

CGS Installation Instructions

Please direct all installation questions to CGS Motorsports at (909) 444-5536.
DO NOT call the retailer in which you purchased your CGS System.

Thank you for choosing a CGS Catback Exhaust System™ to power your vehicle. These instructions will take you through the installation of your new catback exhaust system.

Kit includes:

Qty. Description Part#

1 Headpipe 01 300-1048

1 Headpipe 02 300-1049

1 CGS Muffler 83001

2 3" Clamps

2 2 1/2" Clamps

1 over the axle pipe 300-1050

1 exit pipe 300-1051

1 3 1/2" Stainless Steel Tip 93530

1) Remove stock exhaust system

First start by removing the stock headpipes by unbolting the flanges on the headpipes. Then slide the complete system carefully towards the rear off of the rubber hangers. Remove the system from under the truck. Cutting may be required for removal for certain models.

2) Installing your catback exhaust system

Make sure that all existing rubber Hangers are still in place. Install the headpipes using the factory bolts from the flanges but do not tighten just yet. Proceed to install muffler onto headpipes. Now install the overaxle pipe onto the muffler and insert the brackets into the rubber hangers. Next the exit pipe will install and insert the bracket into the rubber hanger. Once the exhaust system is positioned and lined up correctly, install clamps at all connections and tighten the flanges on headpipes. Install the stainless steel tip and tighten bolts.

3) Final checklist

Once completed, check to make sure all the clamps and bolts have been securely fastened. That's it, a simple install with a lot of results. **Congratulations!** You just installed more horsepower to your truck by allowing it to breathe easier with a CGS Catback Exhaust System™.

Thank you again and enjoy your new CGS Catback Exhaust System™.

