

# 2019 Chev Silverado Mud Flap Set, Rear **Mounting Diagram & Instructions**

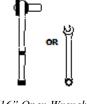
Kit# GCR28R

#### **IMPORTANT:**

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



## **TOOLS REQUIRED-**



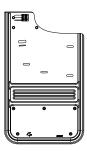
5/16" Open Wrench or Socket Wrench



7/16" Open Wrench or Socket Wrench

#### **FLAPS**

(1)Flap Assy Rear, DS Part #



(1)Flap Assy Rear, PS Part #



(1) Bracket Rear, DS Part #767066



(1) Bracket Rear, PS Part #767067



#### **PARTS BAG #767076**

a) (4) Washer, Flat 0.281" x 1", 18g, SS, oxidized Part #018079



b) (8) Washer, Flat 0.203" x 1", 18g, SS, oxidized Part #018070



c) (4) Capscrew, SS 1/4"-20UNC x 3/4" Part #014070



d) (8) Screw, Sheet Metal, Blk Ox. 1/4"Hex Washer Head, #8-18x1" Part # 016055



e) (2) Mount Clip, DS w/Clinch Nut Part # 767068



f) (2) Mount Clip, PS w/Clinch Nut Part #767069



g) (2) Rad Grill Nut #8 Thread, Zinc Pltd Part #016049



NOTE: Only required for vehicles without liner



### **INSTALLATION** (For ease of installation it is suggested that the wheel be removed)

- 1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
- 2. For vehicles **without** liners, remove 2 factory screws from holes #2 & #3. For vehicles **with** liners, remove 3 factory screws from holes #1 to #3.
- 3. For vehicles **without** liners, install clip (016049) into hole #1 as shown in Diagram A-1.
- 4. Loosely install the bracket through hole #4 into hole #1 using a previously removed factory screw. (For trucks without liners, reuse factory screw from hole #3.)
- 5. Loosely install mud flap through hole #9 to bracket hole #7 through factory hole #2, then hole #11 to factory hole #3 using supplied bolt (016041) and washer (018070)
- 6. Secure the mud flap through holes #8 to bracket hole #6 & mud flap hole #10 to the bracket hole #5 using supplied bolt (016041) and washer (018070). Loosely secure at this point.
- 7. Install mount clips on holes #12 & #13 using supplied bolts (014070) and washers (018079) See Diagram A-2.
- 8. Using a bubble level or other levelling tool, ensure that the mud flap is level. Tighten all fasteners.

9. Slide clips behind fender lip to secure and tighten fasteners. 10. Repeat on passenger side. **A-2 A-1** #4 #3 **#12** #5 **#7**<sub>2</sub> #10 #6

Please check out our YouTube channel to see an install video for this application.



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