

Part No. 1435

**Product: Running Boards** 

**Application: GMC Acadia 2024 - Present** 

Level of Difficulty: 1 2 3 4 5

Installation Time: 90 Min.

#### REV 2 11/15/24

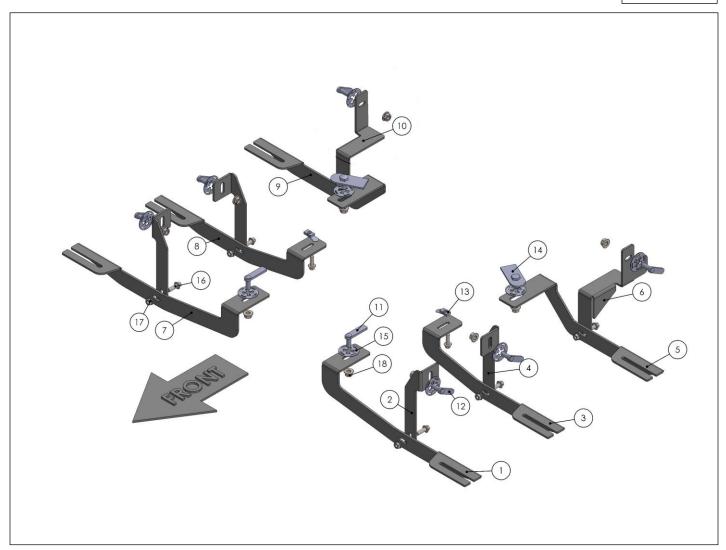
Hardware	Torque Aluminum	Torque Steel to Steel
M6 Bolt	3 ft-lbs.	14 ft-lbs.
M8 Bolt	7 ft-lbs.	35 ft-lbs.
M10 Bolt	16 ft-lbs.	64 ft-lbs.
M12 Bolt	28 ft-lbs.	112 ft-lbs.

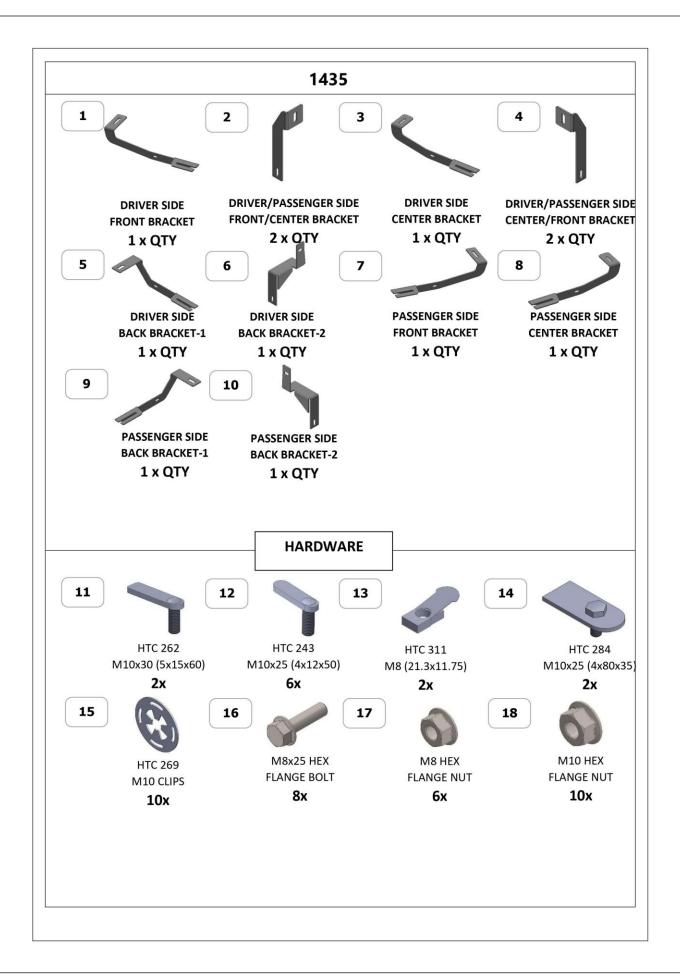
ATTENTION: Use correct torque settings to avoid damaging the running boards and or mounting brackets. Failure to do so will void your warranty. If you have any questions, please contact our technical team at 1-866-717-6645

# Attention: Please make sure that you have the latest instructions from *Romik.com*









#### Installation Instructions 1435 Bracket Kit

Important Install Tip: When installing Romik HTC inserts follow the sequence below. Make sure the HTC is seated correctly and do not use power tools as this will only spin the insert and possibly damage it. Test by tugging on it before installing braket. Blue loctite is highly recommended on all metal parts.



Step 1: Due to the body design on this vehicle, there is a visible gap. Please review images on <a href="https://www.Romik.com">www.Romik.com</a> before installing.

Pre-assemble brackets before starting the installation. Note Front bracket is longer than middle bracket



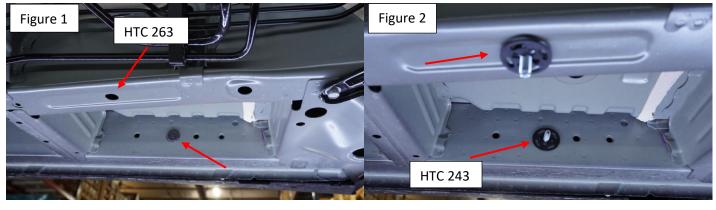
Front Driver side Middle Driver side Rear Driver Side

Step 2: Locate front mounting locations and hardware as per 1<sup>st</sup> page of this installation manual

Step 3: Install provided HTC 263 as shown on Figure 1.

Step 4: Remove factory rubber plug as shown on Figure 2 Install provided HTC 243 as shown

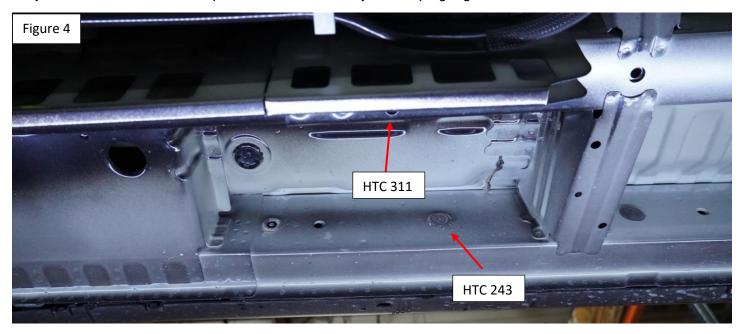
Step 5: Installed pre-assembled front bracket. Make sure hardware is hand tight only Figure 3.



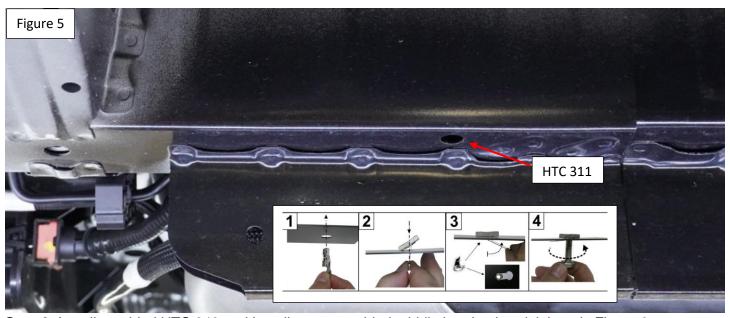


# **Installation Instructions 1435 Bracket Kit**

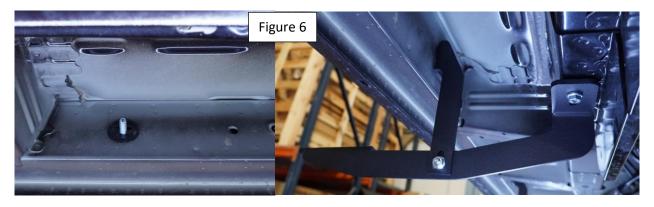
Step 6: Locate middle bracket position, remove factory rubber plug Figure 4.



Step 7: Install provided HTC 311 as shown Figure 5.

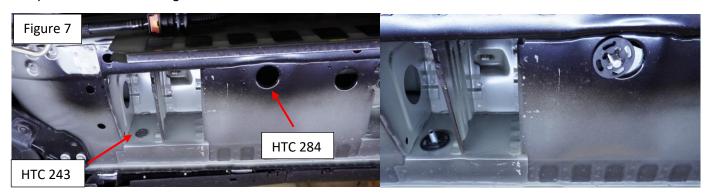


Step 6: Install provided HTC 243 and Install pre-assembled middle bracket hand tight only Figure 6.



## **Installation Instructions 1435 Bracket Kit**

**Step 7:** Locate rear bracket position Figure 7, Install provided HTC 284. Remove factory rubber plug and install proviced HTC 243 Figure 10.



**Step 8:** Install pre-assembled rear bracket hand tight only as show Figure 8.



Step 9: Proceed to last page of this manual for running board install instructions.

**Step 10:** Once running boards are installed and centered, proceed to tighten the mounting brackets. Follow torque vlaues, tighten in 1-3-2 (front – rear – center) sequence.

For Technical support please call our team at 1-866-717-6645 and one of our experts will assist you with this installation.

## Thank you for choosing Romik.

### **Installation Instructions Running Boards**

# NOTE: Use of power tools will damage the bottom of the running board and void your warranty.

Step 1: loosen the M8 hardware on back of the running boards.

Step 2: Slide running board onto brackets

Step 3: Tighten hardware to 7 ft lbs.



#### **ROF/RPD/ROB Running boards**

Step 1: Place clamping plate on top of running board as shown below. Make sure clamping plate sits correctly on running board surface.

Step 2: Install carriage bolts and plastic retaining clips as shown below.

Step 3: Install and tighten hardware to 7 ft lbs.



# **Product Registration and Warranty Information**



- Register your Romik products at <a href="https://romik.com/productregistration">https://romik.com/productregistration</a>
- Warranty information at <a href="http://www.romik.com/warranty">http://www.romik.com/warranty</a>

#### **Cleaning and maintaining your Romik Running boards**

Cleaning and maintaining your running boards is important, apply a light coat of a quality carnauba wax at least 2X per year. Wash often with mild soap and make sure to remove all soap residue. Many car automatic carwashes use a strong soap, make sure to use enough water to remove all residue.

For video instructions on how to clean your Romik products please click here https://romik.com/cleaning