



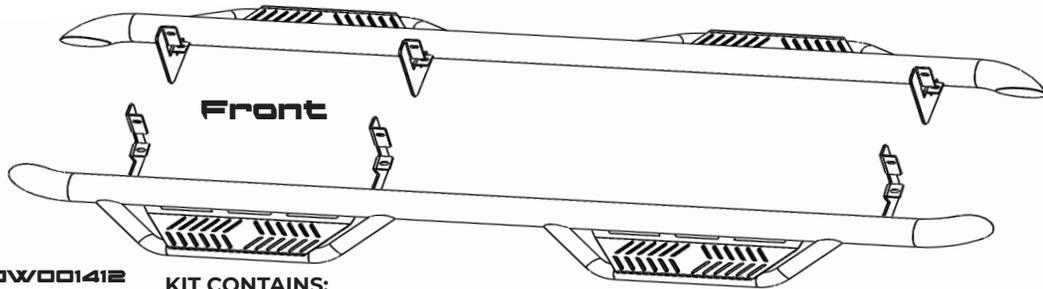
# INSTALLATION INSTRUCTIONS

## HAVOC HS2

### NERF BAR WITH STEP

**HPG-001164**

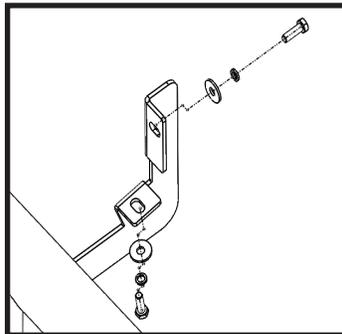
2019-C GM 1500 CREW CAB, 2020-C GM HD CREW CAB



- Hardware KIT: HPG-HDW001412**
- |                               |                                 |
|-------------------------------|---------------------------------|
| M8-1.25X25MM HEX BOLT.....12  | 1 X DRIVER SIDE STEP            |
| M8X24MM OD FLAT WASHER.....12 | 1 X PASSENGER SIDE STEP         |
| M8 LOCK WASHER.....12         | 1 X HARDWARE KIT: HPG-HDW001412 |
|                               | 1 X INSTALLATION INSTRUCTION    |

**DO NOT USE POWER OR AIR TOOLS. HAND TOOLS ONLY. TORQUE TO APPROX. 17 TO 18 FTLBS.**

**STEP 1:**  
DETERMINE WHICH BAR IS THE DRIVER. TWO OF THE BRACKETS SIT CLOSER TOGETHER, THAT END IS THE FRONT OF THE BAR. VERIFY THAT YOU HAVE RECEIVED ALL COMPONENTS BEFORE STARTING THE INSTALLATION.



**STEP 2**  
THE VEHICLE IS EQUIPPED WITH FACTORY INSTALLED THREADED INSERTS. THESE MAY BE COVERED BY PLASTIC PLUGS AND WILL NEED TO BE REMOVED.



**STEP 4:**  
REPEAT STEP 3 FOR THE REMAINING BRACKET LOCATIONS. AFTER ALL HARDWARE IS IN PLACE FULLY TIGHTEN ALL HARDWARE TO APPROX. 17 TO 18 FT LBS.

**STEP3:**  
STARTING ON THE DRIVERS SIDE, BEGIN WITH THE MIDDLE BRACKET IF YOU DO NOT HAVE ANYONE TO ASSIST YOU IN LIFTING THE BAR INTO PLACE. THE USE OF JACK STANDS IS ANOTHER OPTION TO HOLD BARS IN POSITION. INSTALL THE ZINC M8 BOLT, LOCK & FLAT WASHERS. **DO NOT FULLY TIGHTEN HARDWARE AT THIS TIME.** WAIT UNTIL ALL HARDWARE IS IN PLACE TO FULLY TIGHTEN



**STEP 5:**  
REPEAT STEPS 3 & 4 ON THE OPPOSITE SIDE OF THE VEHICLE. DOUBLE CHECK THAT ALL HARDWARE HAS BEEN PROPERLY TORQUED. THIS COMPLETES THE INSTALLATION, THANK YOU FOR YOUR PURCHASE. ENJOY YOUR HAVOC HS2 STEPS