



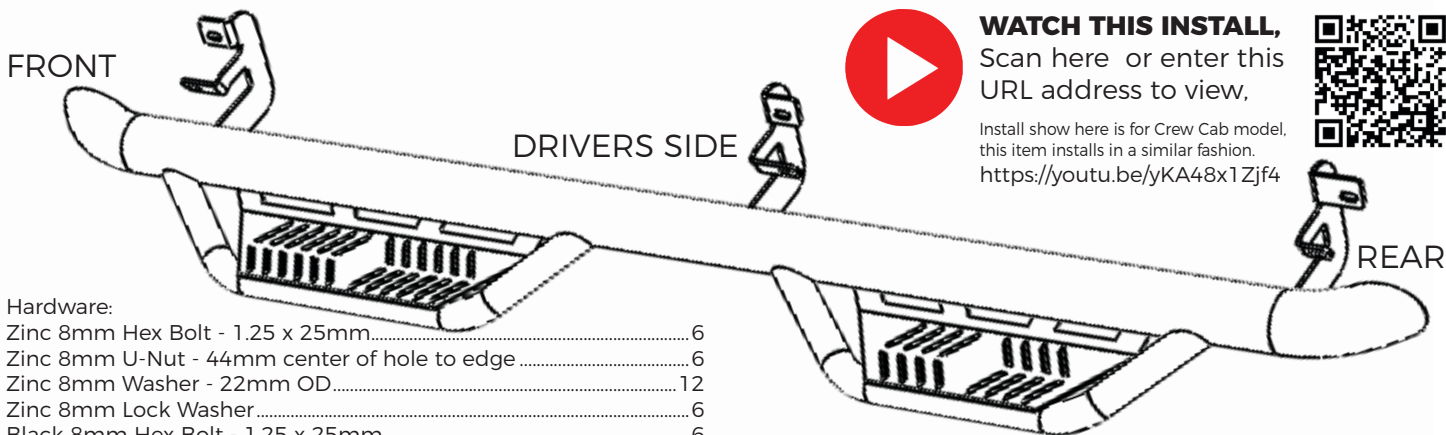
INSTALLATION INSTRUCTIONS

HAVOC HS2

NERF BAR WITH STEP

HPG-001202

2015-2018 RAM 1500 QUAD CAB (+19-23 1500 CLASSIC)



WATCH THIS INSTALL,
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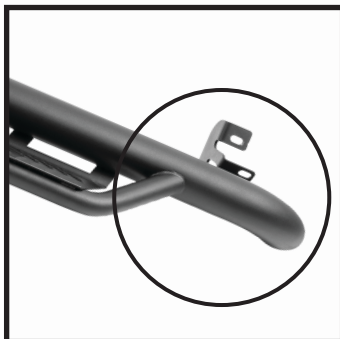
Install show here is for Crew Cab model, this item installs in a similar fashion.
<https://youtu.be/yKA48x1Zjf4>

Hardware:

- Zinc 8mm Hex Bolt - 1.25 x 25mm.....6
- Zinc 8mm U-Nut - 44mm center of hole to edge.....6
- Zinc 8mm Washer - 22mm OD.....12
- Zinc 8mm Lock Washer.....6
- Black 8mm Hex Bolt - 1.25 x 25mm.....6
- Black 8mm Washers - 15mm OD.....6
- Black 8mm Serrated Flange Nut.....6

STEP 1:

Identify the driver and passenger bars. The rear bracket is closer to the end of the bar. Use this to determine each side.



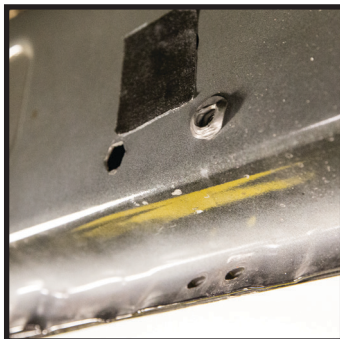
STEP 2:

Each mounting bracket consist of 2 mounting holes. The upper hole mounts to the body of the truck and the lower hole to the pinch weld.



STEP 3:

Remove OE boards if equipped then locate mounting holes. In some cases there are threaded inserts installed by the factory (shown here). If not insert the provided U nuts in upper mounting holes



STEP 4:

Carefully place HS2 step onto Place. Hand tightening the upper center bolt with washers to hold in place. Best to have a assistant to lift and hold board in place. Insert and hand tightening rear and front upper bolts.



STEP 5:

Insert black bolt with zinc washer from the back then through the pinch weld holes. On the front add back washer and black serrated flange nut.



STEP 6:

Begin tightening nuts & bolts in a alternating pattern. **Avoid using power or air tools.** Tighten to 20ft lbs torque to secure the board to the truck. Repeat the same procedure to the other side.

