



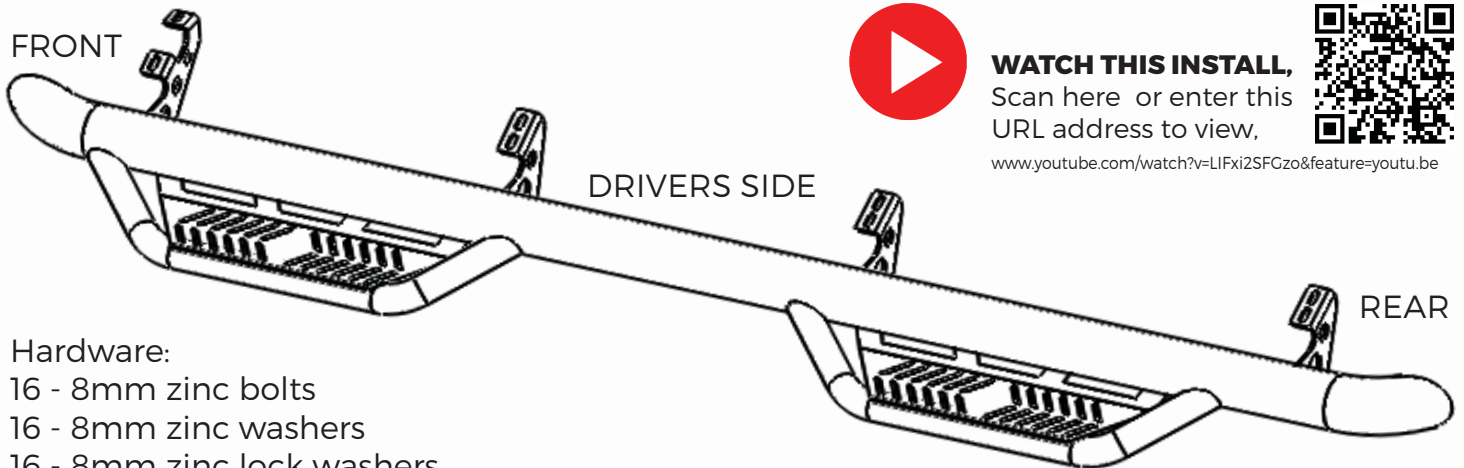
# INSTALLATION INSTRUCTIONS

## HAVOC HS2

### NERF BAR WITH STEP

**HPG-001404**

2007-2021 TOYOTA TUNDRA CREW MAX



**WATCH THIS INSTALL,**  
Scan here or enter this  
URL address to view,

[www.youtube.com/watch?v=LIFxi2SFGzo&feature=youtu.be](https://www.youtube.com/watch?v=LIFxi2SFGzo&feature=youtu.be)



Hardware:

16 - 8mm zinc bolts

16 - 8mm zinc washers

16 - 8mm zinc lock washers

#### **STEP 1:**

Identify the driver and passenger bars. The first bracket has a large notch between the two mounting holes. This bracket goes to the front of the truck.



#### **STEP 2:**

Each mounting bracket consist of 2 mounting holes.



#### **STEP 3:**

Remove OE boards if equipped then locate mounting holes. Clean any dirt and debris from mounting holes and surface.



#### **STEP 4:**

Carefully place HS2 step onto Place. Hand tightening the upper center bolt with washers to hold in place. Best to have a assistant to lift and hold board in place. Now hand tightening remaining mounts bolts.



#### **STEP 5:**

Begin tightening bolts in a alternating pattern. **Avoid using power or air tools.** Over tightening could stripe or break the OE threaded inserts.



#### **STEP 6:**

Tighten to 20ft lbs torque to secure the board to the truck. Repeat the same procedure to the other side.

