



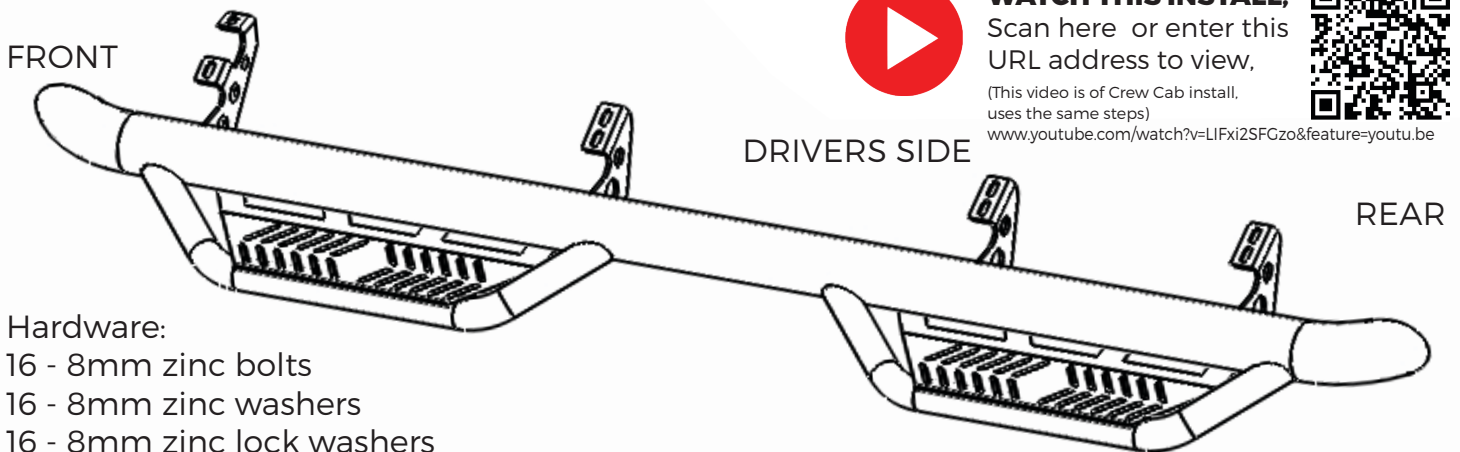
INSTALLATION INSTRUCTIONS

HAVOC HS2

NERF BAR WITH STEP

HPG-001402

2007-2021 TOYOTA TUNDRA DOUBLE CAB



WATCH THIS INSTALL,
Scan here or enter this
URL address to view,

(This video is of Crew Cab install,
uses the same steps)
www.youtube.com/watch?v=LlFxi2SFGzo&feature=youtu.be



- Hardware:
- 16 - 8mm zinc bolts
 - 16 - 8mm zinc washers
 - 16 - 8mm zinc lock washers

STEP 1:
Identify the driver and passenger bars. The first bracket has a large notch between the two mounting holes. This bracket goes to the front of the truck.



STEP 2:
Each mounting bracket consist of 2 mounting holes.



STEP 3:
Remove OE boards if equipped then locate mounting holes. Clean any dirt and debris from mounting holes and surface.



STEP 4:
Carefully place HS2 step onto Place. Hand tightening the upper center bolt with washers to hold in place. Best to have a assistant to lift and hold board in place. Now hand tightening remaining mounts.



STEP 5:
Begin tightening bolts in a alternating pattern. **Avoid using power or air tools.** Over tightening could stripe or break the OE threaded inserts.



STEP 6:
Tighten to 20ft lbs torque to secure the board to the truck. Repeat the same procedure to the other side.