



INSTALLATION INSTRUCTIONS

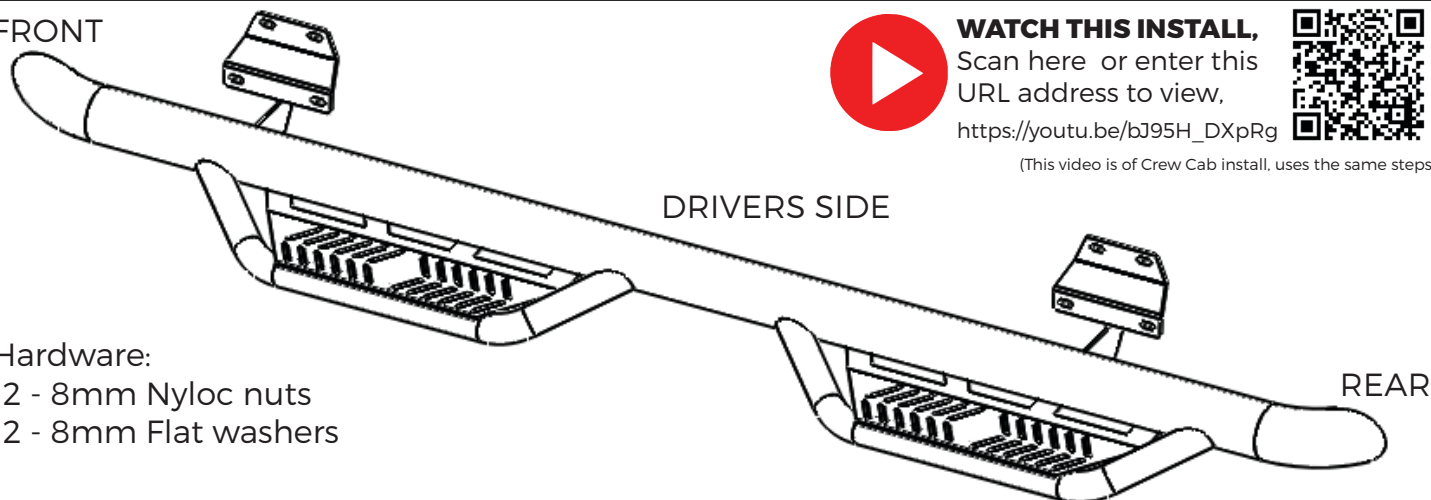
HAVOC HS2

NERF BAR WITH STEP

HPG-001003

2015-CURRENT FORD F150 SUPERCAB

FRONT



WATCH THIS INSTALL,

Scan here or enter this URL address to view,

https://youtu.be/bJ95H_DXpRg



(This video is of Crew Cab install, uses the same steps)

Hardware:

12 - 8mm Nyloc nuts

12 - 8mm Flat washers

STEP 1:

Identify the driver and passenger bars. One mounting bracket is centered to the step and the other is in front of the step. The one in front of the step goes towards the front of the truck.



STEP 2:

Each mounting bracket consist of 4 mounting holes, you will use 3 of the holes to mount each bracket to the truck. You will notice the top stud is to the right on some and to the left on others.



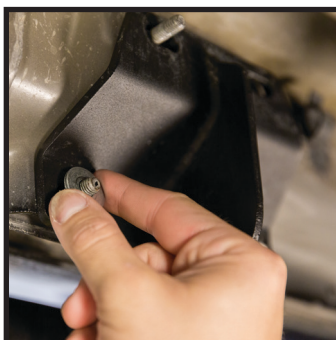
STEP 3:

Remove OE boards if equipped then locate mounting studs. Clean any dirt and debris from mounting studs and location.



STEP 4:

Carefully place HS2 step onto the studs. Add washers and begin hand tightening nuts. Best to have a assistant to lift and hold board in place.



STEP 5:

Begin tightening nuts in a alternating pattern. **Avoid using power or air tools.**

Over tightening could stripe or break the OE studs.



STEP 6:

Tighten to 20ft lbs torque to secure the board to the truck. Repeat the same procedure to the other side.

