut and washer. The first location on the passenger side will use the 10mm hardware instead

STEP 2:

Carefully place HS3 step into place. Use Zinc 8mm bolt, washer and begin hand tightening all upper mountings (4 on drivers side and 3 on the passenger side). Best to have a assistant to lift and hold board in place.





STEP 4: Avoid using power or air tools. Tighten pinch weld mounts first then upper bolts. Tighten to 20ft lbs torque to secure the board to the truck.