

I-SHEET NUMBER: INST-00202

PART NUMBER: All REG CAB QUAD CAB AND CREW CAB MODELS

PRODUCT: **HOOP STEP** 

APPLICATION: 99-16 FORD F-250/350

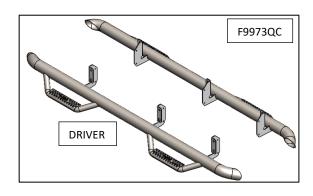
[==		
HARDWARE DESCRIPTION		QTY.
HWKT-07323X		
HHCS-00568X	3/8"-16 X 1"	6
FLTW-00663X	3/8" USS FLAT WASHER	12
CLIP-00646X	3/8"-16 X 3/4" BARREL NUT CLIP	6
CARB-00680X	3/8"-16 X 1-1/2" GRADE 5 CARRIAGE	6
HXNT-00717X	3/8"-16 GRADE 5 FINISHED HEX NUT	6

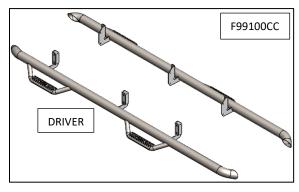
PARTS INCLUDED	QTY
Driver side step	1
Passenger side step	1

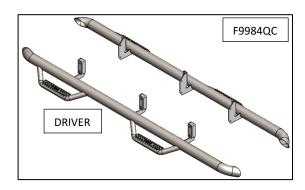


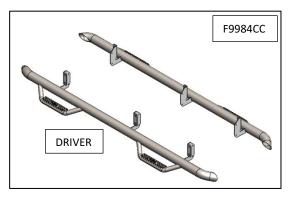
## **N-FAB NERF STEP SYSTEM**

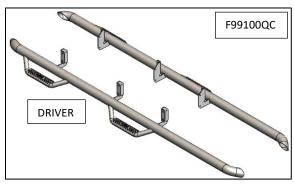
**STEP 1:** Identify driver side step.

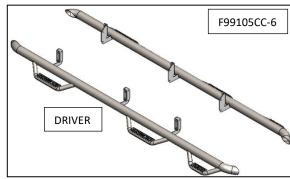


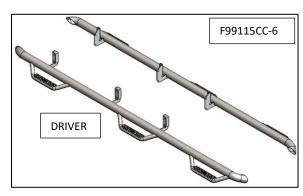


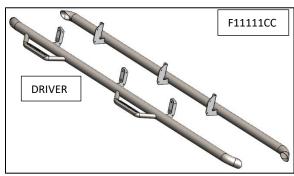


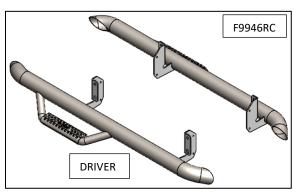


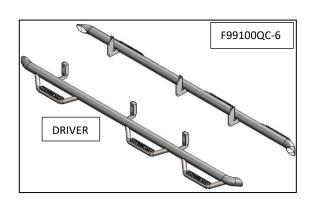


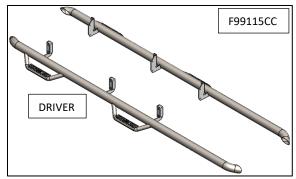


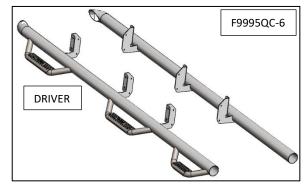


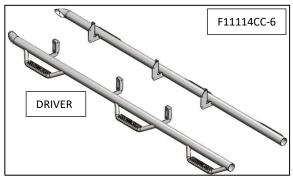


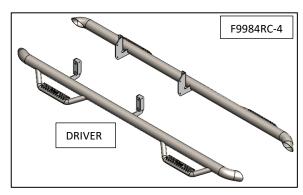














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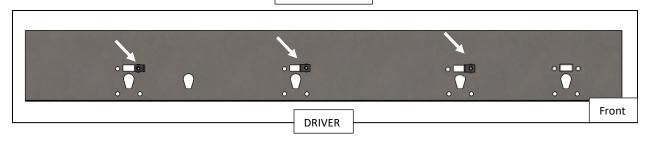
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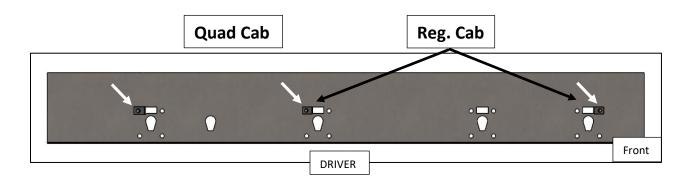
PRODUCT: **HOOP STEP** 

APPLICATION: 99-16 FORD F-250/350

<u>Step 2:</u> Starting with the Driver side, locate the holes for the upper mounts (x3) and install the supplied (x2) 3/8" clips in each position. *NOTE: There will be four attachment points for the Quad Cab and five for the Crew Cab. Only three will be used for the installation. See below for your cab configuration.* 

## **Crew Cab**





Step 3: Next, install the step aligning the brackets to the upper clips using the 3/8"x1" Hex bolt, 3/8' USS Flat washer for the upper attachment and the 3/8"x 1 ½" carriage bolt 3/8" Hex nut and 3/8" USS washer for the lower attachment. Leave loose for now. NOTE: The carriage bolts will start from the outside of the body, the nut and washer will be only visible from underneath the vehicle.

**Step 4:** After finial adjustment, tighten all hardware to 17-20 ft/lbs of torque.

**Step 5:** Repeat process for passenger side.