

**CGS Installation Instructions**

Please direct all installation questions to CGS Motorsports at (909) 444-5536. DO NOT call the retailer in which you purchased your CGS System.

Thank you for choosing a CGS Catback Exhaust System™ to power your vehicle. These instructions will take you through the installation of your new catback exhaust system.

**Kit includes:**

- Qty. Description Part#  
 1 Headpipe #1 300-1015  
 1 Headpipe #2 300-1016  
 1 CGS Muffler 83025  
 1 3" Clamp  
 1 2 3/4" Clamp  
 3 2 1/2" Clamps  
 1 Tailpipe 300-1006  
 1 3" Stainless Steel Tip 93530

**1) Remove stock exhaust system**

Start by removing the stock headpipes, first by unbolting the clamp on the driver side headpipe. On the passenger side headpipe you will need to measure back 3 1/2" from the back side of the flange and cut the pipe. Next slide the complete system carefully towards the rear, and off of the rubber hangers. Remove the system from under the truck. Cutting may be required for removal for certain models.

**2) Installing your catback exhaust system**

**Do not tighten any clamps until system is completely installed**

Make sure all existing rubber hangers are still in place. Then install pipe# 300-1016 over the stock headpipe that you cut and secure using a 2 3/4" clamp. Next install pipe# 300-1015 and secure using a 2 1/2" clamp. Now you are ready to install the muffler, slide the two headpipes in to the muffler and secure with 2 1/2" clamps. Install the tailpipe onto the muffler and insert the welded hangers into the rubber grommets. Once the exhaust system is positioned and lined up correctly, proceed to tighten clamps at all connections. Install the stainless steel tip and tighten bolts.

**3) Final checklist**

Once completed, check to make sure all the clamps and bolts have been securely fastened. That's it, a simple install with a lot of results. **Congratulations!** You just installed more horsepower to your truck by allowing it to breathe easier with a CGS Catback Exhaust System™.

**Thank you again and enjoy your new CGS Catback Exhaust System™.**

