



TEL: 1-866-XANATOS

INSTALLATION INSTRUCTIONS

**FORGE UNIVERSAL ROLL BAR FOR 1/2 TON TRUCKS (FORD F150
2015-DODGE RAM 2013) FLAT BASE W/O LED BRAKE LIGHT**

PART # FRB01B

PROTECTED BY ONE OR MORE PATENT

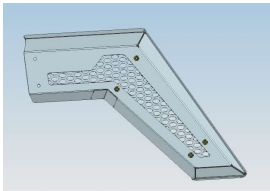
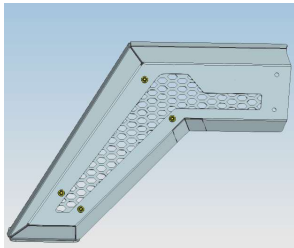
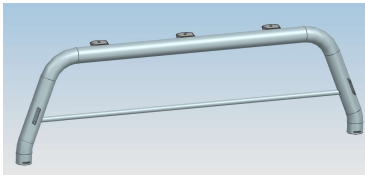
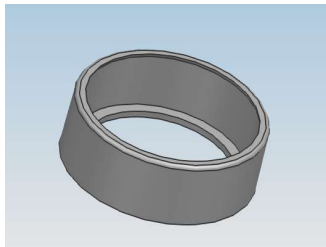
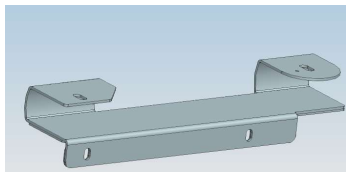
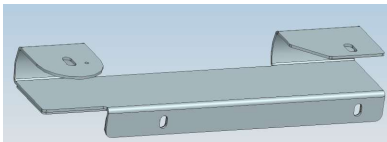
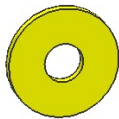
Before Installation

- Please read the instruction completely for easy installation, which will also help you to avoid scratches or other potential damages to your appealing car.
- The figures here are for reference only and may have differences with the actual product you received, however they share the same assembly way.

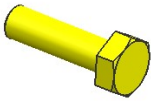
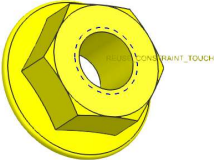
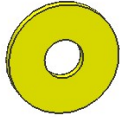
Care and Cleaning

- Mild soap may be used also to clean the Product.
- Please periodically check and retighten all the hardware and clean the investment for a refresh look.

Parts list

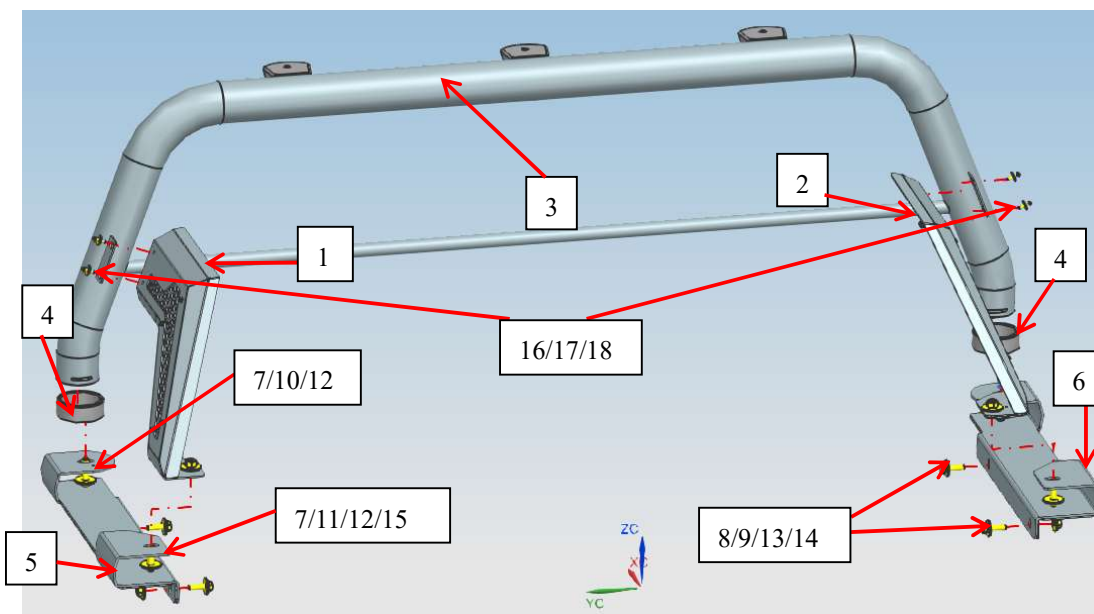
NO.	QTY	NAME	NO.	QTY	NAME
①	1	 Left Support Plate	②	1	 Right Support Plate
③	1	 Font Pipe	④	1	 Gum cover
⑤	1	 L bracket	⑥	1	 R bracket
⑦	6	 Flat Washer D12(12x37x3mm)	⑧	8	 Flat Washer D10(10x30x2.5mm)

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⑨	4	 Hex Bolt M10_35	⑩	2	 Button Head Bolt M12_45
⑪	2	 Hex Nut M12	⑫	4	 Lock Washer D12
⑬	4	 Hex Nut M10	⑭	4	 Lock Washer D10
⑮	2	 Button Head Bolt M12_35	⑯	4	 Button Head Bolt M6_20
⑰	4	 Hex Flange Nut M6	⑱	4	 Flat Washer D6(6x18x1.6mm)

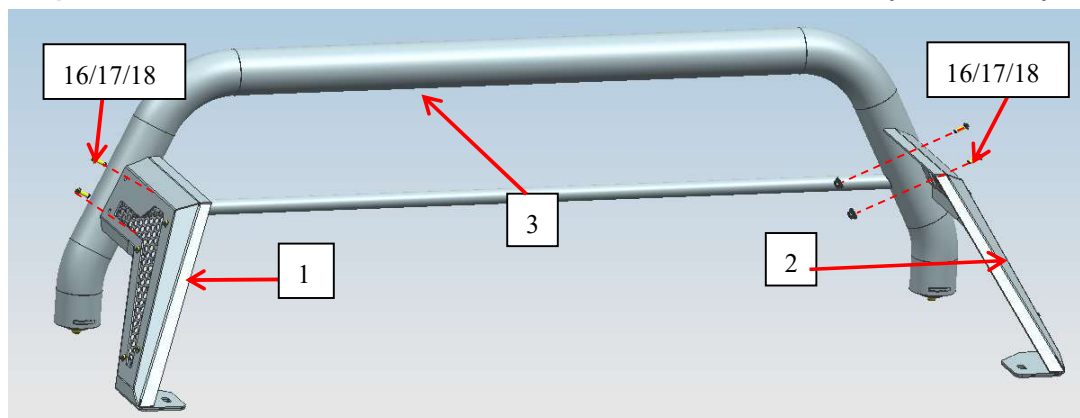
Installation Steps

Installation Fig.

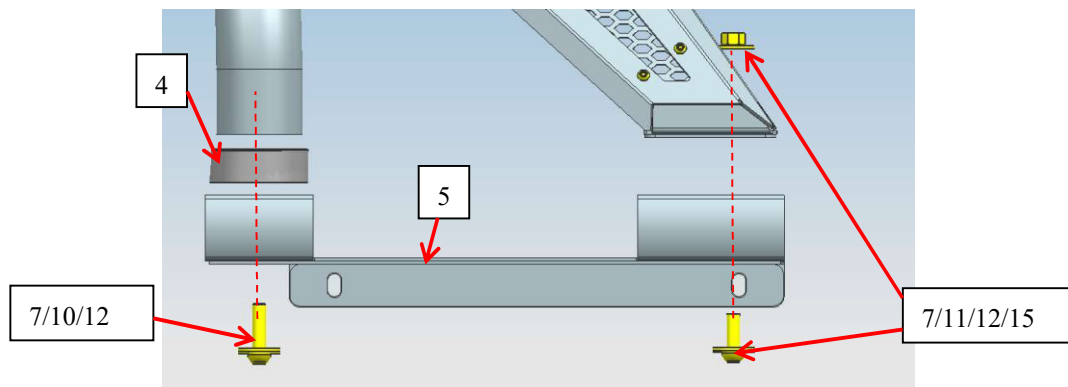


Step 1: Check all the contents are available in accordance with the above list.

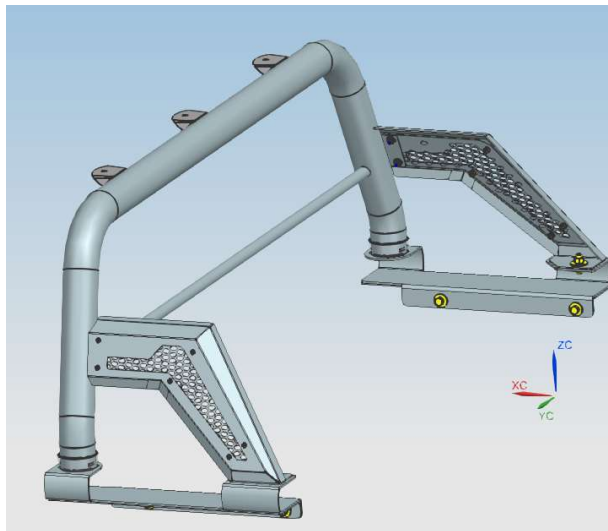
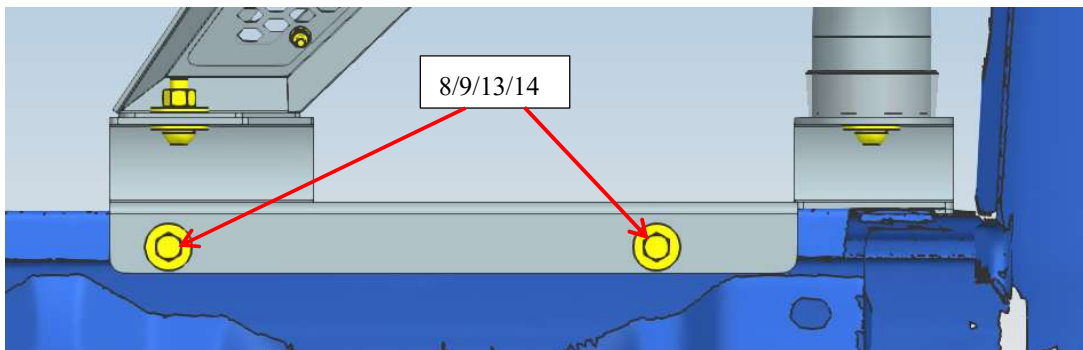
Step 2: Assemble ① and ③ with 16/17/18 fasteners. Install ② symmetrically.



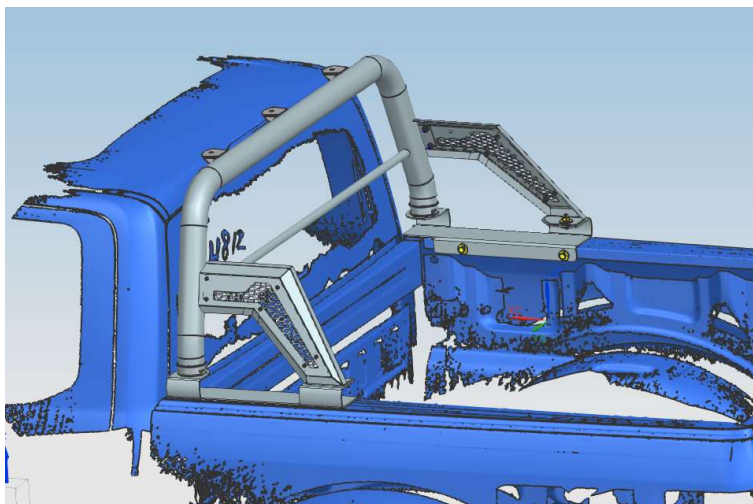
Step 3: Install the assembled ①③ to the ⑤ L bracket with ④ Gum cover and 7/10/11/12/15 fasteners. Install the opposite side ⑥ symmetrically.



Step 4: Place the installed roll bar in the rear cargo area of the truck, adjust it to the correct position, and pre-tighten it; use the 8/9/13/14 fasteners to secure the entire roll bar to the vehicle body, and install the right side simultaneously.



Step 5: Complete installation.



NOTE

Any damages and losses caused by improper installation and application, goes beyond our quality warranty.