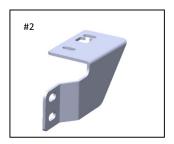
# Installation Instructions Road Defender Push Bumper Part # 5296-4L72-M1B 2018 - 2019 Ford F-150 Police Responder

Do not attempt to install this product on any vehicle other than the one listed above!

#### Parts List

Item	QTY	Code	Description	Max Torque
1	1 pc	5296-F	Push Bumper Body	
2	1 Set	504334BA	Main brackets set	
3	2 pcs	52962AA	Auxiliary bracket	
4	4 pcs		1/2 x 1 1/2" hex head bolt Black	70 Lb. Ft.
5	8 pcs		1/2" flat washer Black	
6	4 pcs		1/2" lock washer Black	
7	4 pcs		1/2" hex nut Black	70 Lb. Ft.
8	4 pcs		1/2" flat washer Blue	
9	4 pcs		1/2" lock washer Blue	
10	4 pcs		1/2" hex nut Blue	70 Lb. Ft.
11	2pcs		3/8 x 1 1/4" hex head bolt	30 Lb. Ft.
12	4 pcs		3/8" flat washer	
13	2 pcs		3/8" lock washer	
14	2 pcs		3/8" nut	30 Lb. Ft.
15	4 pcs		1/2 x 1 1/2" tab bolts	70 Lb. Ft.
16	1 pcs		1/2" Bolt guide wire	
17	1 pc	4L72-M1B0AA	Lighted Bar Assembly	
18	2 pcs	4L72-M1B6CA	Auxiliary Bracket Light	
19	2 pcs	2L72-M1B4BA	Support Bracket	
20	2 pcs	2L72-M1B0CA	Lateral support	
21	2 pcs	2L72-M1B4AA	Spacer	
22	1 pcs	KTE-4L72-M1B	Hardware kit	10 Ft. Lbs.















## Tool Required:

Tape Rule

21mm, 9/16" & 3/4" Socket 9/16" & 3/4" Wrench Flat Screw Driver Ratchet & 5" Ratchet Extension Utility Knife

5/32" Allen Wrench

Approximated installation time: 60 min.

Read the installation instructions completely and verify that all of the parts listed are accounted for. If you have defective, missing or damaged parts or need assistance, please contact Go Rhino Products for fast, friendly customer service at: 1-888-427-4466 or email: warranty@gorhino.com

To maintain and care this product keep it clean and do not use abrasive cleaners or polish waxes. It is recommended to use only non-abrasive automotive wax such as pure carnauba to avoid scratches and rust.

### **Light Bar Assembly**

1. Assemble the lights using (1) support bracket, (1) auxiliary bracket, (2) spacers, (2) #6-32 allen head bolt, (2) #6-32 lock nut and (1) #6-32 flat washer



2. Place the light on top of the mask bracket and align it. Secure the assembly using (3) 1/4" x 3/4" allen head bolt **See image 2 & 3**.

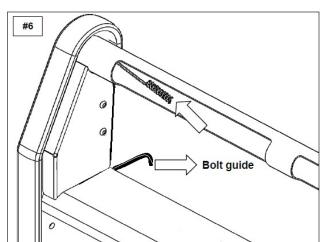


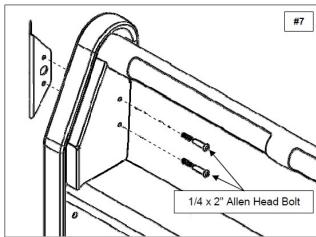
3. Repeat steps 1, 2 & 3 for the other light.

Note: Make sure that all the lights have the same orientation.

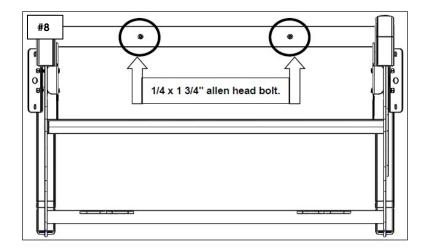
4. Refer to the installation and maintenance manual included with the lights to wire and configure the flash pattern. Note: Leave several feet of connector cable for connection to the light controller

- 5. Feed the connector cable through the hole in the front bar channel and side panel until the hole in the push bumper center plate. Use the bolt guide attached to the side plate. **See image 6.**
- 6. Place the lateral lights support in upright and attach using: (2)  $1/4 \times 2$ " Allen Head Bolt. Repeat for the other side. **See image 7. Note:** If you do not want to install the lateral lights support, attach with: (2)  $1/4 \times 2$ " Allen Head Bolt, (2) 1/4" flat and lock washers, (2) 1/4" hex nuts by each side.



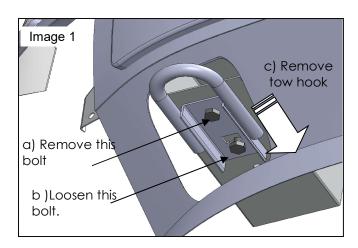


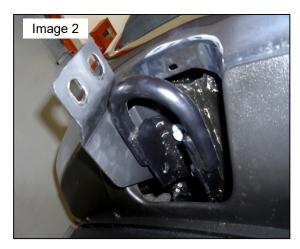
7. Secure the light bar assembly to the light bar tube using two 1/4"x1 3/4 allen head bolt. See image 8.



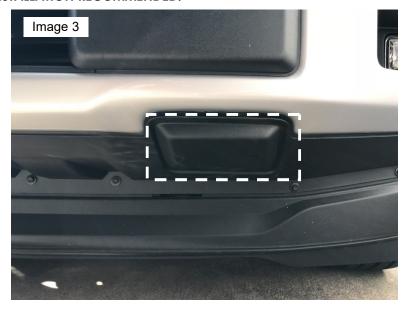
#### **Push Bumper Installation**

- 1. If the vehicle has tow hooks remove the black rubber tow hook cover.
- 2. Remove the front bolt and loosen the rear bot. See Image 1. If vehicle does not have tow hooks follow to step 4.

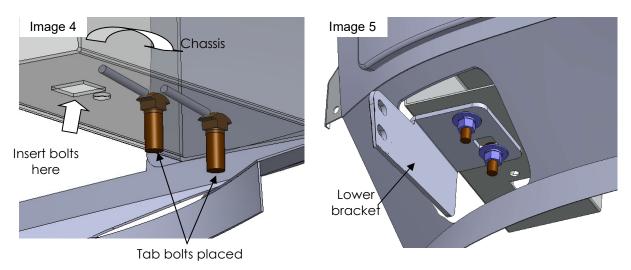




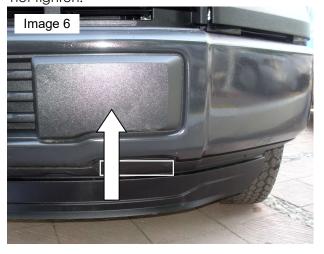
- 3. **Slide lower bracket between** the rear tow hook bolt and re-install the tow hook over the bracket. **Re-attached** using the factiry bolts removed in step 2. **Image 2.** Leave loose. **Follow to step 8.**
- 4. If the vehicle **does not have** tow hooks, use the template, (printed at the end) as a guide to modify the lower valance. **NOTE:** Before proceeding with the valance modification, make sure that the supplied paper template has the dimensions clearly printed and check them out. **PROFESSIONAL INSTALLATION RECOMMENDED.**



- 5. Align paper template to the edges shown at **Photo 3**, mark area to cut out and proceed. Repeat for opposite side, review simmetry.
- 6. Once openings were made, place tab bolts into the frame holes as shown at **Image. 4**. Use the wire guide to place tab bolts.



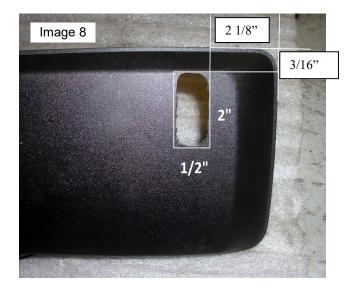
- 7. Place lower bracket on the bottom frame, fasten using 1/2" flat and lock washers and hex nuts. **Image 5**
- 8. Remove the plastic bumper cover (image 6) and locate the outer factory nut. Remove the nut and position the auxiliary bracket. Secure the auxiliary bracket using the facory nut removed. Image 7. Do not tighten.





- 9. After installing the auxiliary bracket cut the plastic bumper cover to allow the auxiliary bracket pass through. See Image 8. Place the plastic cover but do not reinstall yet.
- 10. Place Push Bumper over the brackets. Secure the lower brackets using (2) 1/2 x 1 1/2" hex bolts, (4)

1/2" flat washers and (2) 1/2" lock nuts. Secure to auxiliary bracket using (1) 3/8 x 1 1/4" hex bolt, (1) 3/8" flat washer and (1) 3/8" hex nut. Leave loose.





- 11. Align the Push Bumper with the front of the vehicle and tighten all bolts and nuts. Reinstall the plastic bumper cover.
- 12. Periodically it may need re-tighten the bolts.

