

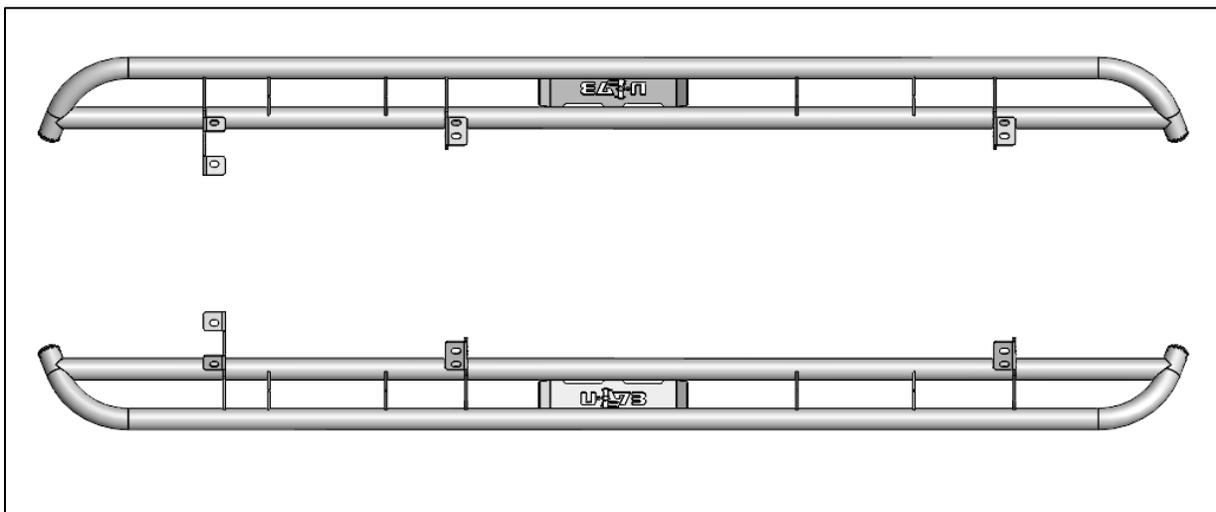
I-SHEET NUMBER: **INST-00331**  
 PART NUMBER: **T224RKRCC/T224RKRCCS4**  
 PRODUCT: **HOOP STEP**  
 APPLICATION: **TUNDRA CREW MAX**  
**2022-C**



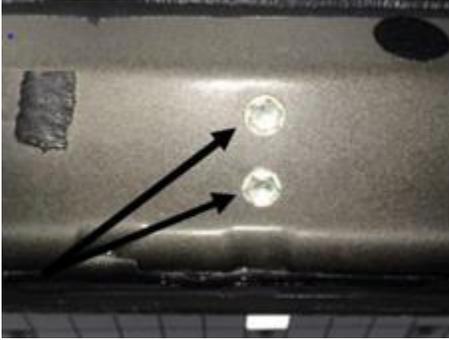
PARTS INCLUDED	QTY
<b>PRT# T224RKRCC</b>	
DRIVER SIDE RAIL	1
PASSENGER SIDE RAIL	1
<b>PRT# T224RKRCCS4</b>	
DRIVER SIDE RAIL	1
PASSENGER SIDE RAIL	1
DETACHABLE STEPS (PAIR)	2

HARDWARE DESCRIPTION		QTY.
HWKT-03054X		
FLBW-0089X	M8-1.25X25mm Hex bolt w/washer	12

**Step 1:** Locate the driver side step rail.



**Step 2:** Remove any factory running boards/hardware and discard.



**Step 3:** Starting with the driver side, position step up to the body of the vehicle and align the brackets up with the factory mounting locations.

**Step 4:** Beginning with the center bracket, start one of the M8x30mm hex bolts into the factory bolt location and leave loose. Start the second M8x30mm hex bolt in the same bracket and loosely tighten.

**Step 5:** Start all remaining M8x30mm hex bolts in each bracket and leave loose.

**Step 6:** After final positioning, start at the rear of the vehicle and tighten the lower portion of the bracket to 15-20 ft/lbs of torque. Continue this until all the lower fasteners have been tightened, then move to the top bolt and repeat the process.

**Step 7:** Repeat steps 2-6 for passenger side.

## PRT# JPTS32 Detachable Step Installation.

**Step 1:** Attach the step to the mounts located in between the RKR rails using the supplied 1/2" x 1" flanged hex bolts and 1/2" flanged hex nuts. **NOTE: The step will mount to the left of the bracket opposite of the weld.**

