

**CGS Installation Instructions**

Please direct all installation questions to CGS Motorsports at (909) 444-5536.  
 DO NOT call the retailer in which you purchased your CGS System.

Thank you for choosing a CGS Catback Exhaust System™ to power your vehicle. These instructions will take you through the installation of your new catback exhaust system.

**Kit includes:**

- | Qty. | Description           | Part#    |
|------|-----------------------|----------|
| 1    | Headpipe              | 300-1044 |
| 1    | CGS Muffler           | 83001    |
| 3    | 3" Clamps             |          |
| 1    | over the axel pipe    | 300-1045 |
| 1    | exit pipe             | 300-1046 |
| 1    | 3 Stainless Steel Tip | 93530    |

**1) Remove stock exhaust system**

First start by removing the stock headpipe by unbolting the clamp at the headpipe. Then slide the complete system carefully towards the rear off of the rubber hangers. Remove the system from under the truck. Cutting may be required for removal for certain models. **Do not discard the factory clamp, it will be reused to mount the new CGS Exhaust System.**

**2) Installing your catback exhaust system**

Make sure that all existing rubber Hangers are still in place. Install the headpipe using the factory clamp and leave the bolt snug but not tight. Proceed to install muffler onto headpipe with the center in the inlet and the offset in the outlet closest to the frame. Install the overaxle pipe onto the muffler and insert the brackets into the rubber hangers. Next the exit pipe will install and insert the bracket into the rubber hanger. Once the exhaust system is positioned and lined up correctly, install clamps at all connections. Install the stainless steel tip and tighten bolts.

**3) Final checklist**

Once completed, check to make sure all the clamps and bolts have been securely fastened. That's it, a simple install with a lot of results. **Congratulations!** You just installed more horsepower to your truck by allowing it to breathe easier with a CGS Catback Exhaust System™.

**Thank you again and enjoy your new CGS Catback Exhaust System™.**

