



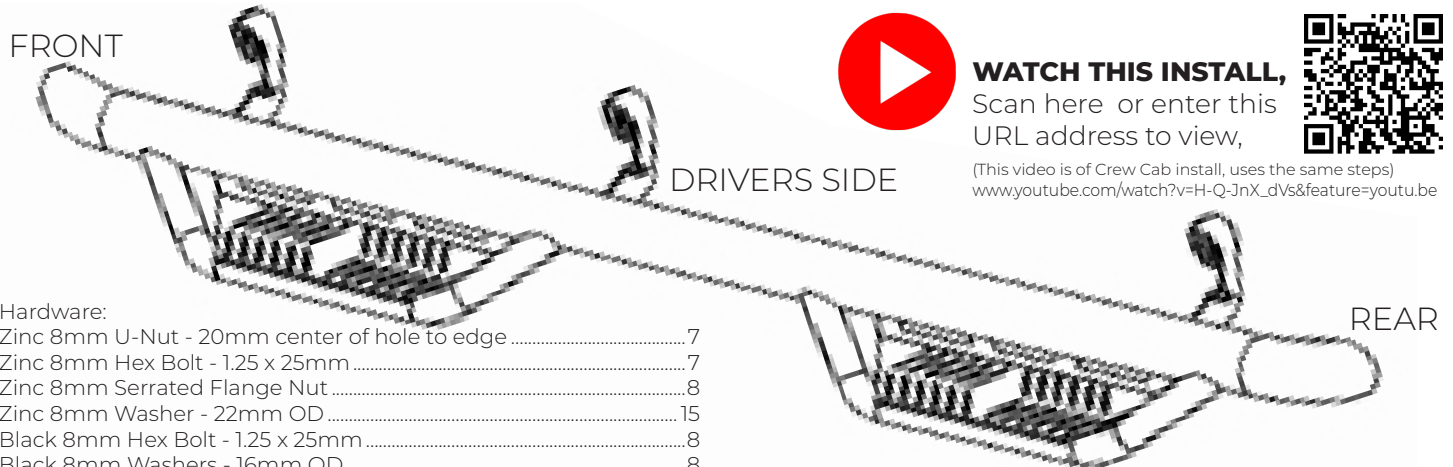
# INSTALLATION INSTRUCTIONS

## HAVOC HS2

### NERF BAR WITH STEP

#### HPG-001134

2011-2014 GM HD CREW CAB W/ DIESEL ENGINE



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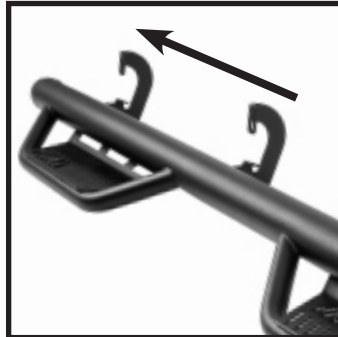
(This video is of Crew Cab install, uses the same steps)  
[www.youtube.com/watch?v=H-Q-JnX\\_dVs&feature=youtu.be](http://www.youtube.com/watch?v=H-Q-JnX_dVs&feature=youtu.be)

#### Hardware:

Zinc 8mm U-Nut - 20mm center of hole to edge .....	7
Zinc 8mm Hex Bolt - 1.25 x 25mm .....	7
Zinc 8mm Serrated Flange Nut .....	8
Zinc 8mm Washer - 22mm OD .....	15
Black 8mm Hex Bolt - 1.25 x 25mm .....	8
Black 8mm Washers - 16mm OD .....	8
Zinc 8mm Lock Washer .....	7

#### STEP 1:

Identify the driver and passenger bars. The center bracket is closer to the front of the truck.



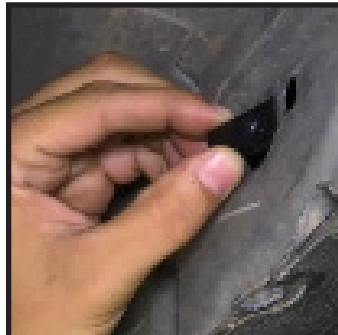
#### STEP 2:

Each mounting bracket consist of 2 mounting holes. The upper large hole mounts to the body of the truck and the lower smaller hole to the pinch weld.  
Note: Passenger front bracket only mounts to pinch weld



#### STEP 3:

Insert spring loaded U nuts to the body of the truck.



#### STEP 4:

Carefully place HS2 step into place. Use bolt, washer and begin hand tightening all 3 upper mountings.  
Best to have a assistant to lift and hold board in place.



#### STEP 5:

Insert black bolt and washer through pinch weld hole and secure with serrated flange nut and washer. With some 1500 models the pinch weld will have a OE nut welded to the truck.



#### STEP 6:

**Avoid using power or air tools.** Tighten pinch weld mounts first then upper bolts. Tighten to 20ft lbs torque to secure the board to the truck. Repeat the same procedure to the other side.

