

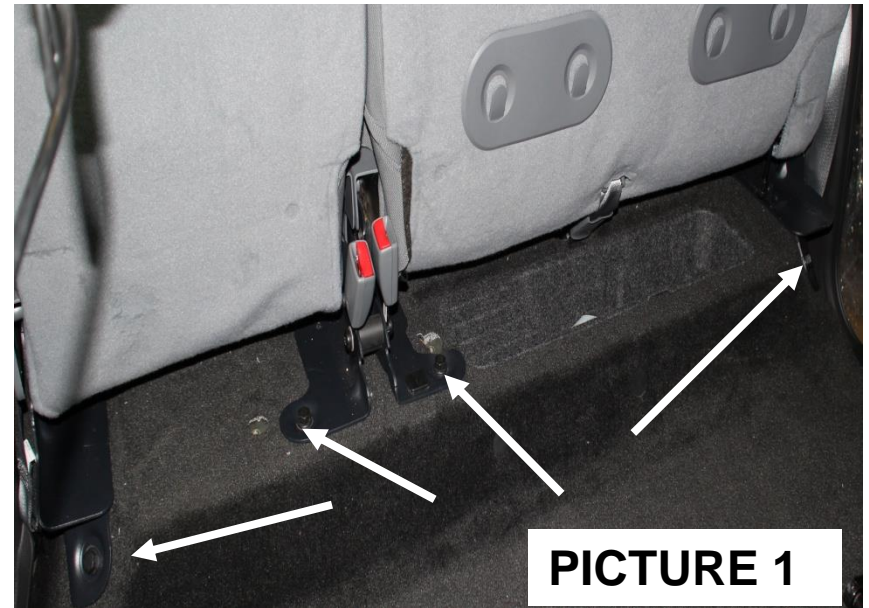
2018-2023 FORD F150 CREW CAB, DOUBLE DIVIDER  
FACTORY BELT INSTALLATION INSTRUCTIONS  
PUTF1151220

- **Important Notice: Read all instructions before starting the installation of the seat. Before drilling any holes, installing any screw or fastener into the body of the vehicle it is imperative to ensure that you will not puncture or penetrate any fuel line, fuel tank or brake lines.**

# Tools Needed to Install the Aedec Ford F150, Double Divider Modular Seat

- 1/2" Socket and Socket Driver
- 1/2" Wrench
  
- NOTE: Some safety items such as Gloves or Wood Blocks are encouraged as the seats are heavy and awkward to maneuver. The installation does require two people.

- 1) Remove the existing rear seat by first folding the seat up and unfastening the four front nuts from the factory studs in the floor, as seen in picture 1. With the seat still folded in the up position, you will need to release the back of the seat from the clip. Note there is one on each side of the seat.

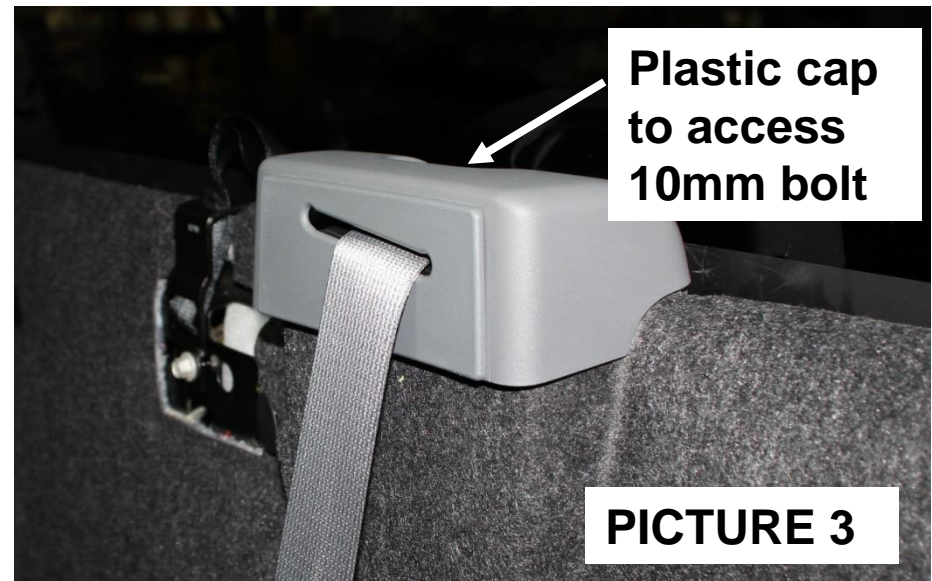


- 2) To release the back of the seat; reach behind the seat from the side and find the locking latch and raise the lever. This will release the lock from the pin attached to the back wall of the truck. Please see picture 2 for an image of the latch on the back of the seat and the pin on the back wall of the truck.

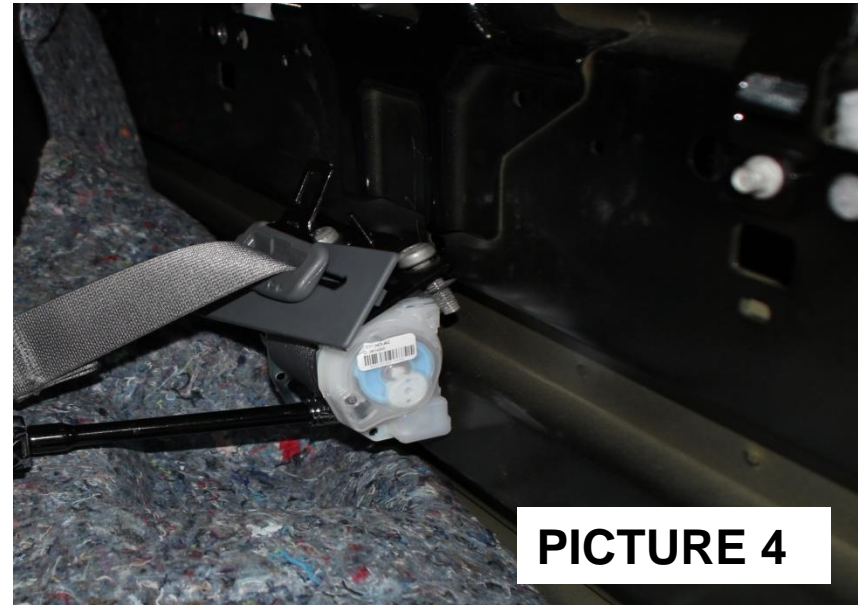


- 3)With the back of the seat unlatched, fold the entire seat forward. This will allow much easier access to the four rear mounting nuts. Remove the nuts and then remove the seat from the vehicle. **\*\*KEEP ALL FACTORY HARDWARE\*\*** as you will use it later in the installation of the Aedec Seat.

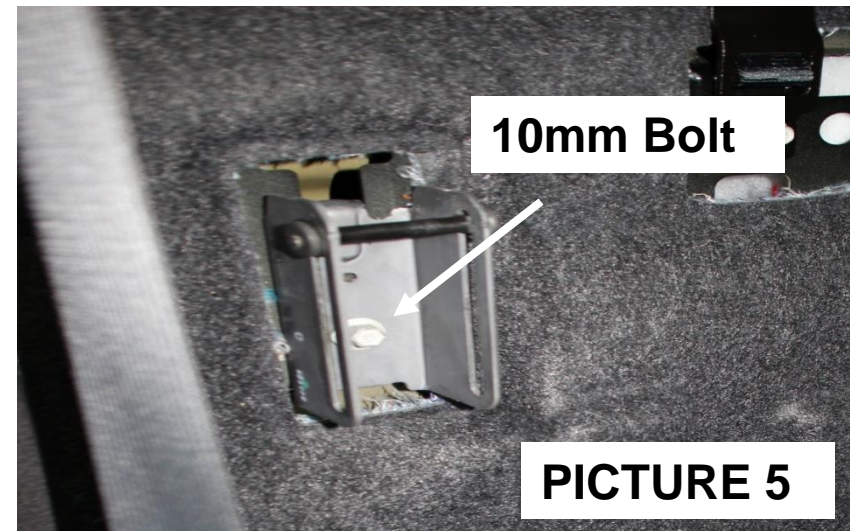
- 4)Remove the Third Person seat belt from the vehicle. Open the plastic cap at the top rear of the plastic housing and remove the ten millimeter nut, as seen in picture 3. Then using a T50 Torx drive the entire mechanism remove from the rear wall.



- 5)With the Third Person seat belt removed from the top of the rear wall, now remove it from the bottom to completely remove it from the vehicle. Pull back the foam padding at the floor and rear wall exposing the bottom retractor as seen in picture 4 . Remove the T50 Torx drive holding the retractor into place and remove the retractor. Put foam padding back into place.



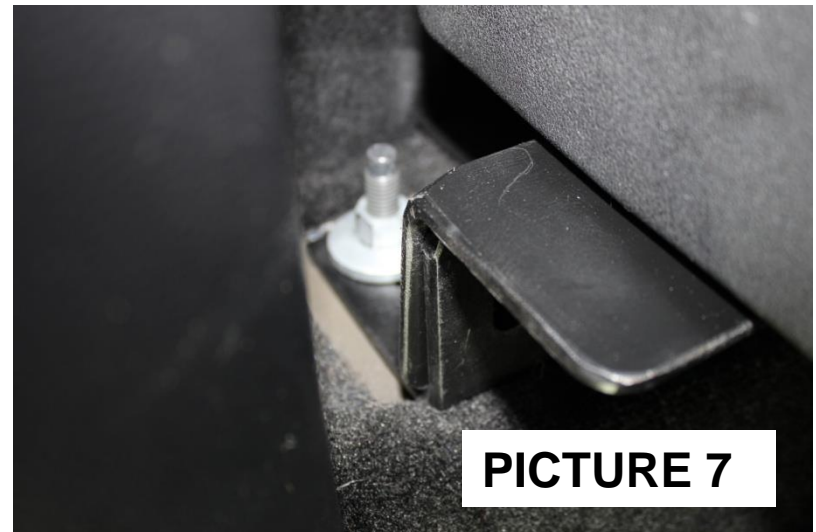
- 6)Remove the Latch pins attached to the rear wall. There is one 10mm bolt attaching each pin and bracket to the rear wall as seen in picture 5.



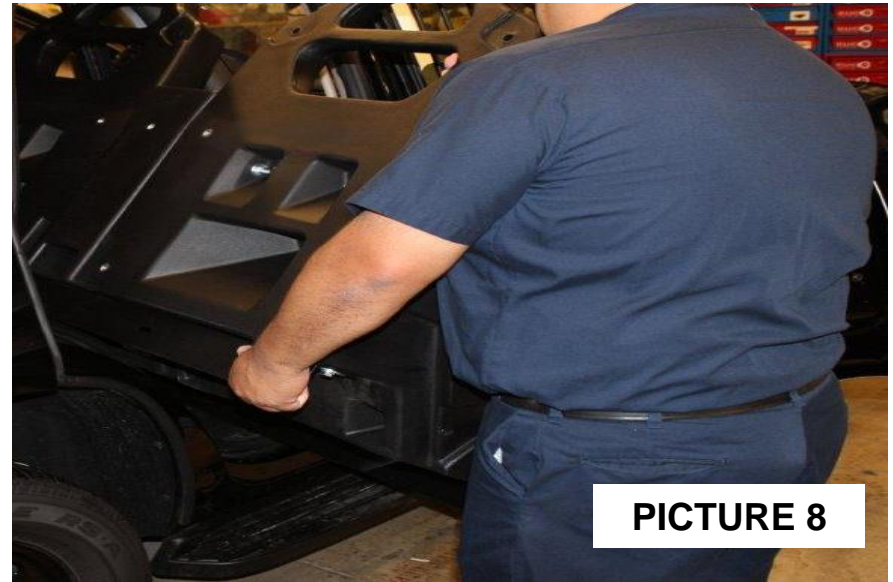
- 7)The Aedec Seat Belt Buckles have already been installed, as seen in picture 6.



- 8) Install the two rear “L” brackets on the farthest outside factory studs. Place the foot or longer end of the bracket over the factory stud and pull as far forward as possible as seen in picture 7. Fasten the bracket with the factory nut and tighten firmly but not all the way. The bracket should not move freely but be able to be adjusted if need be.

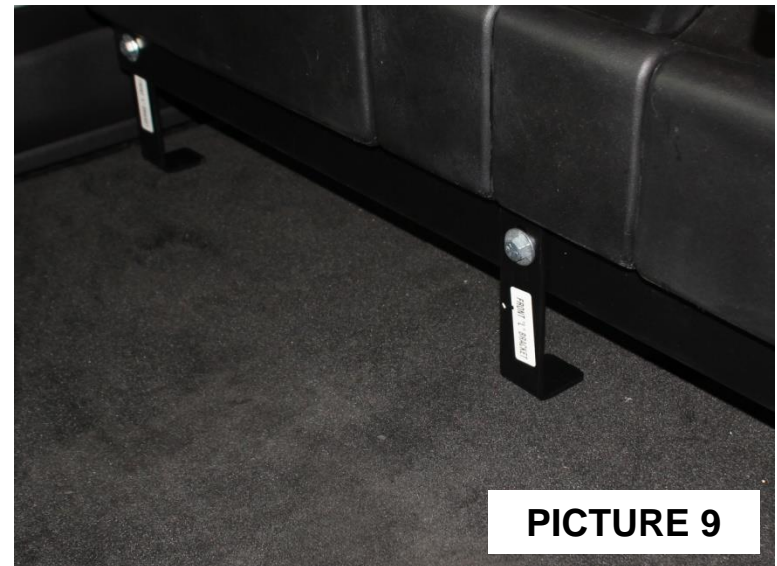


- 9) Install the seat. For best results use two people to complete this step. First lift the seat and set it just inside the door. One person will now need to enter the other side of the vehicle and maneuver the seat from inside the vehicle. Using extreme care and caution to not scratch the vehicle, lift and tilt the top of the seat forward move the seat into the vehicle, as seen in picture 8. It may be necessary to do this in several small steps. Continue moving the seat until it is completely inside the vehicle and centered.  
NOTE: It is recommended to wear some type of safety equipment such as gloves and or back belts as the seats are heavy.  
NOTE: Place the rear 3x3 steel mounted to the bottom of the seat over the leg of the rear brackets.



- 10) Next install the two mid “L” brackets to the vehicle using the factory bolt. Tighten securely. Maneuver and position the seat so the mid 3x3 steel brace mates up the “L” brackets and secure using the supplied 1/2”x1-1/4” bolt, two 1/2” washers and a Nylock nut. Repeat for both sides. Tighten securely.

- 11) Install the three front “L” brackets to the front 3x3 brace. Slide the brackets under the brace so that the brace is resting on the leg of the bracket and the foot of the bracket faces the rear of the vehicle and is out of the way; then secure using the supplied 1/2”x1-1/4” bolts, 1/2” washers (two per bracket) and a Nylock nuts as seen in picture 9. Tighten securely. NOTE: the front brackets just rest on the floor and are a downward pressure support.





- Re-check to ensure all bolts are tightened at this time.
- 12) Take the two rectangular foam pads, peel the protective paper from the backing and install one pad into each of the recessed rectangular areas on the seats..
- The seat is now installed.
- If you have any questions please call Aedec at 253-854-0034.

- 9/3/2015