

INSTALLATION INSTRUCTIONS

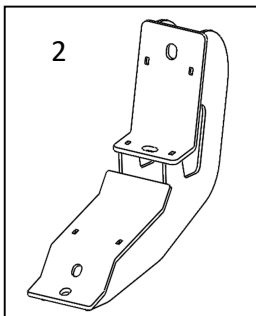
SIDESTEPS

2019 - Current GM 1500 Crew Cab

2020 - Current GM HD Crew Cab

37203

Parts list				
Item	Qty.	Part No.	Description	Torque
1	1 Pr.	40788AB-BB	Sidestep	
2	6	40780AA	Bracket	
3	12		Hex Bolt M8 x 25mm Zinc P.	18 Lb Ft
4	12		Flat washer 5/16" Zinc P.	
5	12		Lock washer 5/16" Zinc P.	
6	12		Hex. Bolt 5/16"x1" B.P	18 Lb Ft
7	12		Flat washer 5/16" Black P.	
8	12		Lock washer 5/16" Black P.	



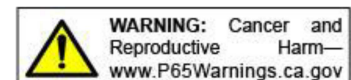
Required tools:

- A. Ratchet
- B. ½" & 13mm Socket
- C. ½" & 13mm Wrench
- D. Ratchet extension

Before beginning the installations read all instructions carefully and verify that all the hardware is accounted for. If there are any listed part missing please notify your distributor immediately.

To maintain and care this product keep it clean and do not use abrasive cleaners or polish waxes. We recommend using only non-abrasive automotive wax such as pure carnauba to avoid scratches and rust.

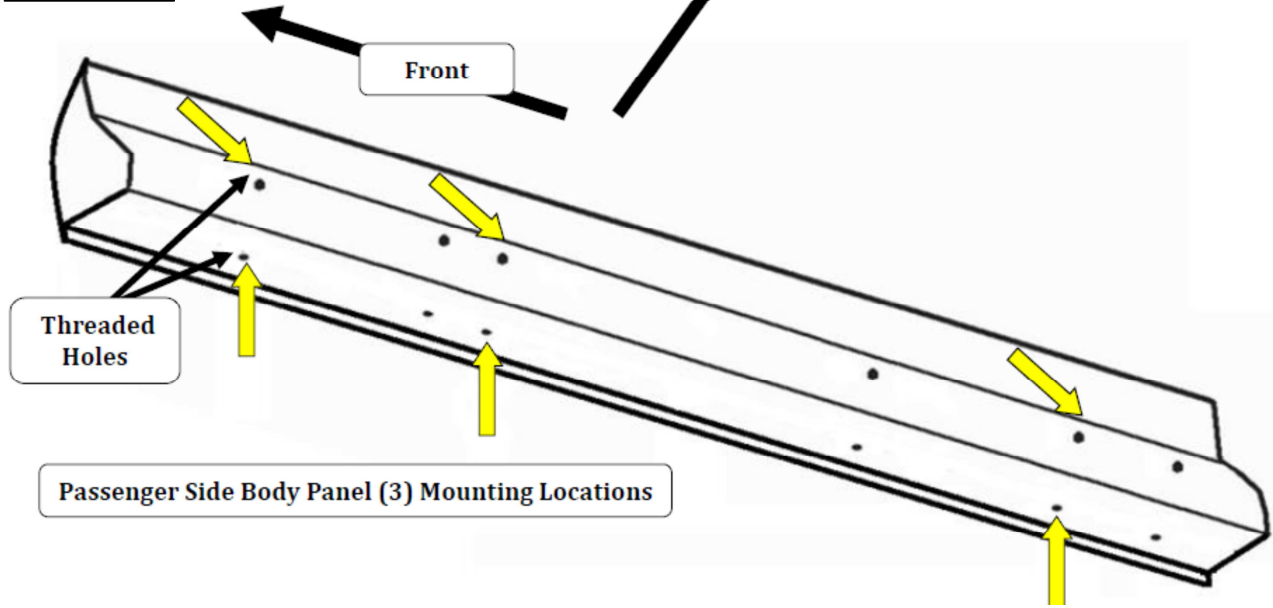
The approximated installation time is 40 min.



1. Starting on the passenger side, at the front of vehicle, locate and remove the plastic plugs covering the first set of holes in the body panel, (FIGURE 1 & 2). **Note:** Hold a mounting bracket up in place to help determine the mounting holes to use along the body panel.

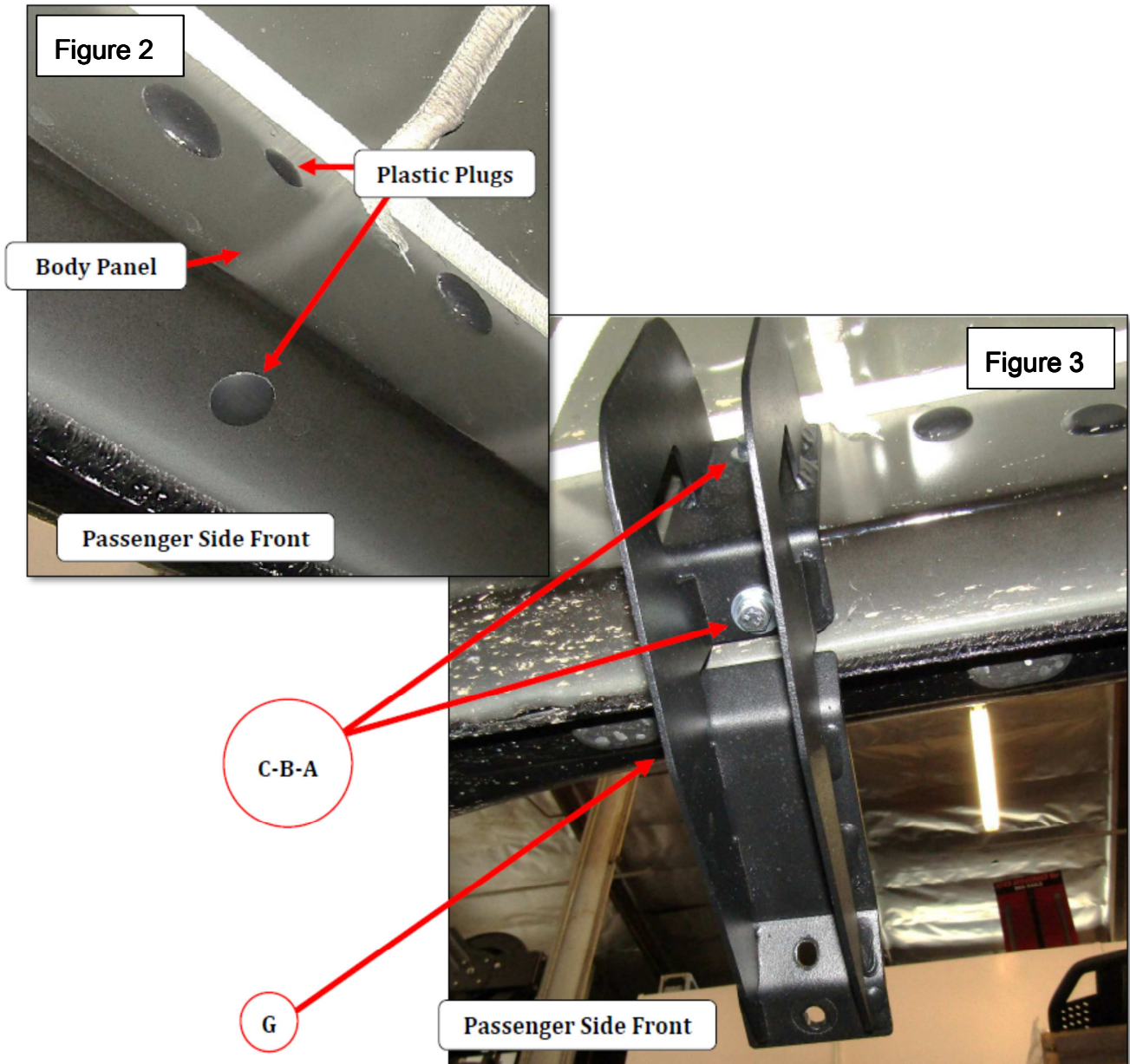


Figure 1



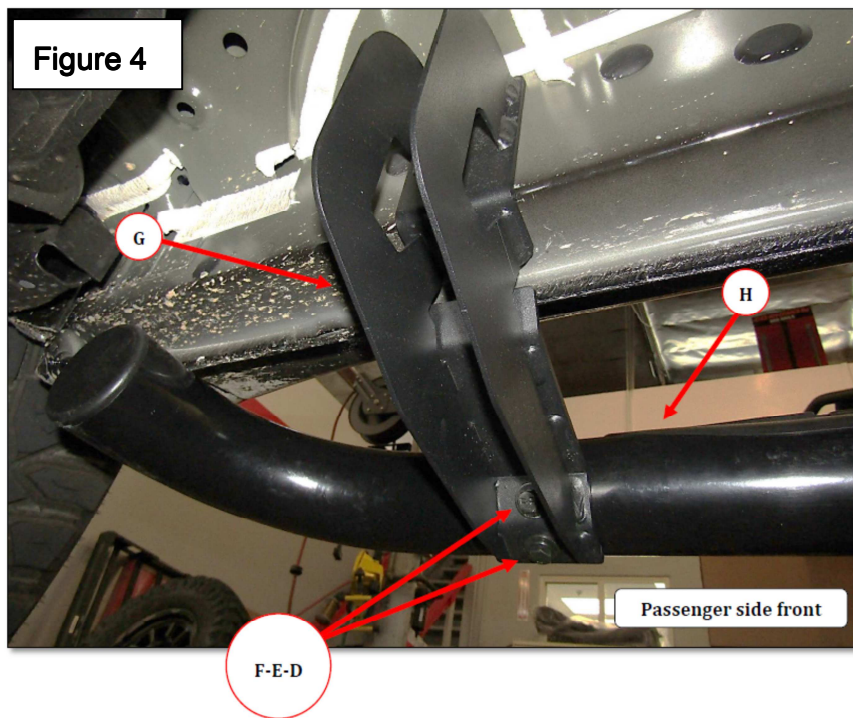
2. Attach one of the mounting brackets to the body panel using (2) 5/16" flat washers, (2) 5/16" lock washers and (2) M8 x 25mm hex bolts, Figure 3. Do not tighten the bolts

- Repeat step 1 and 2 to install a mounting bracket at the center front and rear of the vehicle.  
**Note:** The mounting bracket will bolt to the 3rd and 4th set of the threaded holes in the body panel.



- Place the passenger side step on top of the mounting brackets, align the threaded rivet-nuts in the bottom of the side step with the holes in the mounting brackets and secure the side step to each mounting bracket using (2) 5/16" x 1" hex bolts, (2) 5/16" lock washers and (2) 5/16" flat washers, (FIGURE 4).

5. Align and level the side step, then tighten to the specified torque all bolts securing the mounting bracket and side step.



6. Repeat the installation steps to install the mounting brackets and step on the driver side. Remember to check and retighten all nuts and bolts periodically.