INSTALLATION INSTRUCTIONS

HAVOC HS2

NERF BAR WITH STEP

HPG-001232

2019-CURRENT RAM 1500 CREW CAB (EXCLUDES 1500 CLASSIC)

Hardware:

Zinc 8mm Washer - 22mm OD **18**

Black 8mm Serrated Flange Nut.....**18**

Attention: Do Not use power or air tools to install or tighten hardware.

STEP 1:
Identify the driver and passenger bars. The front step is closer to the front end of the bar. Use this as a visual reference to determine each side.

STEP 4:
With the proper Hardware, Install the M8 x 22mm Flat Washer and thread on the M8 Serrated Flange Nut leaving the nut loose. Do not fully tighten any hardware until all hardware has been installed for that side.

STEP 2:
Each mounting location consist of 3 Factory installed mounting studs. Shown here. If your vehicle was not equipped with factory installed running boards then you may need to carefully clean (chase) the threads of each stud with the proper die.

STEP 5:
Once all hardware has been installed. Begin tightening nuts & bolts in a alternating pattern. **Avoid using power or air tools**. **Tighten to approx. 18 ft/lbs** of torque to secure the board to the truck.

STEP 3:
It is recommended to have someone to assist you in Lifting the HS2 steps. Starting on the Driver Side, carefully lift the HS2 Steps into place. Install flat washers and serrated flange nuts to middle bracket to hold bar in place.

STEP 6:
Repeat the same process for the Passenger Side of the vehicle.