



INSTALLATION INSTRUCTIONS

HAVOC HS3

NERF BAR WITH STEP

HPG-003005

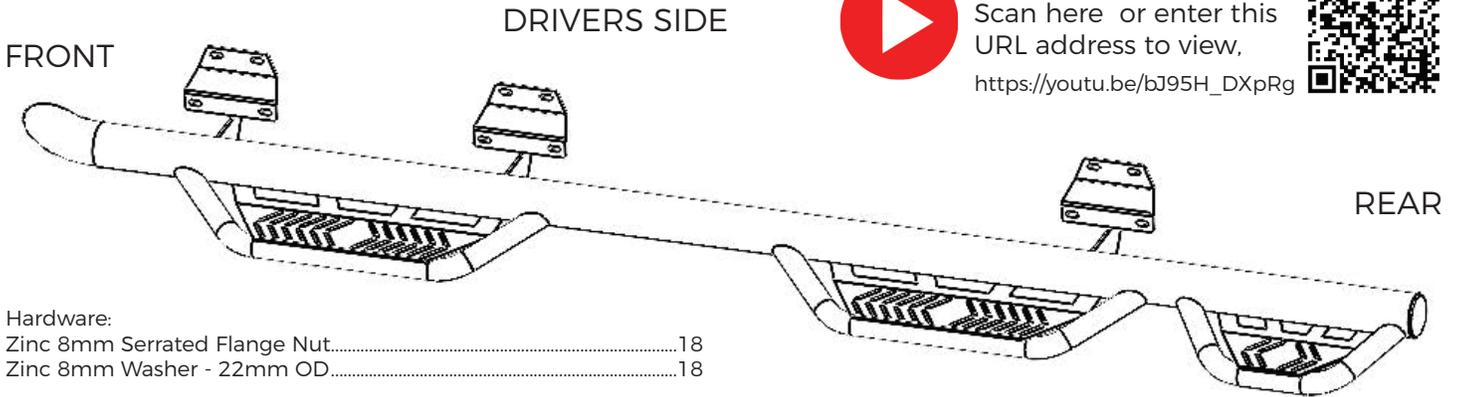
2015-C F150 SUPERCREW 5'7" BED (INCL RAPTOR & LIGHTNING)



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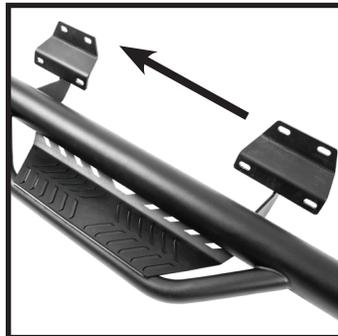


Hardware:

| | |
|-----------------------------------|----|
| Zinc 8mm Serrated Flange Nut..... | 18 |
| Zinc 8mm Washer - 22mm OD..... | 18 |

STEP 1:

Identify the driver and passenger bars. The center bracket is closer to the front of the truck.



STEP 2:

Each mounting bracket consist of 4 mounting holes, you will use 3 of the holes to mount each bracket to the truck. You will notice the top stud is to the right on some and to the left on others.



STEP 3:

Remove OE boards if equipped then locate mounting studs. Clean any dirt and debris from mounting studs and location.



STEP 4:

Carefully place HS2 step onto the studs. Add washers and begin hand tightening nuts. Best to have a assistant to lift and hold board in place.



STEP 5:

Begin tightening nuts in a alternating pattern. **Avoid using power or air tools.** Over tightening could stripe or break the OE studs.



STEP 6:

Tighten to 20ft lbs torque to secure the board to the truck. Repeat the same procedure to the other side.

