



INSTALLATION INSTRUCTIONS

HAVOC HS2

NERF BAR WITH STEP

HPG-001102

2007-2018 GM 1500 DBL CAB (+2019 Legacy/Limited),
2007-2019 GM HD DBL CAB (15-19 GAS ENGINE ONLY)

FRONT



WATCH THIS INSTALL,

Scan here or enter this
URL address to view,

<https://youtu.be/29gukRKZmck>

(This video is of Crew Cab install, uses the same steps)



DRIVERS SIDE

REAR

Hardware:

6 - M8 black button head screws

6 - 8mm black washers

6 - 8mm zinc bolts

12 - 8mm zinc washers

6 - 8mm Nyloc nuts

6 - 8mm U nuts

6 - 8mm zinc lock washers

STEP 1:

Identify the driver and passenger bars. The center bracket is closer to the front of the truck.



STEP 2:

Each mounting bracket consist of 2 mounting holes. The upper large hole mounts to the body of the truck and the lower smaller hole to the pinch weld.



STEP 3:

Insert spring loaded U nuts to the body of the truck. Install only one at the rear of the truck on 1500 models. All three locations for 2500 and 3500 models.



STEP 4:

Carefully place HS2 step into place. Use bolt, washer and begin hand tightening all 3 upper mountings. Best to have a assistant to lift and hold board in place.



STEP 5:

Insert button head bolt and washer through pinch weld hole and secure with locking nut and washer. With some 1500 models the pinch weld will have a OE nut welded to the truck.



STEP 6:

Avoid using power or air tools. Tighten pinch weld mounts first then upper bolts. Tighten to 20ft lbs torque to secure the board to the truck. Repeat the same procedure to the other side.

