



Installation Instructions

Bolt-On/Rugged Look Fender Flares

Ford Super Duty (23-On)

FIT-FF1052

Important: Please read instructions entirely before installing this product.

Hardware Included	QTY
EXTRUSION	27ft.
LARGE CLIP 0.9MM	8
U CLIP 0.6 X 20MM	6
U CLIP 0.6MM	4

Hardware Included	QTY
Alcohol Towelette	4

Bolt Kit Included for Bolt-On Look Fender Flare	QTY
Nuts	30
Torx drive Bolts	30

Ensure that both left and right hand Fender Flares suit the profile of the vehicle. Note the areas where the Fender Flares come in contact with the vehicle. NOTE: Before fitting Fender Flares remove any moldings, strips or existing flares from the wheel arch. If there is a body side molding, mark where the molding is to be cut, alternatively the Fender Flare can be cut to go around the molding. Be sure to allow enough room for the extrusion. **No drilling of vehicle is required for Torx drive bolts and nuts.**

***PRIOR TO ANY PAINTING & INSTALLATION, PRODUCT SHOULD BE THOROUGHLY INSPECTED FOR ALL COMPONENTS LISTED ABOVE. PRODUCT SHOULD ALSO BE TEST FITTED PRIOR TO ANY PAINTING & INSTALLATION. PLEASE CONTACT EGR Inc. IF YOU HAVE ANY FITMENT QUESTIONS AND OR MISSING COMPONENTS.**
FOR RUGGED FLARES, INSTALL WILL START AT STEP 2
IF FLARES ARE PURCHASED PAINTED, INSTALL WILL START AT STEP 4

PAINTING INSTRUCTIONS – If Fender Flares are being painted; do not install edge extrusion until painting is complete. Prior to painting, clean all surfaces to be painted using clean water and a mild detergent, do not use lacquer thinner or any solvent based products. Wipe completely dry. Best results will be achieved by wiping the areas to be painted with a tack rag just prior to painting. Most automotive paints can be applied directly to the Fender Flares, however some may require a primer (check paint manufacturer specifications). Good adhesion will be achieved without sanding. Select a paint (and primer if necessary) that is suitable for rigid plastics PMMA (Acrylic). If using a paint system that requires baking, do not expose the product to temperatures above 70°C (158°F). Do not fit the extrusion or any of the hardware to the Fender Flares until the paint is completely dry.

Due to variations in installation, use, climate and other un-intended anomalies, there is potential for dirt or debris to become trapped between the fender flares and body panels. EGR recommends to the end user to check or clear the debris every few months to avoid any wear between the fender flares and vehicles. EGR parts are designed to fit snugly to the sheet metal and provide the best defense against such events. However, should the parts not be installed correctly, or used in a manner not consistent with the intended design, EGR will not warrant any damage to the parts or the vehicle.



STEP 1: Attach the bolts and nuts to each Fender Flare using a 3/16" Allen key/Trox and a 1/2" wrench/socket. wrench/socket. (wrench /socket and Allen key not supplied). Ensure inside of Fender Flares where the rubber seal is attached is clean, using the alcohol wipes provided. Wipe away any residue with a dry clean cloth.

For Technical Support/Warranty Information please call 800-757-7075

EGR Inc., 4000 East Greystone Drive, Ontario, CA 91761

FRONT FENDER FLARE INSTALLATION



STEP 2:

Using the supplied alcohol wipes, be sure to clean the inside of the Fender Flare where the rubber seal attaches and wipe away any residue with a dry clean cloth. Attach the rubber extrusion (F-M10001-1) to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the rubber seal to the Fender Flare, peeling back a few inches at a time. Ensure pressure is used to secure rubber seal to Fender Flare edge. Attach the rubber seal along the edge of the Fender Flare that contacts the A-class of the vehicle body.



STEP 3: Trim excess rubber seal and discard.



STEP 4: Clean the body areas where the Fender Flares will make contact. Ensure fenders are dry prior to install. Turn tires outward for Fender Flare installation.

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STEP 5: Remove factory screw locations (X6) where noted above and retain for re-install.



STEP 6: Hold Fender Flare on the vehicle in the position of best fit. Note where above marked slots in the Fender Flare align with the existing mounting holes on the vehicle. Remove the Fender Flare.



STEP 7: Slip end of clip into slotted hole of the fender flare, per image above. Using factory screws that were previously removed, begin to loosely screw into slotted hole locations. Once all factory screws have been re-installed, apply pressure and begin to tighten in the order shown above. Ensure rubber seal is sitting flat against vehicle. When satisfied fully tighten all screw locations, in the above order in which they were just installed.

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STEP 8: loosely re-install factory screws at the rear of the front wheel well area.



STEP 9: Ensure all fixing points are tight and secure and that the extrusion is flush neatly against the vehicle body. Repeat install steps for the opposite side.



STEP 10: Starting at one end of the Fender Flare, carefully remove tape liner from the rubber seal a few inches at a time. Ensure rubber seal is not tucking into flare and sits flush neatly against the fender body. Apply forward pressure to adhere the rubber seal along the edge of entire length of Fender Flare once rubber seal liner is removed.

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REAR FENDER FLARE INSTALLATION



STEP 11: Attach the bolts and nuts to each Fender Flare using 3/16" Allen key/Trox and a 1/2" wrench/socket. (wrench /socket and Allen key not supplied). Ensure inside of Fender Flares where the rubber seal is attached is clean, using the alcohol wipes provided. Wipe away any residue with a dry clean cloth.



STEP 13: Clean the body areas where the Fender Flares will make contact. Ensure fenders are dry prior to install.



STEP 12: Attach the included extrusion to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the extrusion to the Fender Flare, peeling back a few inches at a time. Ensure pressure is used to secure extrusion to Fender Flare edge. Attach extrusion along all areas the Fender Flare will make contact with the vehicle body. Trim excess extrusion. Attach extrusion to the bottom front corner of Fender Flares per the attached image that will locate around the factory spat.



STEP 14: Hold Fender Flare on the vehicle in the position of best fit. Remove fender flare and peel back 2" of the red tape liner at both ends.

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STEP 15: Note where the slot locations are in the Fender Flare. Using the U-CLIP supplied (without the "X" mark) begin to clip the fender flare to the wheel well lip where specified above. Be sure the clip engages to the slot of the fender flare.



STEP 16: Place Fender Flare on the vehicle into the position of best fit. Note where the slots in Fender Flare. Using the U-CLIP supplied (with the "X" mark) begin to clip the fender flare to the wheel well lip where specified above. Be sure the clip engages to the slot of the fender flare.



STEP 10: Starting at one end of the Fender Flare, carefully remove tape liner from the rubber seal a few inches at a time. Ensure rubber seal is not tucking into flare and sits flush neatly against the fender body. Apply forward pressure to adhere the rubber seal along the edge of entire length of Fender Flare once rubber seal liner is removed.