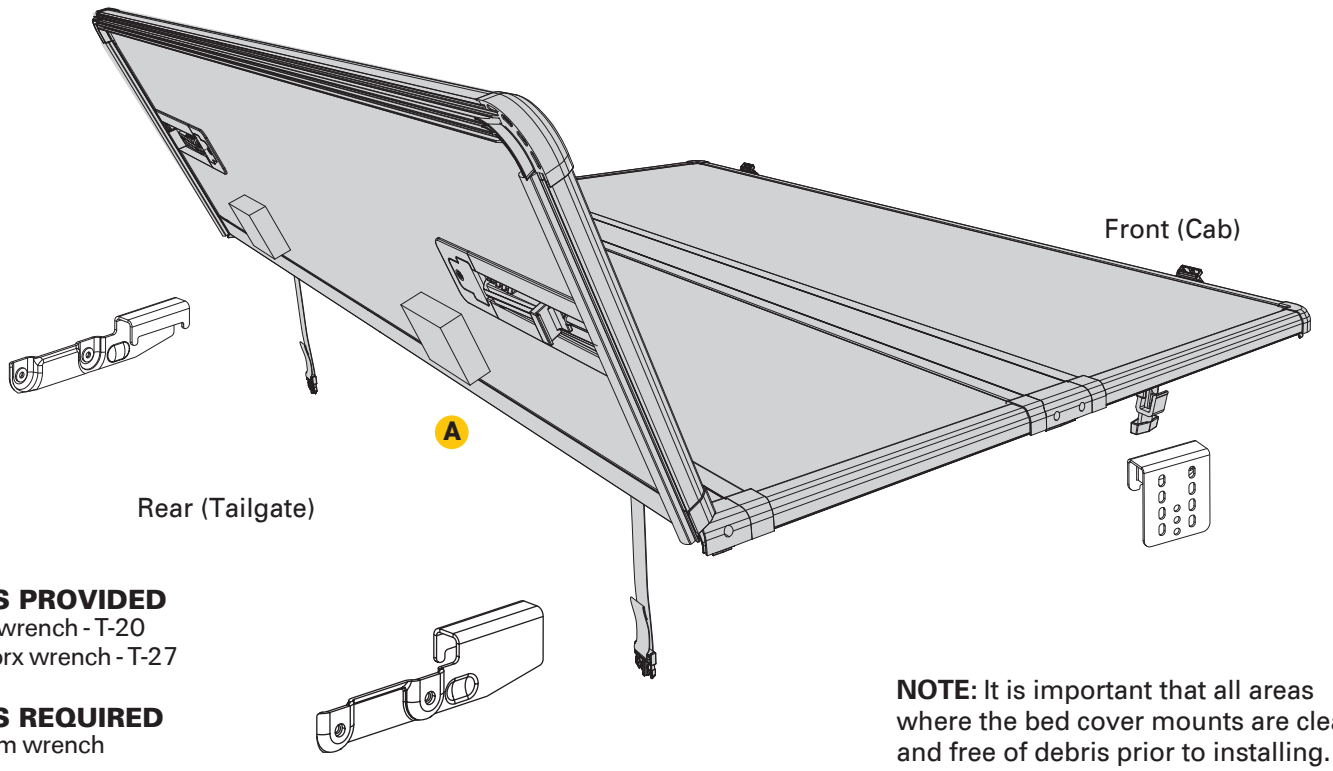
GATOR HARD FOLD 2024+ TOYOTA TACOMA

INSTALLATION SHEET

Any damaged or missing parts?

Parts will be shipped to you directly.
Call 855-427-4568, Mon - Fri, 8:00 a.m. - 6:00 p.m. EST

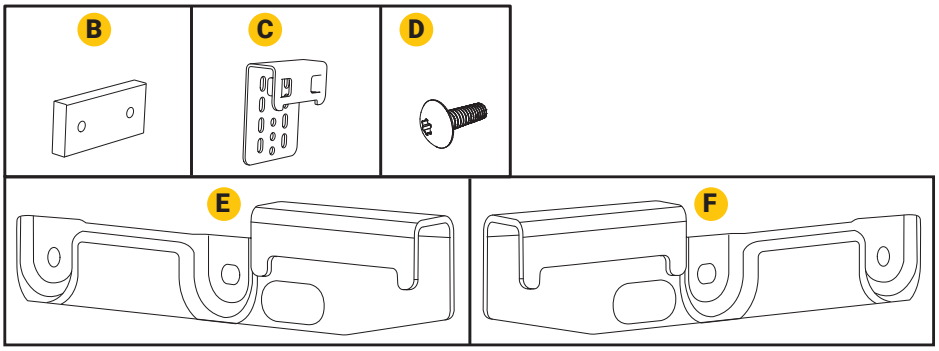


TOOLS PROVIDED

- Torx wrench - T-20
- 2x Torx wrench - T-27

TOOLS REQUIRED

- 10mm wrench

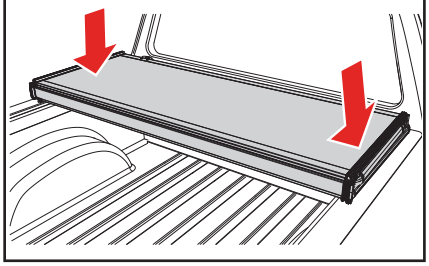


NOTE: It is important that all areas where the bed cover mounts are clean and free of debris prior to installing.

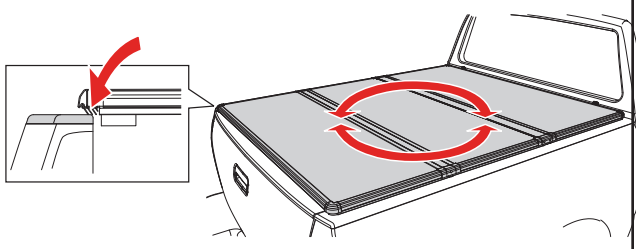
PARTS INCLUDED IN YOUR KIT

- A Cover assembly
- B 2x Cab slide blocks
- C 2x Cab clamp brackets
- D 4x Cab Torx screws
- E 1x Driver tail latch bracket
- F 1x Passenger tail latch bracket

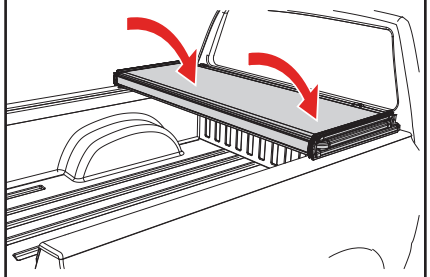
1 Place the folded, cover (A) on the cab end of the truck bed. Make sure the cover is square with the truck bed and the bulkhead seal sits on the truck bed bulkhead.



2 Unfold the bed cover (A) fully and adjust its position over the truck bed for the proper front (cab) and rear (tailgate) alignment. When positioned front and back, the tailgate seal should contact the tailgate with the first two fins.



3 Carefully refold the bed cover (A) without shifting its position on the truck bed.

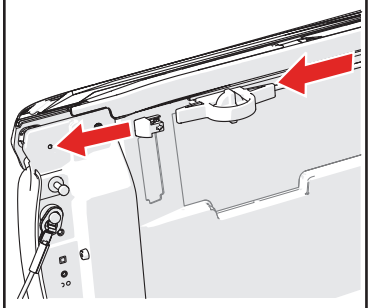


RealTruck Gator
2303 SE 17th St., Suite 102, Ocala, FL 34471
855-427-4568 ©RealTruck Group, Inc., 2024

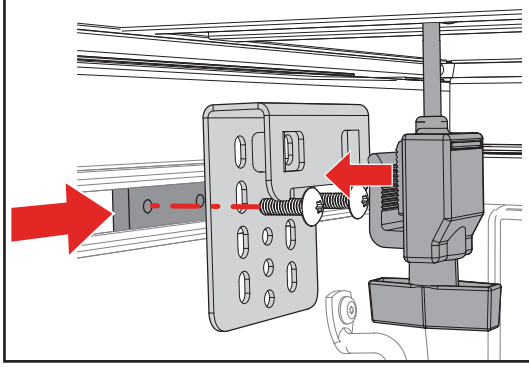
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Part# 31890003-30 Rev. 1-25-24

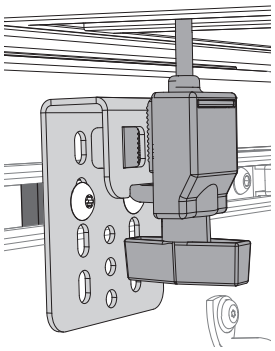
4 If there are cargo rail end caps remove the rear (tailgate) end. Remove any tie-downs. Do this for both sides of the bed.



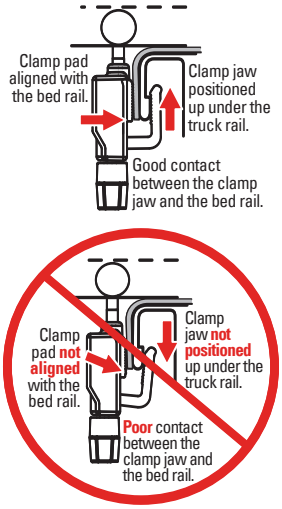
5 Install the cab slide block (B) into the rear (tailgate) end of the cargo rail. Position near the cab. Align the cab clamp bracket (C) with the cab clamp of the bed cover. Use the Torx screws (D) to mount the cab clamp bracket (C) to the cab slide block (B). Tighten the screws with the T-27 Torx tool. Do this for both sides of the truck bed.



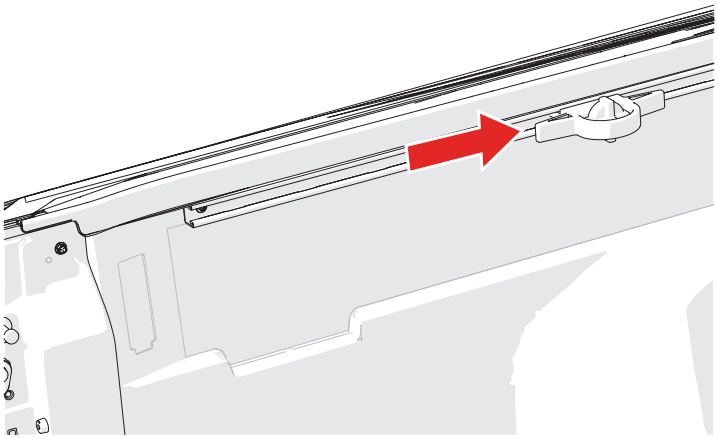
6 Hook the cab clamp under the cab clamp bracket (C) and tighten the T-handle until it contacts the bracket (C), then tighten two more turns. Do this for both sides of the truck bed.



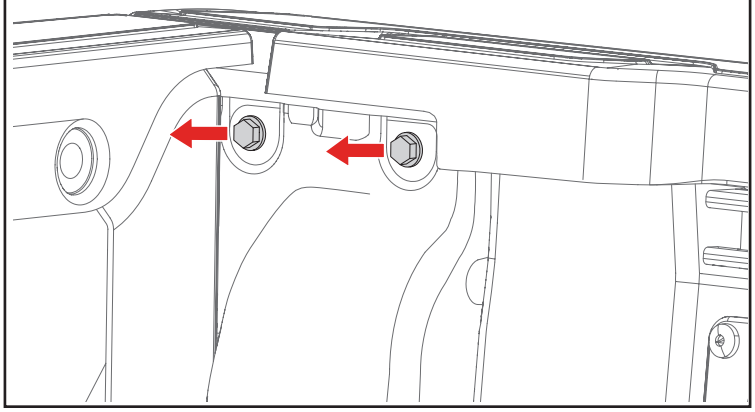
IMPORTANT



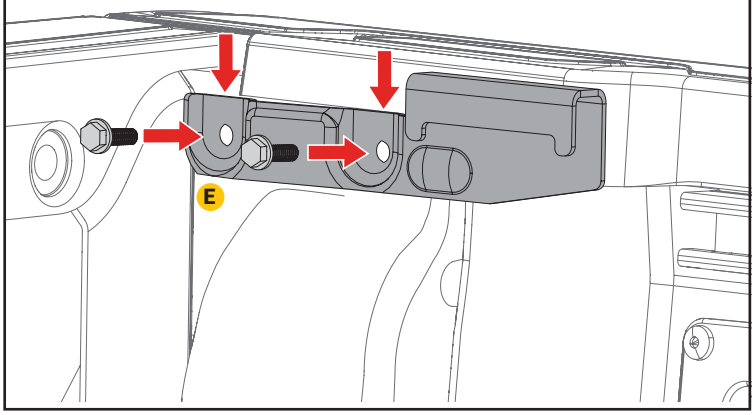
7 Reinstall any tie-downs back into the cargo rail.



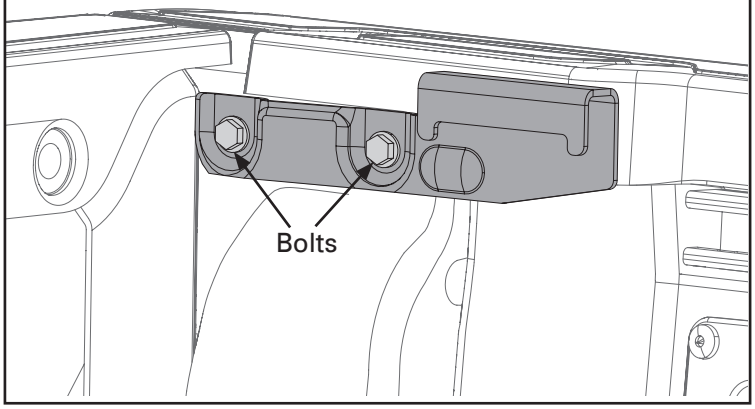
8 Remove the factory bolts as shown. **Do not discard bolts**. Repeat on other side.



9 Align the two holes in the driver tail latch bracket (E) with the two holes you removed the bolts from in step 11. Repeat on the opposite side of the truck bed with passenger tail latch bracket (F).

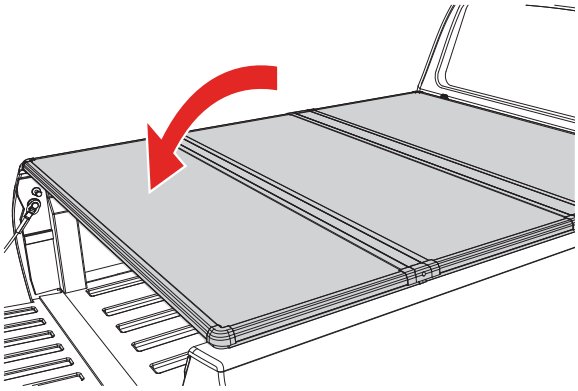


10 Reinstall the bolts you removed in step 11 and torque to 11.6 Nm on both the driver and passenger sides of the truck.



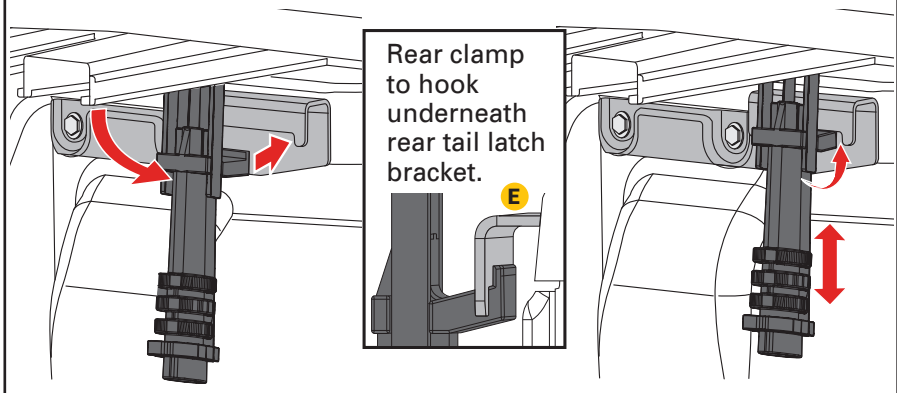
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11 With the tailgate open and the front (cab) clamps secure, completely close the bed cover.



12 Lower the rear (tailgate) clamp and slide it out to the bed wall toward the latch bracket.

Pull the rear clamp down and hook it under the bottom edge of the driver tail latch bracket (E).

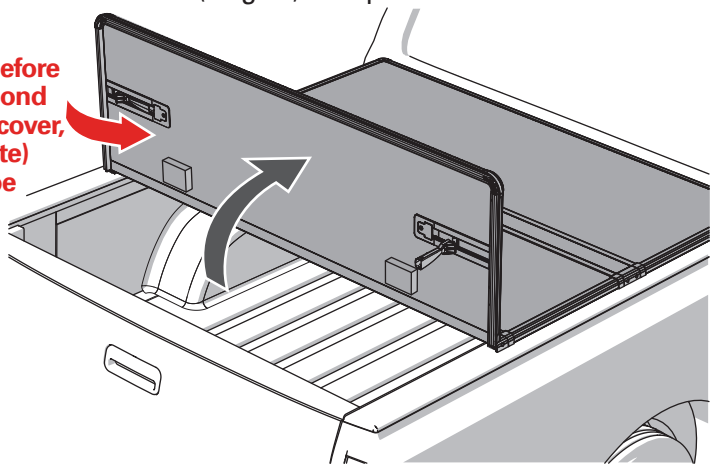


Ensure that each clamp is engaged on each side of the truck.

Opening the cover

Pull down and release the rear (tailgate) clamps and fold the cover forward.

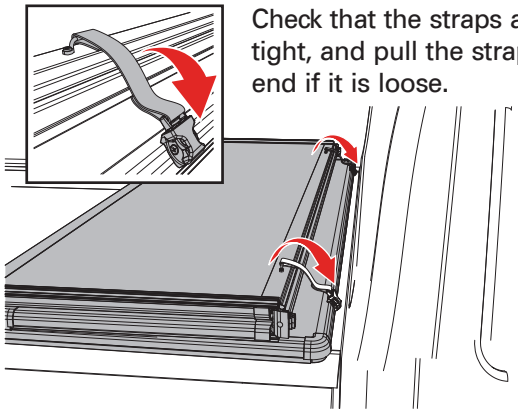
IMPORTANT: Before folding the second section of the cover, the rear (tailgate) clamps must be stowed securely into the rail.



Securing the cover

To drive with the cover open, fold the cover forward to the cab and fasten BOTH straps in the middle section to the front rail.

Check that the straps are tight, and pull the strap end if it is loose.



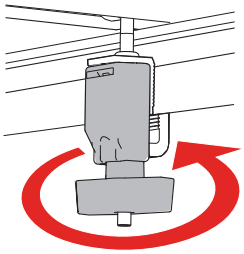
IMPORTANT

Re-tighten the front/cab clamps and tethers after the first week of driving the vehicle. Also periodically check the clamps and tethers to ensure they are secure.

Closed/Extended Position – Bed cover must be completely secured by all four (4) clamps.

Open/Folded Position – Bed cover must be completely folded up (all panels) and secured at the cab with the provided buckles straps and with both tethers attached.

Do NOT drive with the bed cover in a partially open position.





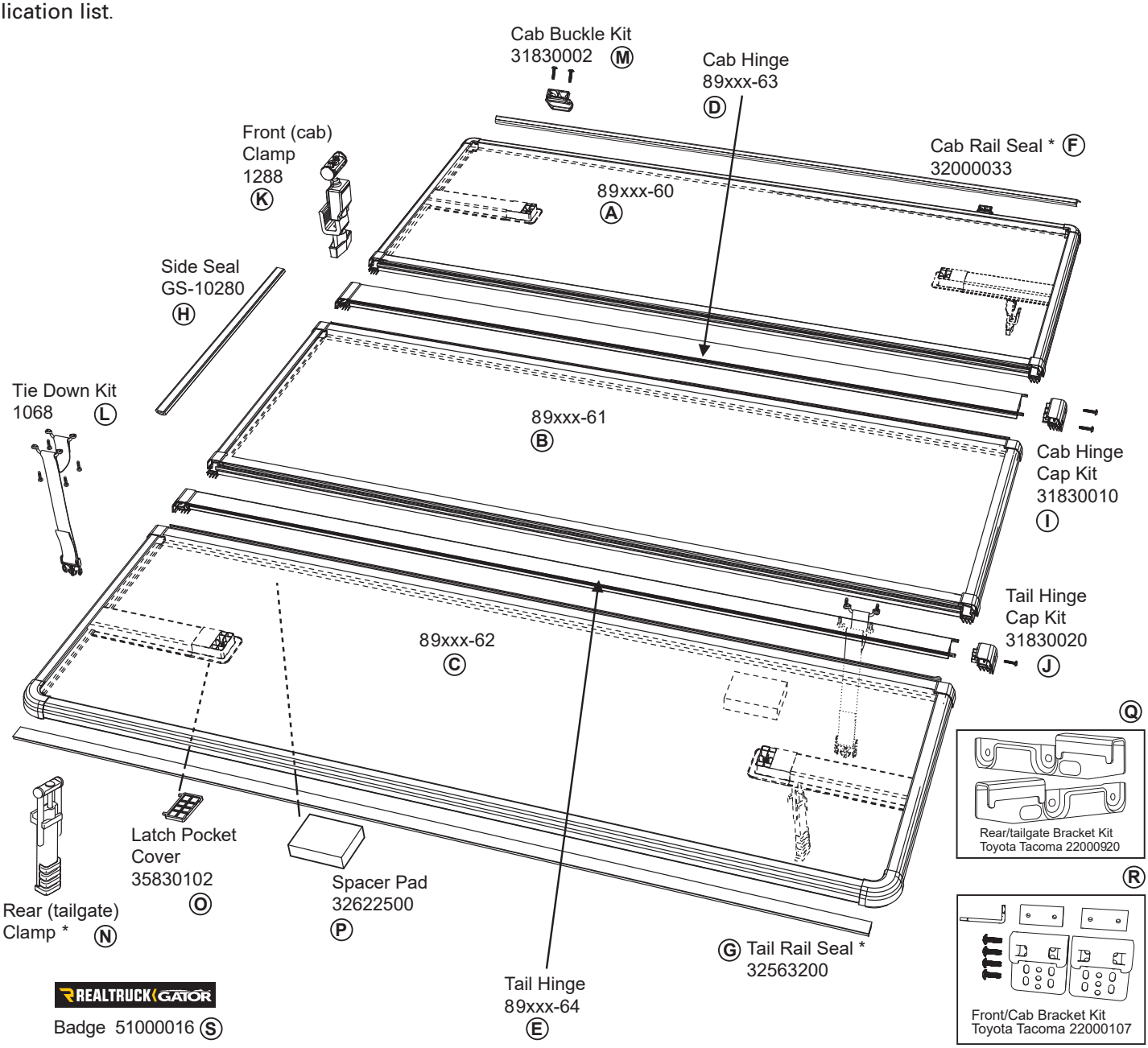
Do NOT allow the vehicle to be towed backwards without first removing the cover from the vehicle.



Remove any snow or foreign matter before folding the bed cover.

REPLACEMENT PARTS

Replacement parts can be ordered online at extang.com/replacement-parts or you can contact our Customer Service Department for assistance. When ordering, xxx represents the 3 digit suffix, as referenced on the sales receipt or vehicle application list.



Call Out	Title	Part Number	Description	Qty
A	Cab Panel	89xxx-60	Cab Panel Assembly	1
B	Mid Panel	89xxx-61	Mid Panel Assembly	1
C	Tail Panel	89xxx-62	Tail Panel Assembly	1
D	Cab Hinge	89xxx-63	Cab Hinge Assembly	1
E	Tail Hinge	89xxx-64	Tail Hinge Assembly	1
F	Cab Rail Seal	32000033	Cab seal w/Hats adhesive, cut to fit	1
G	Tail Rail Seal	32563200	Weatherstrip - Tail	1
H	Side Seal	GS-10280	Black EPDM Sponge with1/2" ST Adhesive .375 x .375	1
I	Cab Hinge Cap Kit	31830010	Cab Hinge Cap & Fasteners	1
J	Tail Hinge Cap Kit	31830020	Tail Hinge Cap & Fasteners	1
K	Front (Cab) Clamp	1288	Front Pinch Clamp	1
L	Tie-down Kit	1068	Strap Tie-down Assembly	1
M	Cab Buckle Kit	31830002	Female Buckle & Fasteners	1
N	Rear (Tailgate) Clamp	1035	Rear Clamp Assembly	1
O	Latch Pocket Cover	35830102	End Cap Snap Access Cover	1
P	Spacer Pad	32622500	Spacer Pad 2"	1
Q	Bracket Kit	22000920	Bracket Kit for Rear (Tailgate)	1
R	Bracket Kit	22000107	Bracket Kit for Front (Cab)	1
S	Badge	51000016	Badge - RealTruck/Gator Stick-On	1

*** Specify, year, make, model, long or short bed, driver or passenger side.**

LIMITED WARRANTY

WARRANTY COVERAGE

This truck bed cover is warrantied against defects in materials or workmanship as follows. This warranty is void if the product has been damaged in an accident, or due to neglect, unforeseeable use, improper installation, improper servicing, or other cause not arising out of defects in material or workmanship.

The truck bed cover carries a limited warranty for five (5) years from the original date of purchase, subject to the terms below.

WARRANTY IS NOT TRANSFERABLE

The warranty is to the initial owner purchasing the truck bed cover and it is not transferrable to a subsequent end user. Proof of purchase may be required to enforce these warranty rights.

WARRANTY CONDITIONS

Failure to follow these care and use instructions will void the warranty.

- Clean with mild automotive soap and water only.
- Cover must be secured at all points when vehicle is in motion. When not fully extended, cover must be completely folded up and secured at the cab with the provided buckle straps and tethers attached. Do NOT drive with the bed cover in a partially open position.
- Check all clamps and retention mechanisms for tightness after a week of driving following installation (or re-installation) of the cover and periodically thereafter.
- Before opening, cover must be free of all foreign materials including snow and ice.
- Do NOT tow your vehicle from the rear with the cover on your vehicle. If towing from the rear is required, the cover MUST be removed from the vehicle and properly stored.

WARRANTY PERFORMANCE

If all warranty conditions are met, a defective truck bed cover or hardware component will either be repaired or replaced (at our option). We reserve the right, for any warranty, to substitute a newer model or bed cover having similar form and function, to offer a warranty discount on an entire replacement system, and/or provide remedies other than those mentioned in this document.

WARRANTY PROCESS

A Return Authorization number must be obtained from our Customer Service Department prior to returning any product. We may require the original item to be returned postage prepaid for final determination. Shipping charges will apply for any repair or replacement. Other than postage or shipping charges, no charge will be made for repair or replacement under this warranty.

This warranty gives you speciflc legal rights. As an owner, you may also have additional rights and remedies under the laws of your state.

WARRANTY REGISTRATION

Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective.

Register online at https://realtruck.com/warranty-registration

REGISTER YOUR WARRANTY ONLINE

SOMETHING DAMAGED? MISSING PARTS?

CALL US FIRST
855-427-4568

WE CAN HELP YOU QUICKLY AND EASILY OVER THE PHONE

Experienced Customer Service staff are available
to answer all your truck bed cover questions

CUSTOMER SERVICE HOURS

8:00 a.m. TO 6:00 p.m. EST, MONDAY - FRIDAY

Truck bed cover model: _____

Purchase date: _____

Lot code: _____

Lot code can be found on the underside of cover.

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