



# INSTALLATION INSTRUCTIONS

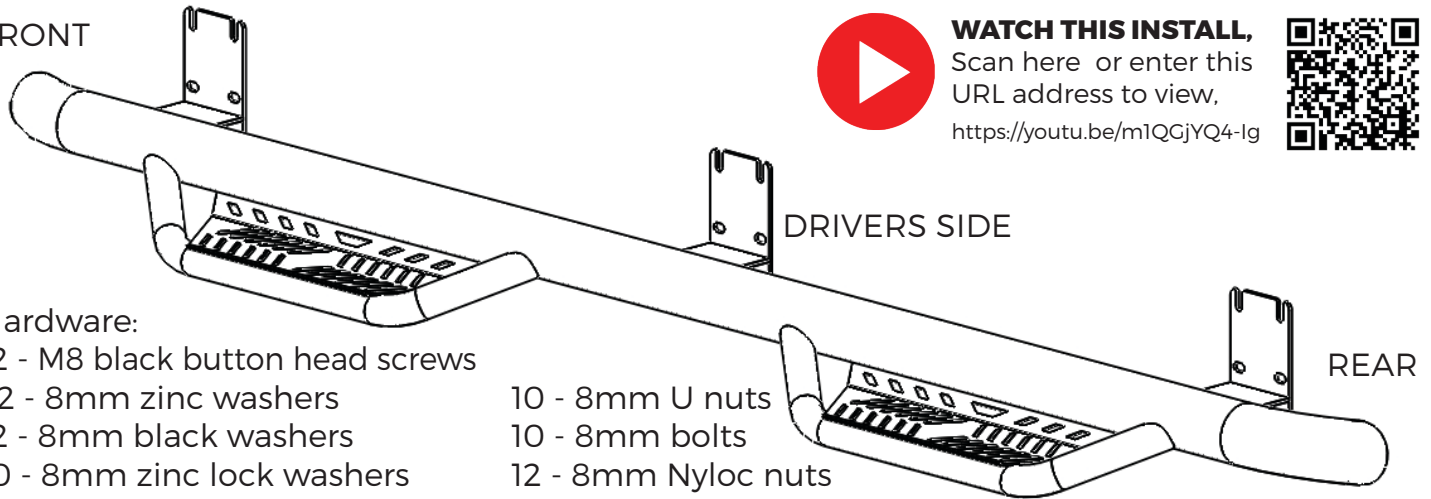
## HAVOC HS2

### NERF BAR WITH STEP

**HPG-001035**

1999-2016 FORD SUPERDUTY CREW CAB

FRONT



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Hardware:

12 - M8 black button head screws

22 - 8mm zinc washers

12 - 8mm black washers

10 - 8mm zinc lock washers

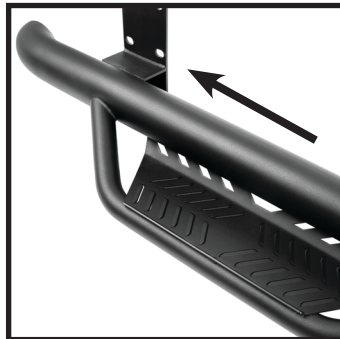
10 - 8mm U nuts

10 - 8mm bolts

12 - 8mm Nyloc nuts

**STEP 1:**

Identify the driver and passenger bars. The longer section of tube from the bracket to the end goes to the front of the vehicle.



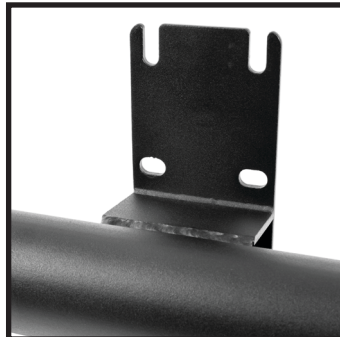
**STEP 4:**

Carefully place HS2 step into place. Insert black button head bolt and washer through pinch weld hole and secure with locking nut and washer. Best to have a assistant to lift and hold board in place.



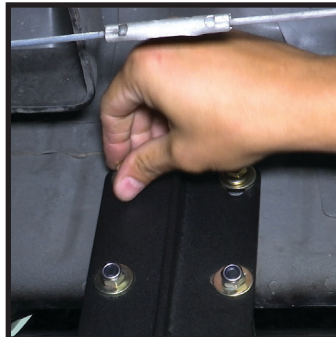
**STEP 2:**

Each mounting bracket consist of 4 mounting holes. The upper open holes mounts to the body of the truck and the lower holes to the pinch weld.



**STEP 5:**

Use bolt, washer and begin hand tightening upper mountings.



**STEP 3:**

Insert spring loaded U nuts to the body of the truck. Use two on center and rear mount location. The front mount only uses one U nut.



**STEP 6:**

Begin tightening nuts in a alternating pattern. **Avoid using power or air tools.** Tighten to 20ft lbs torque to secure the board to the truck. Repeat the same procedure to the other side.

