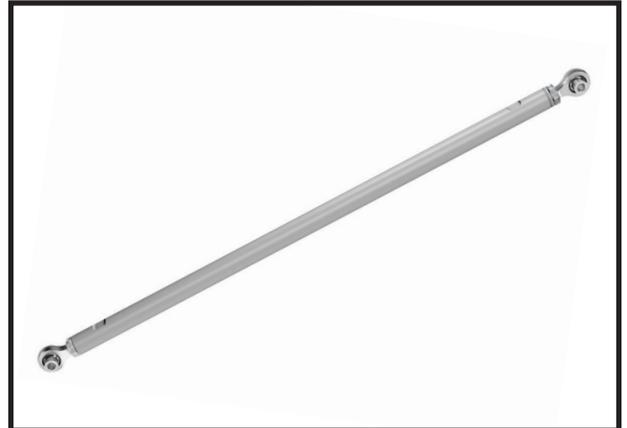


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| PART # | DESCRIPTION                       |
|--------|-----------------------------------|
| 54202  | 22-UP TUNDRA BILLET TRACK BAR KIT |

| COMPONENTS INCLUDED   |   |
|---|---|
| (1) 157555 22-UP TUNDRA ALUMINUM REAR TRACK BAR<br>(4) 257432 HEIM SPACER JM12 X .562 X 1.965   | (1) 295514 RSMX12T ROD END F1 FIT<br>(1) 295532 RSMXL12T ROD END F1 FIT |
| HARDWARE INCLUDED   |   |
| (1) 605740 7/8-14 JAM NUT THIN  | (1) 605741 7/8-14 LEFT HAND JAM NUT THIN                                |
| TOOLS REQUIRED  |   |
| TORQUE WRENCH<br>19MM SOCKET / WRENCH   | 1-5/16" SOCKET / WRENCH   |
| TECH NOTES  |   |
| <p>1. TRACK BAR IS DESIGNED TO BE ADJUSTED ON THE VEHICLE WITH LEFT AND RIGHT HAND THREADS AT EACH END, THE WITNESS MARK AT THE END OF THE BAR INDICATES LEFT HAND THREAD. ADJUSTING IT OFF THE VEHICLE BY TURNING ONLY ONE ROD END WILL LEAD TO INCORRECT THREAD ENGAGEMENT AND FAILURE. ALWAYS ADJUST EQUALLY.</p> <p>2. SOLID MOUNTED ENDS INCREASE VEHICLE RESPONSE AND VEHICLE FEEDBACK BUT CAN GENERATE INCREASED ROAD NOISE.</p> <p>3. TRACK BAR SHOULD BE ADJUSTED ROUGHLY 1/16" LONGER FOR EACH INCH OF LIFT ASSUMING FACTORY TRACK BAR MOUNTING LOCATION. FINAL NUMBER DETERMINED BY PROFESSIONAL ALIGNMENT.</p> <p>4. TRACK BAR IS SET TO 41.938" (FACTORY LENGTH).</p> <p>5. DO NOT EXCEED 42.625" EYE TO EYE LENGTH.</p> |   |



| WARNING!  |
|---|
| <p>** READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!</p> <p>** ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS.</p> <p>** ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLATION TO BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.</p> |

## INSTALLATION

1. Remove the factory track bar using a 19mm. [FIGURE 1 & 2]

FIG.1



FIG.2



2. Install the billet track bar using the factory hardware and torque to factory spec using a 19mm. [FIGURE 3 & 4]

FIG.1



FIG.2



**3.** To adjust, loosen jam nuts using a 1-5/16" and turn the billet track bar. Once the differential is centered under the frame, torque the jam nuts to 180 ft-lbs.

**4.** Never exceed the maximum length as listed in the tech notes.

***VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.***

***RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.***

### **ICON VEHICLE DYNAMICS LIMITED LIFETIME WARRANTY**

ICON Vehicle Dynamics warrants to the original retail purchaser who owns the vehicle on which the product was originally installed. ICON Vehicle Dynamics does not warrant the product for finish, alterations, modifications and/or installation contrary to ICON Vehicle Dynamics instructions. ICON Vehicle Dynamics products are not designed, nor are they intended to be installed on vehicles used in race applications, for racing purposes or for similar activities. (A "race" is defined as any contest between two or more vehicles, or a contest of one or more vehicles against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America and Canada.

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ICON Vehicle Dynamics components must be installed as a complete kit as shown in our current application guide. Any substitutions or exemptions of required components will immediately void the warranty. Some finish damage may happen to parts during shipping and is not covered under warranty.

This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been improperly installed, modified or customized subject to accident, negligence, abuse or misuse.



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