

# INSTALLATION INSTRUCTIONS

## 50083-5 FRONT ONE PIECE EUROGUARD

### 96 - 98 Toyota 4 Runner

#### Parts List :

##### QTY

- ( 1 ) Front Guard
- ( 2 ) Main mounting brackets  
( Driver & Passenger )

( 1 ) Hardware kit including :

- ( 8 ) 1/2 x 1 1/2" hex head bolts
- ( 2 ) M12 x 40 mm head bolts
- (10) 1/2" Flat washers
- ( 8 ) 1/2" Lock nuts
- ( 2 ) M12 Hex Nuts

#### Tools Required :

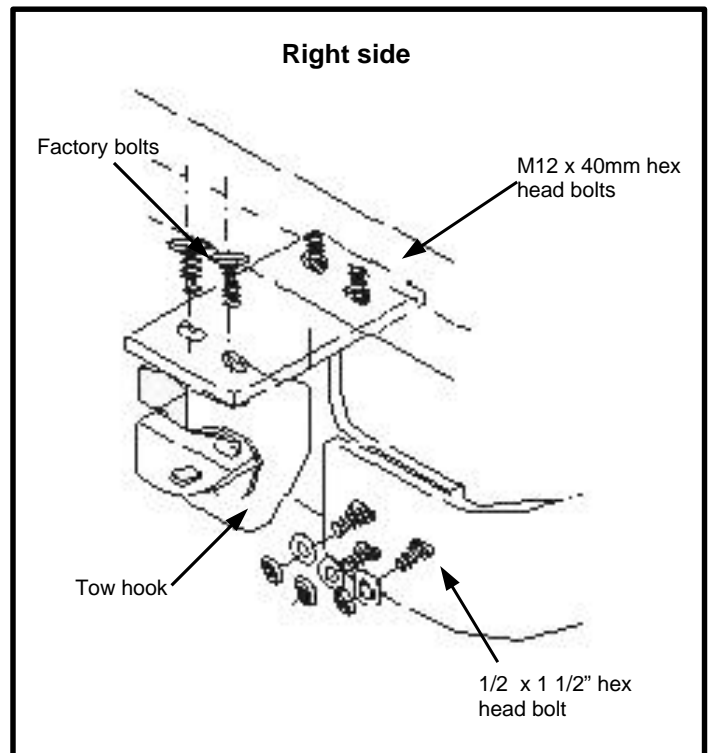
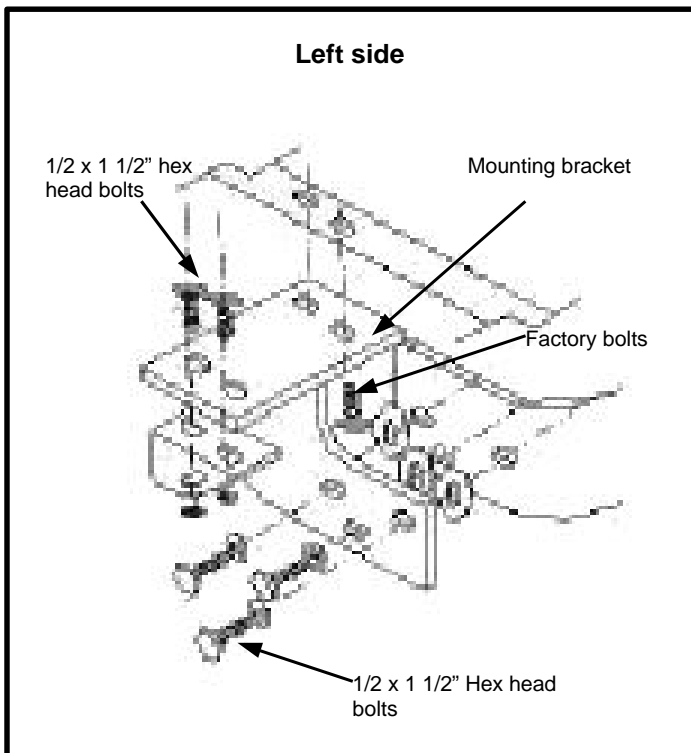
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|-------------|-------------|---------|
| 18mm Socket | 3/4" Socket |         |
| 18mm Wrench | 3/4" Wrench | Ratchet |

#### Instructions :

Approximated installation time: 30 min.

1. Read and understand instructions completely before beginning installation.
2. Remove the tow hook and the two tie down brackets. Save the bolts.
3. The mounting brackets should be installed into the exposed holes, facing outboard. Use the factory bolts on the left side, and the provided M12 x 40mm bolts and 1/2" flat washers on the right side (tow hook side). Leave loose.
4. Place the Front Guard up to the main mounting brackets and bolt them together using 1/2 x 1 1/2" hex head bolts, flat washers and lock nuts. Leave loose.
5. Reinstall the tow hook and tie down bracket on the right side using factory bolts and provided M12 hex nuts, and the tie down bracket on the left side using the 1/2" remaining hardware.
6. Make any final adjustments to the alignment of the Front Guard and tighten all bolts. **Note:** Before tightening the fasteners, make sure the Front Guard does not interfere with opening and closing of the hood.
7. You may need to periodically re-tighten the bolts.

#### Assembly Diagram :



#### Cleaning and care instructions :

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.