



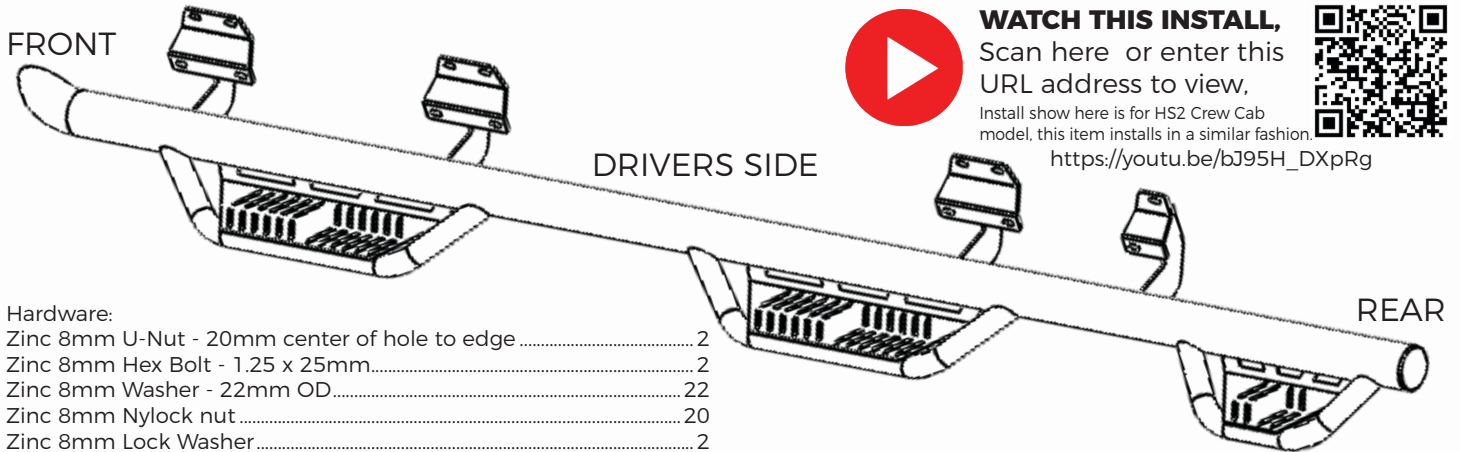
# INSTALLATION INSTRUCTIONS

## HAVOC HS3

### NERF BAR WITH STEP

**HPG-003040**

2017-CURRENT FORD SUPERDUTY CREW CAB 6'9" BED



**WATCH THIS INSTALL,**  
Scan here or enter this  
URL address to view,

Install show here is for HS2 Crew Cab  
model, this item installs in a similar fashion.

[https://youtu.be/bJ95H\\_DXpRg](https://youtu.be/bJ95H_DXpRg)



#### Hardware:

Zinc 8mm U-Nut - 20mm center of hole to edge .....	2
Zinc 8mm Hex Bolt - 1.25 x 25mm.....	2
Zinc 8mm Washer - 22mm OD .....	22
Zinc 8mm Nylock nut.....	20
Zinc 8mm Lock Washer.....	2

#### STEP 1:

Identify the driver and passenger bars. The bracket with only two mounting holes goes to the rear of the cab.



#### STEP 2:

Each bar consist of 3 large brackets with 4 mounting holes, you will use 3 of the holes to mount each bracket to the truck. You will notice the top stud is to the right on some and to the left on others.



#### STEP 3:

Remove OE boards if equipped then locate mounting studs. Clean any dirt and debris from mounting studs and location. The rear bracket requires a U nut installed into the body.



#### STEP 4:

Carefully place HS2 step onto the studs. Add washers and begin hand tightening nuts. Use bolt in the location where you installed the U nut. Best to have a assistant to lift and hold board in place.



#### STEP 5:

Begin tightening nuts in a alternating pattern. **Avoid using power or air tools.**

Over tightening could stripe or break the OE studs.



#### STEP 6:

Tighten to 20ft lbs torque to secure the board to the truck. Repeat the same procedure to the other side.