SIDE BAR

37202(1-3-4)

INSTALLATION INSTRUCTIONS

CHEVROLET SILVERADO & GMC SIERRA CREW CAB 1500 CHEVROLET SILVERADO & GMC SIERRA CREW CAB 2500HD /3500HD

2014 - 2015 2015

Parts List					Required Tools (Not included)		
ltem	Qty.	Code	Description	Max. Torque	Qty.	Description	
1	1 Set	372020AA-0BA	Side bar	-	1 3/4" & 9/16" Socket		
	1 Kit	BRK-37201	Hardware brackets kit	-	1 18mm & 19mm & 21mm Socket		
2	2 Piece	3710140	Front bracket.	-	1 Ratch	et	
3	2 Piece	372012AA	Rear bracket.	-	1 Extens	sion	
4	2 Piece	370772AA	Middle bracket.	-	Product Image		
	1 Kit	KTE-37201	Hardware bolts kit	-			
5	4 Piece	-	1/2 x 2" Hex head bolt.	65 Lb.ft	(1)	FF	$RONT > \square$
6	10 Piece	-	1/2" Flat washer.	-			
7	10 Piece	-	1/2" Lock washer.	-			(2)
8	2 Piece	-	3/8 x 1 1/4" Hex head bolt.	30 Lb.ft	0	PE	0
9	2 Piece	-	3/8" Flat washer.	-	8		2
10	2 Piece	-	3/8" Lock washer.	-			
11	6 Piece	-	M12 x 120mm Hex head bolt.	65 Lb.ft	(3)	(4)	(2)
Instructions							

1.- Before beginning the installation, please read all directions carefully and verify that all necessary hardware is accounted for. If any parts are missing, stop the installation and contact your distributor immediately.

2.- To maintain and care this product keep it clean and do not use abrasive cleaners or polish waxes. We recommend to use only non-abrasive automotive wax such as pure carnauba to avoid scratches and rust.

3.- The approximate installation time is 45 min.

4.- The set of sidebars has a driver and passenger side. The longer leg on the side bar goes to the front of vehicle.

5.- Remove the original body mount bolt (3 per side) and keep the washers and rubber parts.

WARNING! Do not use an impact wrench to un-tighten the body mounting bolts! Always loosen them by hand.

6.- Put the front, center, and rear bracket with the original washer and rubber part (as in the original position), put the spacer between the plastic gasket and the bracket and use the original bolts.

7.- Fit the side bar tube (Remember the longer leg goes to the front) use (x4) $1/2 \times 2^{"}$ hex head bolt and $1/2^{"}$ flat and lock washers. Central brackets attached to the tube using (x2) $3/8 \times 1 1/4^{"}$ hex head bolt, with flat and lock washers, leave loose.

8.- Align the side bars and all brackets and make any final adjustment and tighten all bolts on both sides of vehicle.

9.- Periodically check your product because it may need a re-tighten of bolts.

10.- Fill the warranty card and place it inside your vehicle's glove box.

ILLUSTRATION

