

# Installation Instructions

Summit Series Fender Flares  
Toyota Tundra (22-ON) FIT-FF1028

**Important: Please read instructions entirely before installing this product.**

Hardware Included	QTY
Extrusion	34.0 ft
Alcohol Wipe	4
Attachment Clip	6

Hardware Included	QTY
Long Screw	2
5mm Spacer	2

Ensure that both left- and right-hand Fender Flares suit the profile of the vehicle. Please take note of the areas where the Fender Flares comes into contact with the vehicle.

**\*PRIOR TO ANY PAINTING & INSTALLATION, PRODUCT SHOULD BE THOROUGHLY INSPECTED FOR ALL COMPONENTS LISTED IN THE TABLES ABOVE. PRODUCT SHOULD ALSO BE TEST FITTED PRIOR TO ANY PAINTING & INSTALLATION. PLEASE CONTACT EGR INC. IF YOU HAVE ANY FITMENT QUESTIONS AND OR MISSING COMPONENTS.**

**PAINTING INSTRUCTIONS** – If Fender Flares are being painted; do not install edge extrusion until painting is complete. Prior to painting, clean all surfaces to be painted using clean water and a mild detergent, do not use lacquer thinner or any solvent-based products. Wipe completely dry. Best results will be achieved by wiping the areas to be painted with a tack rag just prior to painting. Most automotive paints can be applied directly to the Fender Flares; however, some may require a primer (check paint manufacturer specifications). Good adhesion will be achieved without sanding. Select a paint (and primer if necessary) that is suitable for rigid plastics PMMA (Acrylic). If using a paint system that requires baking, do not expose the product to temperatures above 70°C (158°F). Do not fit the extrusion or any of the hardware to the Fender Flares until the paint is completely dry.

## INSTALL PREPARATION



**STEP 1:** Attach the included rubber seal to ALL (4) Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the seal to the Fender Flare, peeling back a few inches at a time. Ensure pressure is used to secure rubber seal to Fender Flare edge. Attach rubber seal along the top leading edge of the Fender Flare where it contacts the vehicle body. Trim rubber seal at end of each Fender Flare. Save extra rubber seal for install on opposite side Fender Flare and discard any excess once both sides are complete.

**IMPORTANT NOTE:** Trim rubber seal

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## FRONT FENDER FLARE INSTALLATION



**STEP 2:** Using a 10mm socket / wrench remove factory screw locations (X8) where noted above and retain for re-install.



**STEP 3:** Clean the body areas where the Fender Flares will contact the vehicle surface. Ensure fenders are dry prior to install.

**STEP 4:** Hold Fender Flare on the vehicle in the position of best fit. Note where above marked slots in the Fender Flare align with the existing mounting holes on the vehicle. Remove the Fender Flare.

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**STEP 5:** Secure attachment clips by sliding clip into Fender Flare slot. Using the factory screws that were previously removed, attach the clips into corresponding existing holes in upper inner splashguard. Do not fully tighten screws at this stage.



**STEP 6:** Using factory screws that were previously removed begin to loosely screw into slotted hole locations. Once all factory screws have been re-installed, apply pressure and begin to tighten in the order shown above. Ensure rubber seal is sitting flat against vehicle. When satisfied fully tighten all screw locations, in the above order in which they were just installed.



This completes the installation for the front driver side, repeat steps for front passenger side.

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## REAR FENDER FLARE INSTALLATION



**STEP 7:** Using a 10mm socket / wrench remove factory screw locations (X4) where noted above and retain for re-install.



**STEP 8:** Using the alcohol wipes supplied, clean the body area where the Fender Flares will contact vehicle surface. Ensure fender surface is dry prior to install.



**STEP 9:** Hold Fender Flare on the vehicle in the position of best fit. Note where all the slots in the Fender Flare align with existing mounting holes on the vehicle. Make note of position (A) as it will require hardware in the kit supplied. All remaining positions will re-use factory screws.



**STEP 10:** Begin to loosely install factory screws into the corresponding factory attachment points. Once all factory screws have been re-installed, begin to fasten in the order shown above. Do not fully tighten screws at this time.

POSITION (A) requires the long screw and spacer supplied in kit

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**STEP 11: POSITION (A)** - Ready the spacers (and long screw) to go in behind the Fender Flare to fill the gap between the flare and the vehicle.

Begin to tighten all (4) positions in the same order noted in Step 10. This completes the installation for the rear driver side. repeat steps for rear passenger side.