



INSTALLATION INSTRUCTIONS

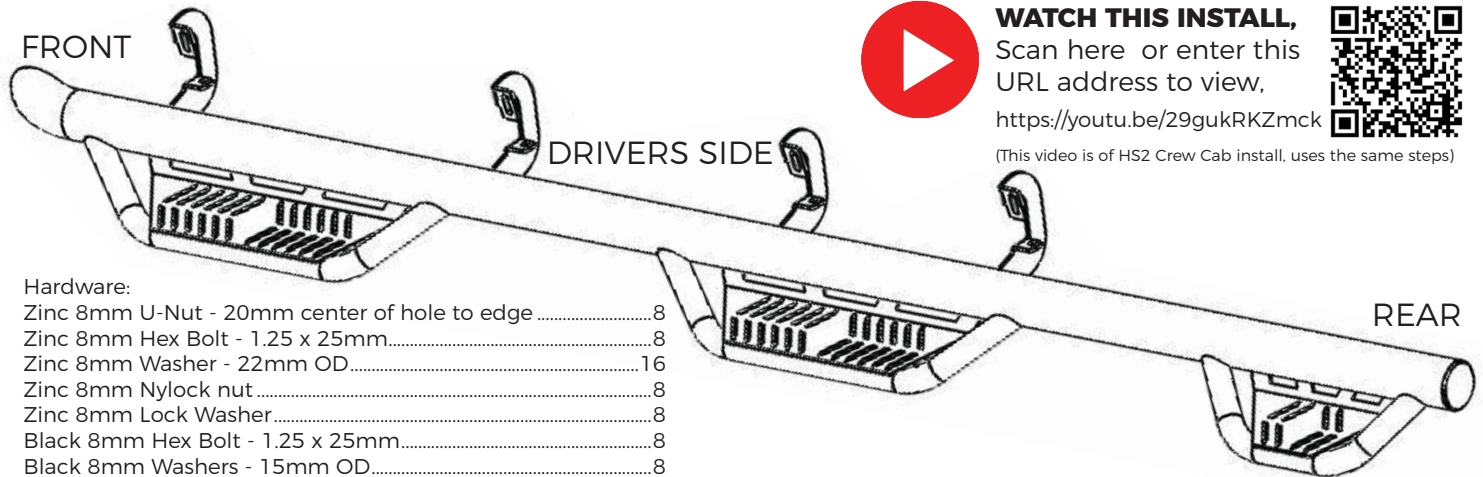
HAVOC HS3

NERF BAR WITH STEP

HPG-003104

2014-2018 GM 1500 CREW CAB 6'6" BED

2007-2019 GM HD CREW CAB 6'6" BED (15-19 GAS ENGINE ONLY)



WATCH THIS INSTALL,

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<https://youtu.be/29gukRKZmck>

(This video is of HS2 Crew Cab install, uses the same steps)



Hardware:

Zinc 8mm U-Nut - 20mm center of hole to edge	8
Zinc 8mm Hex Bolt - 1.25 x 25mm.....	8
Zinc 8mm Washer - 22mm OD.....	16
Zinc 8mm Nylock nut.....	8
Zinc 8mm Lock Washer.....	8
Black 8mm Hex Bolt - 1.25 x 25mm.....	8
Black 8mm Washers - 15mm OD.....	8

STEP 1:

Identify the driver and passenger bars. The rear side is the smallest step on the bar. This goes towards the rear tire.



STEP 2:

Each mounting bracket consist of 2 mounting holes. The upper large hole mounts to the body of the truck and the lower smaller hole to the pinch weld.



STEP 3:

Insert spring loaded U nuts to the body of the truck. Install only one at the rear of the truck on 1500 models. All three locations for 2500 and 3500 models.



STEP 4:

Carefully place HS2 step into place. Use bolt, washer and begin hand tightening all 3 upper mountings. Best to have a assistant to lift and hold board in place.



STEP 5:

Insert black head bolt and washer through pinch weld hole and secure with locking nut and washer. With some 1500 models the pinch weld will have a OE nut welded to the truck.



STEP 6:

Avoid using power or air tools. Tighten pinch weld mounts first then upper bolts. Tighten to 20ft lbs torque to secure the board to the truck. Repeat the same procedure to the other side.

