



**2019 CHEVROLET SILVERADO 1500  
DOUBLE SPACER FACTORY BELT SYSTEM  
INSTALLATION INSTRUCTIONS  
PS191510**

**Important Notice: Read all instructions before starting the installation of the seat. Before drilling or installing any screw or fastener into the body of the vehicle it is imperative to ensure the drill bit or fastener will not penetrate any fuel line, fuel tank or brake lines.**



# INSTALLATION INSTRUCTIONS

## PRODUCT SAFETY & LEGAL DISCLAIMER

- Read and understand all safety precautions and instructions before installing this product.
- **Review the product package and contents prior to beginning the installation.** We make every effort to provide a perfect product but we are human and a mistake may happen from time to time. Take care when opening the packaging and removing items. If a return is needed you will want to return the product in its original packaging if possible.
- This product is intended to be installed by a certified technician, therefore a certain level of competence and knowledge are assumed when reading these instructions.
- This instruction guide is provided as a GENERAL installation guide, some vehicles vary dimensionally and may require additional steps.
- **Make certain to completely unpack the contents of the shipping container. Unwrap all parts and inspect parts prior to installing.**
- Test fit the product on the vehicle prior to any third party modifications and or finishing. The manufacturer and distributors will not accept responsibility for third party charges, labor and or third part replacement modifications. Some modifications may void the factory warranty.
- Exercise due-diligence when installing this product. The manufacturer and distributors of this product will not accept any responsibility for vehicle damage or personal injury resulting from the installation of this product. Installation of this product is acceptance of this statement and releases the manufacturer/Distributors of this product from any direct or indirect liabilities.
- Careless installation and operation can result in serious injury or equipment damage.
- Once installation is complete, please return this guide along with other documentation included in this product back to the consumer for future reference. The manufacturer/distributors of this product do not guarantee this particular version will be available at a later date.
- All liability for installation and use rests with the owner/operator.



# INSTALLATION INSTRUCTIONS

## INJURY HAZARD

Please complete a shop and tool inspection prior to beginning the installation.

- Always make sure you have a clean, dry and well lit work area.
- Always remove jewelry, loose fitting clothing and wear protective gloves and eye protection.
- Always use extreme caution when jacking or raising a vehicle for work. Set the emergency brake and use tire/wheel blocks and jack stands. Refer to the vehicle manufacturer hand book. Utilize the vehicle manufacturers designated lifting points.
- Always use appropriate and adequate care in lifting parts during disassembly and installation. Seek help in lifting heavy or large items into place. Utilize jacks and or lifting devices when available.
- Always insure products are secure during disassembly and installation.
- Always wear eye protection and take steps to protect any exposed skin during the installations. Drilling, cutting and grinding plastic and metal may create flying particles that can cause injury.
- Always use extreme caution when drilling, cutting and or grinding on a vehicle. Thoroughly inspect the area to be drilled, cut or ground both on the bottom and top of the surface. Ensure no wires, exhaust or any type of liquid lines will or can be damaged while drilling, cutting or grinding. If objects that are not intended to be drilled or cut are in the way of the hole or cut they will need to be relocated.
- Always assemble and tighten all fasteners per the installation instructions.
- Always route electrical cables carefully. Avoid moving parts, parts that may become hot and rough or sharp edges.
- Always insulate and protect all exposed wiring and electrical connections.

## MAINTENANCE AND CARE

- Never use abrasive cleaners or polish compounds. Clean with a gentle soap and water.



## INSTALLATION INSTRUCTIONS CHEVROLET DOUBLE SPACER SEAT WITH FACTORY BELT; PS191510



### Parts List

Qty.	Description
1	SEAT
2	3"X5" FOAM PADS
2	REAR SEAT MOUNT BRACKETS
2	MID SEAT MOUNT BRACKETS

### Parts List cont....

Qty.	Description
2	FRONT SEAT SUPPORT FEET

DOUBLE SPACER SEAT



**SILVERADO DOUBLE SPACER SEAT**

2 EA-3"X5" FOAM PADS



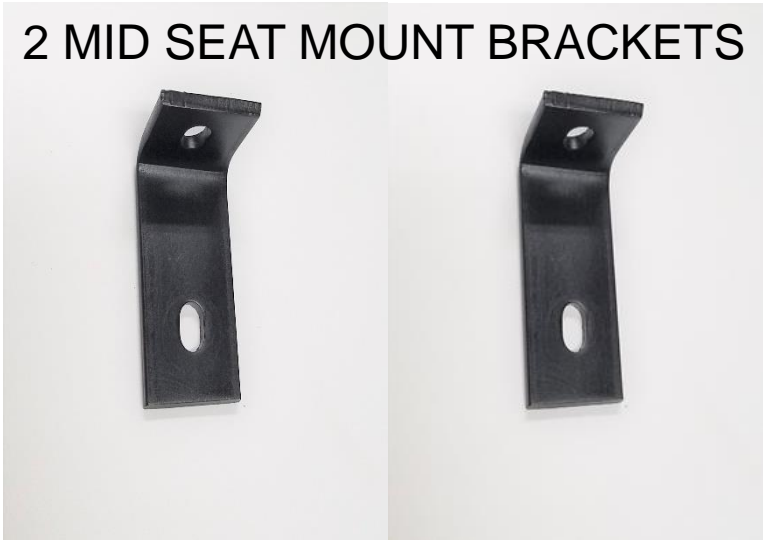
**FOAM PADS**

2 REAR SEAT MOUNT  
BRACKETS



**REAR SEAT MOUNT  
BRACKETS**

**2 MID SEAT MOUNT BRACKETS**



**MID SEAT MOUNT BRACKETS**

**2 FRONT SEAT SUPPORT FEET**



**FRONT SEAT SUPPORT FEET**



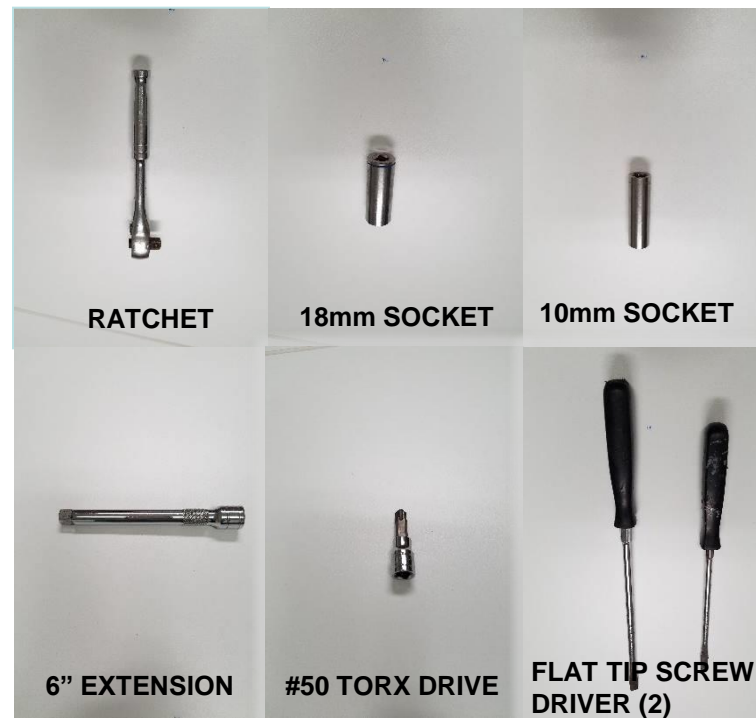
6 EA-1/2" X 1-1/4" SAE BOLTS

12 EA-12" SAE FLAT WASHER

6 EA 1/2" SAE NYLOCK NUTS

**SEAT BRACKET FASTENERS**

## INSTALLATION INSTRUCTIONS CHEVROLET DOUBLE SPACER SEAT WITH FACTORY BELT; PS191510



### Tools Required

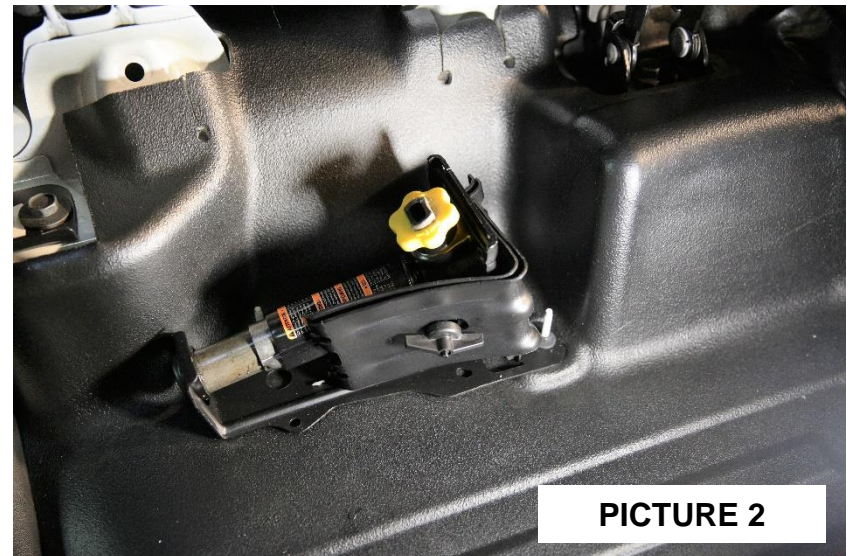
SOCKET RATCHET
18mm SOCKET
10mm DEEP SOCKET
6" EXTENSION
#50 TORX DRIVE
(2) FLAT TIP SCREW DRIVERS

### Tools Required cont...



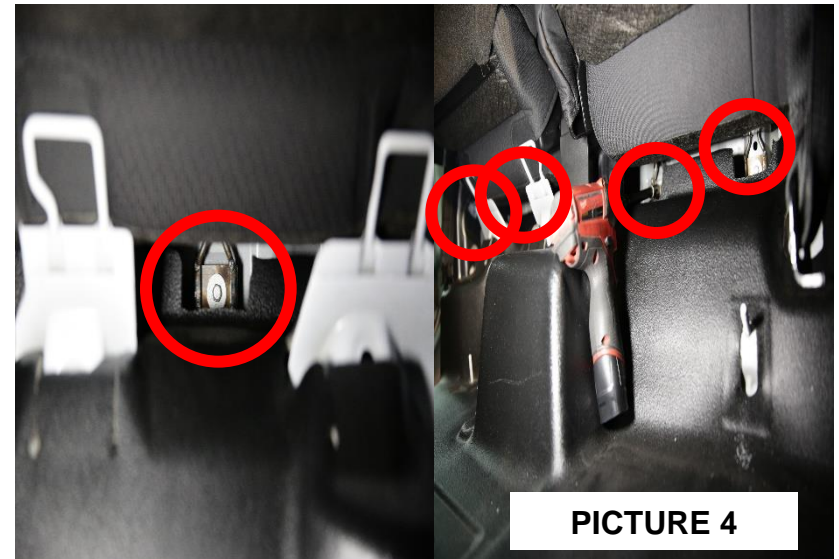
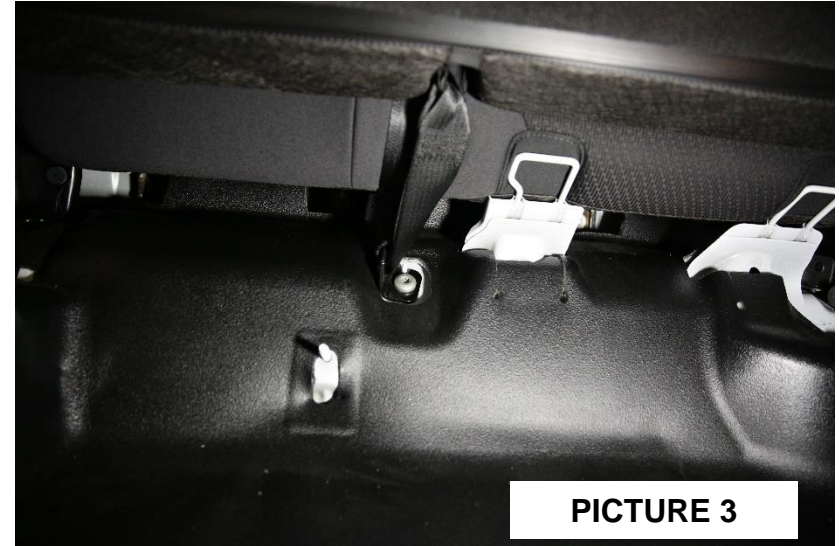

- **REMOVING THE FACTORY SEAT**

- 1) Open the rear doors to vehicle; fold the seat bottoms of both vehicles up as seen in Picture 1.
- 2) Using the 10mm Deep Socket remove the two nuts holding the Jack in place. Remove the Jack.
- NOTE: There will be no room for the Jack to be stored under the prisoner restraining seat.

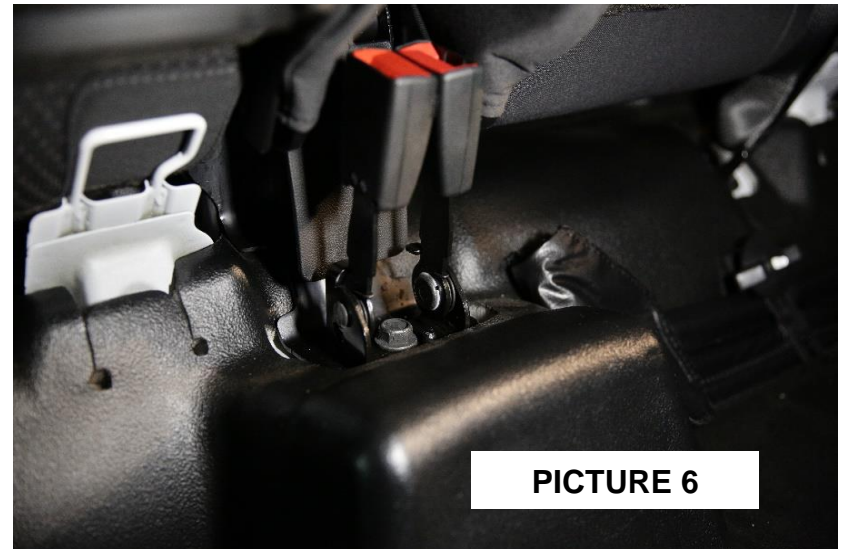
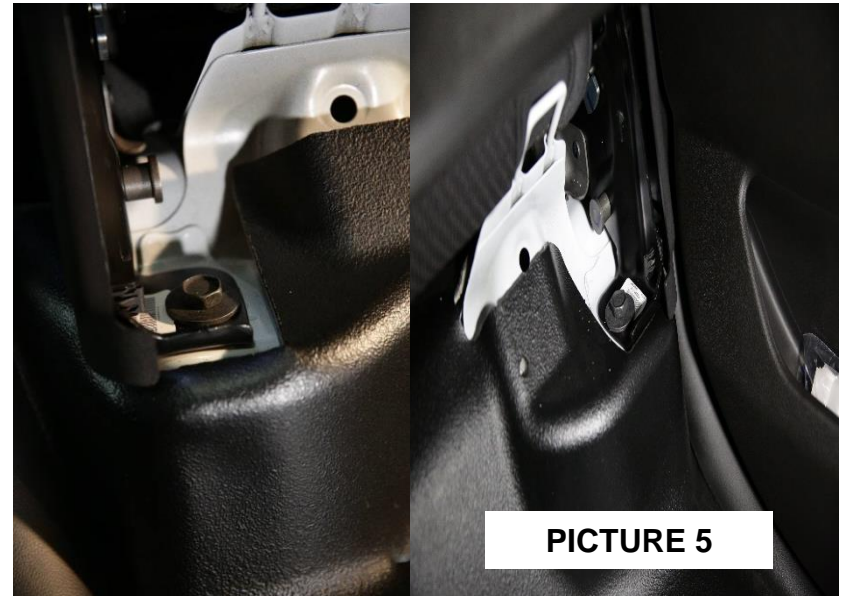




- **REMOVING THE FACTORY SEAT cont...**
- 3) Next using the T50 Torx drive remove the center seat belt as seen in Picture 3. The seat belts will not be needed for future use.
- 4) The factory seat is secured to the vehicle with ten fasteners; six 18mm bolts(three easily accessible and exposed with the seat pan folded up and three that are under the seat with it folded up) and four 10mm bolts. The four 10mm bolts are under the seat on the rear wall of the vehicle. These will require a 6" extension to remove. Remove all four.



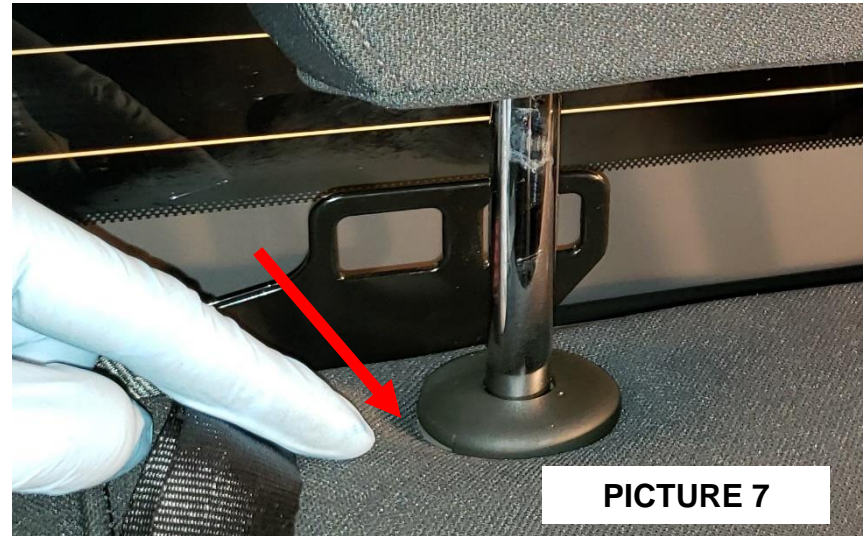
- **REMOVING THE FACTORY SEAT cont...**
- 5). Now remove the front three 18mm bolts. Start with the two outer bolts shown in Picture 5
- 6) Then remove the center 18mm bolt. This bolt will unthread from the vehicle but it is a captured bolt in the seat belt buckle. Then remove the three bolts behind the seat.





- **REMOVING THE FACTORY SEAT cont...**

- 7) Next remove all three headrest from the seat. The two outer head rests have a plastic retaining clip shown in Picture 7 that needs to be pushed in to release the headrest. Lift and remove the headrest.



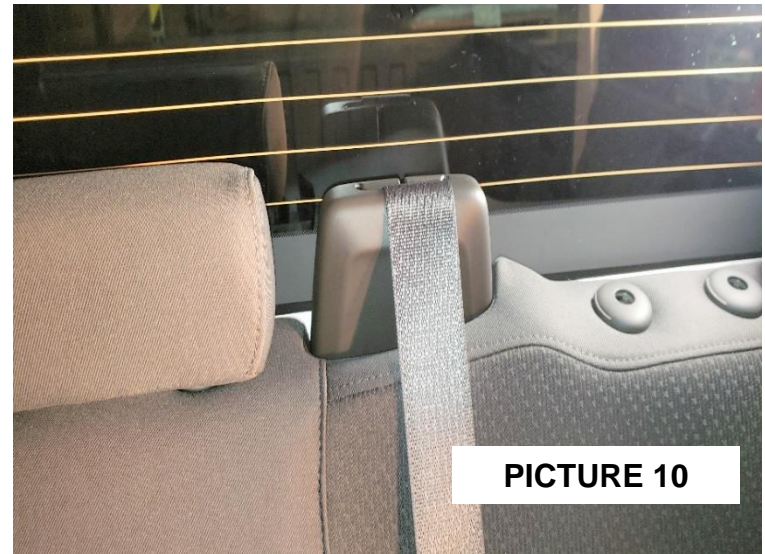
- 8) With the headrest removed the headrest holding pins must also be removed. First place two small flat tip screw drivers under each side of the holding pin then pry straight up. Once the tension releases grab the holding pin with your fingers and remove. Repeat this process for all six headrest holding pins.



- **REMOVING THE FACTORY SEAT cont...**
- 9) Next at the bottom of the seat in the center lift the hinged bracket approximately 1 inch to clear the locating pin and pivot the hinge forward. With this done the bottom of the seat should now be free of the vehicle and can be removed.
- Take caution removing the seat so as to not scratch the vehicle. The step will require two people.
- 10) Next remove the plastic cap covering the center seat belt. Grab firmly and lift. This just pops off.



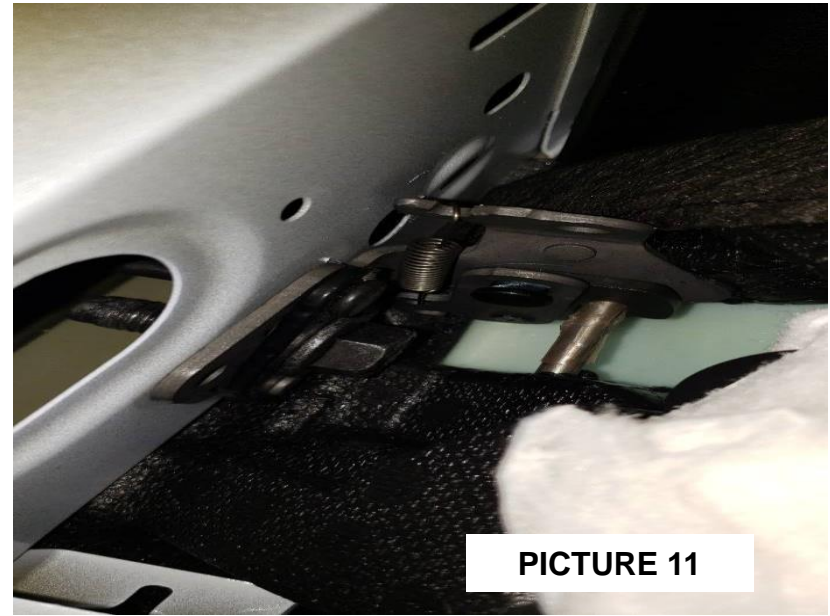
PICTURE 9



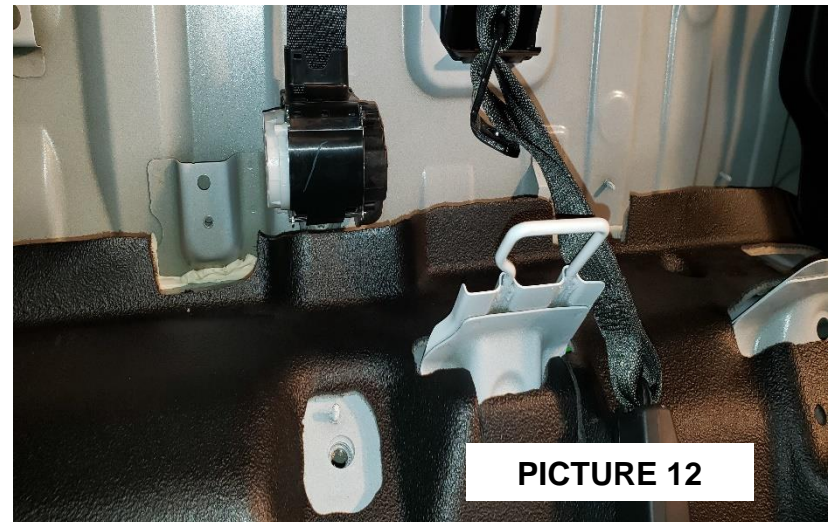
PICTURE 10



- **REMOVING THE FACTORY SEAT cont...**
- 11) Next locate the three nylon straps at the top back of the seat. They should be evenly spaced across the seat. To remove the seat back you will need to pull the seat forward to expose the latch located next to the nylon strap. Using a flat tip screw driver; slide it along the latch to catch the hook and lift. The back of the seat can now be removed. Next remove the nylon straps and brackets.
- **REMOVING THE FACTORY SEAT BELTS**
- 12) The center retractor will now be fully exposed at the bottom of the rear wall. First using a flat tip screw driver pry the clip upwards and then using the T50 Torx drive remove the retractor. All the other components associated with this retractor should also be removed.



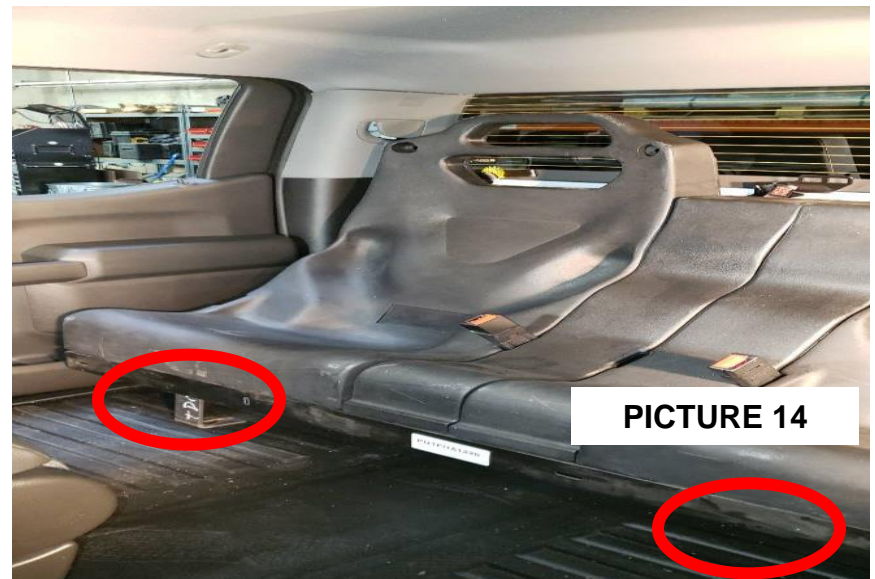
PICTURE 11



PICTURE 12

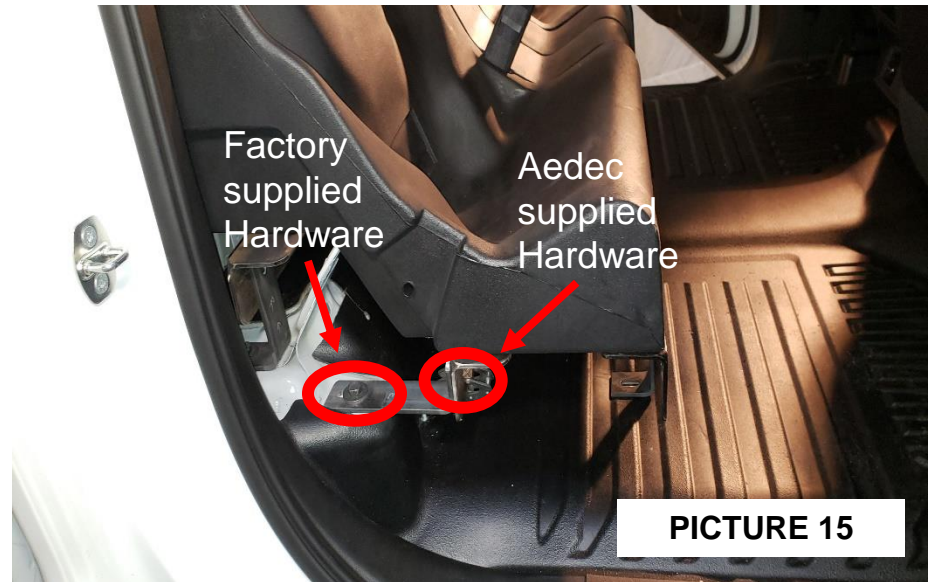
- **INSTALLING THE AEDEC SEAT**

- 13) Install the seat. For best results use two people to complete this step. First lift the seat and set it just inside the door. One person will now need to climb through the other side of the vehicle and maneuver the seat from inside the vehicle. Using extreme care and caution to not scratch the vehicle, lift and tilt the top of the seat forward move the seat into the vehicle, as seen in picture 13. It may be necessary to do this in several small steps. Continue moving the seat until it is completely inside the vehicle and centered. NOTE: It is recommended to wear some type of safety equipment such as gloves and or back belts as the seats are heavy.
- 14) Center the seat in the vehicle. Slide the seat as far back as possible but be careful as not to impact the window. Next install the Front Seat Supports the 1/2"x 1-1/4" bolts, two 1/2" washers and a 1/2" Nylock.





- **INSTALLING THE AEDEC SEAT**
- 15) Next install the both the two Rear Seat Brackets and the two Mid Seat Brackets. Use the 1/2"x 1-1/4" bolts, two 1/2" washers and a 1/2" Nylock per Bracket to the seat and use the factory hardware to fasten the brackets to the floor of the vehicle. Follow this pattern for all for brackets. Securely tighten all fasteners.
- 16) Take the two 3x5 Foam Pads and remove the protective backing paper from the backs of the pads and place the 3x5 Foam pads into the rectangular recessed area's located on back of seat. See location in picture 24.
- The installation is now complete. Please ensure all fasteners are securely tightened



PICTURE 15



PICTURE 16