



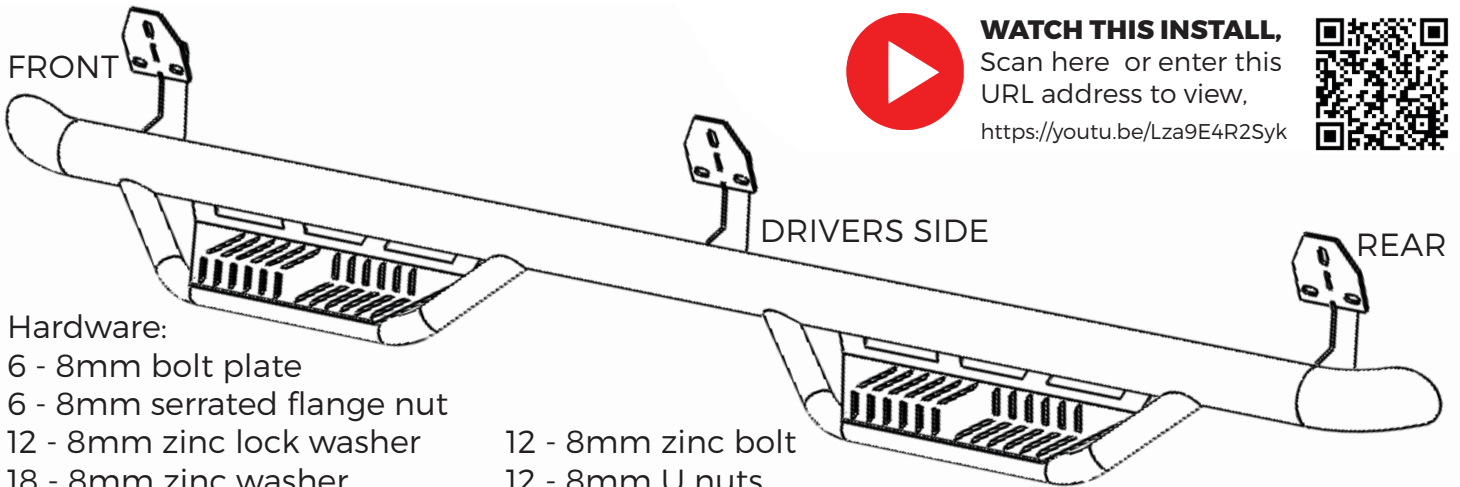
INSTALLATION INSTRUCTIONS

HAVOC HS2

NERF BAR WITH STEP

HPG-001208

2009-2014 RAM 1500 CREW CAB,
2010-2014 RAM HD CREW CAB



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Hardware:

- 6 - 8mm bolt plate
- 6 - 8mm serrated flange nut
- 12 - 8mm zinc lock washer
- 12 - 8mm zinc bolt
- 18 - 8mm zinc washer
- 12 - 8mm U nuts

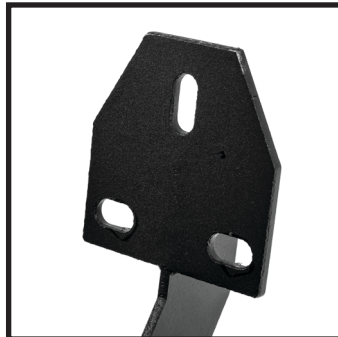
STEP 1:

Identify the driver and passenger bars. The center bracket is closer to the rear step than the front. Use this to determine each side.



STEP 2:

Each mounting bracket consist of 3 mounting holes. All three holes will be used to mount to the truck.



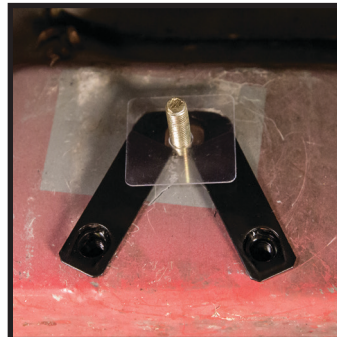
STEP 3:

Remove OE boards if equipped then locate mounting holes. Insert U nuts to the bottom two holes



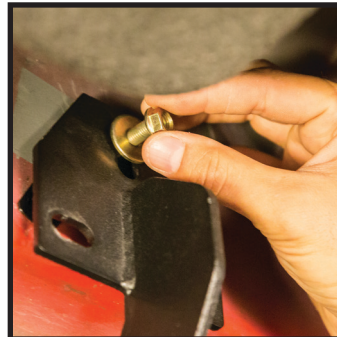
STEP 4:

Place clear retainer over stud on bolt plate. Fish bolt plate through the body of the truck. Slide retainer tight to stud. Take your time here, avoid dropping bolt plate into the body.



STEP 5:

Carefully place HS2 step onto Place. Hand tightening the upper nut to bolt plate with washer. Best to have a assistant to lift and hold board in place. Insert and hand tightening lower bolts.



STEP 6:

Begin tightening nuts & bolts in a alternating pattern. **Avoid using power or air tools.** Tighten to 20ft lbs torque to secure the board to the truck. Repeat the same procedure to the other side.

