

## CGS Installation Instructions

Please direct all installation questions to CGS Motorsports at (909) 444-5536.  
DO NOT call the retailer in which you purchased your CGS System.

Thank you for choosing a CGS Catback Exhaust System™ to power your vehicle. These instructions will take you through the installation of your new catback exhaust system.

### Kit includes:

Qty.	Description	Part#
1	Headpipe	300-1079
2	3/8"x 2' Bolts	
2	3/8" Hex Nuts	
1	CGS Muffler	82501
2	2 1/2" Clamps	
1	TailPipe	300-1080
1	3 1/2" Stainless Steel Tip	93525

### 1) Remove stock exhaust system

First start by removing the stock headpipe by bolting it behind the stock flange. Then slide the complete system carefully towards the rear off of the rubber hangers. Remove the system from under the truck. Cutting may be required for removal for certain models.

### 2) Installing your catback exhaust system

Make sure that all existing rubber Hangers are still in place. Install the headpipe first by bolting the flange on your new headpipe to the existing flange on the truck using the new bolts supplied. Next insert the brackets into the factory rubber hangers. Proceed to install muffler onto headpipe as shown in fig.2. The muffler should be rotated up and down. Now install the tailpipe onto the muffler and insert the brackets into the rubber hangers. Once the exhaust system is positioned and lined up correctly, install clamps at all connections and tighten. Install the stainless steel tip and tighten bolts.

### 3) Final checklist

Once completed, check to make sure all the clamps and bolts have been securely fastened. That's it, a simple install with a lot of results. **Congratulations!** You just installed more horsepower to your truck by allowing it to breathe easier with a CGS Catback Exhaust System™.

**Thank you again and enjoy your new CGS Catback Exhaust System™.**



Muffler Inlet



If you have any questions, please call our tech line at 1-909-444-5536, 9:00 AM to 4:00 PM, PST, Mon-Fri.