

I-SHEET PART NUMBER: INST-00196 PART NUMBER: ALL MODLES C99/C01

PRODUCT: **HOOP STEP**

APPLICATION: 99-06 CHEVY/GMC

1500/2500/3500 QC CC

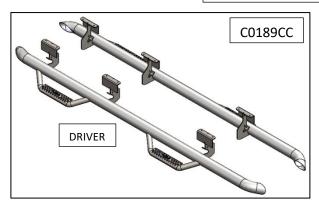
HARDWARE DESCRIPTION		QTY.
HWKT-07024X		
90185A587	5/16-18 CARRIAGE BOLT	6
FW-00006	5/16 FLAT WASHER	6
HXNT-07022X	5/16 HEX NUT	6

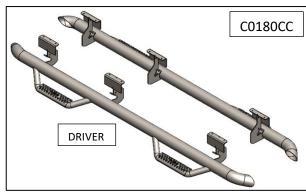
PARTS INCLUDED	QTY
DRIVER SIDE STEP	1
PASSENGER SIDE STEP	1

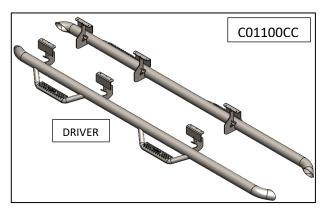


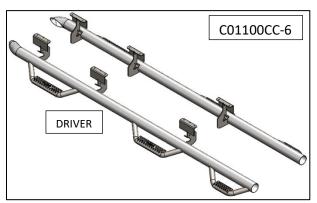
N-FAB NERF STEP SYSTEM

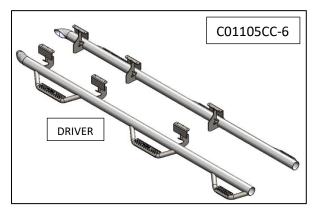
STEP 1: Identify driver side step.

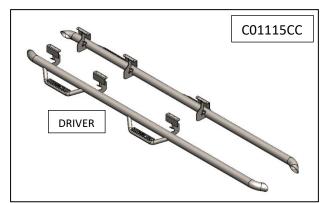


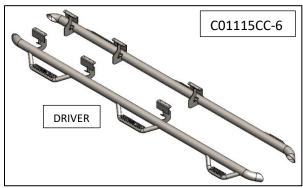


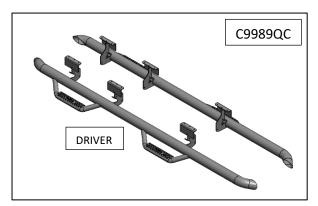


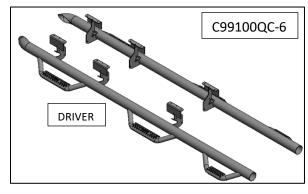


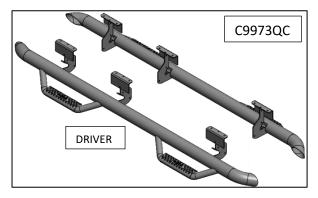


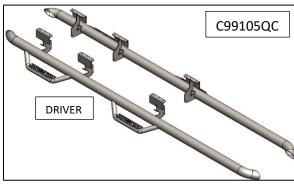


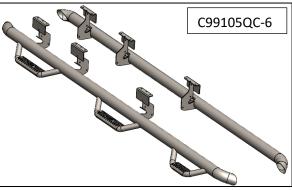














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Step 2: Hold nerf step up to the pinch weld of the body with the lower mounting tab placed on top.

Step 3: Position the front tip of the step approximately ³/₄" behind the fender well opening.

(NOTE: If you have over sized tires, allow enough clearance for steering.)



Step 4: Make a mark in the center of the pinch weld below the mounting tab in each bracket.

Step 5: Using a 3/8" bit, drill out each (x3) marked holes.

NOTE: Be sure to drill the holes approximately 1/8" from the edge.

<u>Step 6:</u> Next, install the step aligning the brackets with the pre-drilled holes.

Step 7: Starting with the center bracket, loosely fasten using the supplied 5/16" carriage bolt, nut and washer. Repeat with front and rear bracket. Be sure the carriage bolt starts form the bottom and comes up through the body with the washer and nut on top.

<u>Step 8:</u> Using a gear wrench or socket, torque each mounting position to 22 ft/lbs.

Step 9: Repeat steps 2-8 with passenger side.

