

## INSTALLATION INSTRUCTIONS PART #5038W / 5000 SERIES 2003-05 FORD CROWN VICTORIA



**Do not attempt to install this product on any vehicle other than the one it is designed for and listed above!**

### Parts List

Quantity	Description	Quantity	Description
4	3/8" X 1" HEX BOLTS	4	5/16" FLAT WASHERS
4	3/8" LOCK WASHERS	8	5/16" HEX NUTS
4	3/8" HEX NUTS	4	1/2" FLAT WASHERS
4	1/2" X 1 1/2" HEX BOLTS	4	1/2" HEX NUTS
4	1/2" LOCK WASHERS	1	5036WD DRIVER SIDE BRUSH GUARD
4	5/16" X 1" HEX BOLTS	1	5038D DRIVER SIDE MOUNTING BRACKET
4	5/16" LOCK WASHERS	1	5038P PASSENGER SIDE MOUNTING BRACKET
4	CABLE TIE WRAPS		

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Carefully read all the instructions prior to attempting to install this product. If you are not familiar with using workshop tools or with workshop safety practices, take the product and vehicle to a skilled installer. Go Rhino! Products accept no responsibility for any damage or injuries that may result from the product(s) being incorrectly installed. Before attempting to install accessories, park the vehicle on flat level ground, apply the emergency brake and disconnect the battery. If installation requires the use of a jack or lift, use only one with the correct load rating for the vehicle, follow the manufacturer's instructions and use wheel chocks. After installation, check the operation of all lights and turn signals; periodically check all fasteners for tightness. Retighten only loose fasteners as over-tightening snug fasteners can result in breaking or stripping them. Failure to maintain tightness of fasteners could result in the product detaching itself from the vehicle and possibly jamming wheels etc. This condition could cause serious personal bodily injury.

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### INSTALLATION INSTRUCTIONS:

**STEP 1.** READ THE INSTRUCTIONS COMPLETELY BEFORE YOU BEGIN THE INSTALLATION.

**STEP 2.** BEGIN BY NOTCHING THE DRIVER SIDE FRONT BUMPER FASCIA. MEASURE ALONG THE TRIM CHANNEL 6" AND 8 1/2" AND MARK TWO VERTICAL LINES AS SHOWN IN DIAGRAM. USING A UTILITY KNIFE CUT AND REMOVE THE BUMPER FASCIA BETWEEN THE LINES.

**STEP 3.** REMOVE THE (2) OUTER HEX NUTS AND BOLT PLATE SECURING THE DRIVER BUMPER BRACKET TO THE FRAME.

**STEP 4.** ATTACH 5038D MOUNTING BRACKET TO THE FRAME USING THE 5/16" FASTENERS. (FINGER TIGHTEN ONLY).

**STEP 5.** INSERT THE DRIVER SIDE BRUSH GUARD MOUNTING TAB THROUGH THE CUT OUT IN THE BUMPER FASCIA AND POSITION IT ON THE BOTTOM OF THE MOUNTING BRACKET TAB.

**STEP 6.** ATTACH THE BRUSH GUARD TO THE MOUNTING BRACKET USING THE 1/2" FASTENERS, AND TO THE PUSH GUARD USING THE 1/2" AND 3/8" FASTENERS. (FINGER TIGHTEN ONLY).

**STEP 7.** REPEAT THE ABOVE FOR THE PASSENGER SIDE THEN TIGHTEN ALL NUTS AND BOLTS.

**\*\*WARNING:** It is the installer's responsibility to tie wrap the wiring harness to the underside of the body to prevent the harness from coming in contact with the mounting bracket. Failure to do so may damage the harness and the vehicles electrical system.

