



**Clamp Specs:** Place top of clamp over non perforated section of tube, then slide clamp down to the slit section. Torque clamp bolt to 65LBS.



#### Step 1:

- Remove OEM hangers from rubber grommets then remove muffler & tail pipe section
- Spray lubricant on exhaust hanger for easier removal
- Use OEM gasket & bolt up Carven muffler using two supplied hex bolts



#### Step 2:

- Insert merge collector section from front of rear axle, ensure proper seating. Tighten connection using 3" clamp
- Insert driver side tailpipe to hanger mount & align rod with center of clamp. Secure with 2.5" clamp
- Make sure to align rod to limit movement from vibration



**NOTE:** Read before install. Carven Exhaust Inc, recommends professional installation for all of our products. Install products at your own risk.

Allow exhaust system temperatures to cool down, 2-3 hours after vehicle has been running is recommended. Refer to power tools and equipment manuals for proper safety instructions.

Safety wear is recommended, serious injuries and burns can occur if proper safety precautions are not taken. If you have any questions please contact [info@carvenexhaust.com](mailto:info@carvenexhaust.com) or (951) 817-5101.

Carven Exhaust is not responsible for performance on install nor warranty. Customer to verify due diligence regarding install and warranty.

**For more install instructions & tips please visit our YouTube channel @ Carven Exhaust.**

#### Parts Included:

- 3" band clamp QTY: 1
- 2.5" band clamp QTY: 2
- 5" signature tip QTY: 2
- Hex bolt QTY: 2

#### Step 3:

- Remove passenger side OEM tailpipe from hangers. Insert Carven tailpipe from the back of the rear axle
- Use 2.5" clamp to secure tailpipe to merge collector section. Ensure proper seating and insert back into hanger grommet

#### Step 4:

- Install the 5" signature tips using the clamps from your OEM tips
- If one tip is sticking out further the other, adjust the driver/passenger tailpipe section
- Adjust exhaust to proper fitment, tighten to spec

