

NOTE: Read before install. Carven Exhaust Inc, recommends professional installation for all of our products. Install products at your own risk.

Allow exhaust system temperatures to cool down, 2-3 hours after vehicle has been running is recommended. Refer to power tools and equipment manuals for proper safety instructions.

Safety wear is recommended, serious injuries and burns can occur if proper safety precautions are not taken. If you have any questions please contact info@carvenexhaust.com or (951) 817-5101.

Carven Exhaust is not responsible for performance on install nor warranty. Customer to verify due diligence regarding install and warranty.

For more install instructions & tips please visit our YouTube channel @ Carven Exhaust.



Clamp Specs: Place top of clamp over non perforated section of tube, then slide clamp down to the slit section. Torque clamp bolt to 65LBS.

Parts Included:

- Bolts QTY: 2
- 3" band clamp QTY: 1
- 3" Flange gasket QTY:1
- 5" Bolt on Exhaust Tip QTY:1

Step 1:

- Be sure to leave OEM exhaust system bolted and tightened securely before cutting (all proper safety precautions should be taken)

Step 2:

- Using a Sawzall, cut 1 1/4" in front of the muffler section towards the front of the truck
- Unbolt at flange NOTE: Place both OEM nuts in a safe location you will be utilizing the oem nuts to attach the Carven Exhaust Cut & Clamp
- Remove oem muffler from the three exhaust hangers that are holding it in place
- Caution: oem Exhaust Muffler will be free from this point

Step 3:

- Attach Cut & Clamp to all three exhaust hangers
- Insert cut OEM tube into the new kit and slide 3" clamp into place
- Use Carven Exhaust flange gasket & bolts with the oem nuts to install on new system to oem rear flange section

Step 4:

- Slip over the 5" Bolt on Exhaust tip
- Make any adjustments to tip/muffler section
 - Fasten connections to spec