



INSTALLATION INSTRUCTIONS



2015 FORD ESCAPE 2.5L

PART NO. 19049

BILL OF MATERIALS:

1. INLET MUFFLER ASSY
2. MID PIPE ASSEMBLY
2. MUFFLER ASSEMBLY
3. D/S TAILPIPE ASSEMBLY
4. P/S TAILPIPE ASSEMBLY



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT

SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

- 1.[4] 2.25" Clamp
- 2.[2] Bolt M10-1.50x30mm

MINIMUM REQUIRED TOOLS:



13, 15mm



Hanger Tool (Or Pry Bar)

MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



WARNING: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

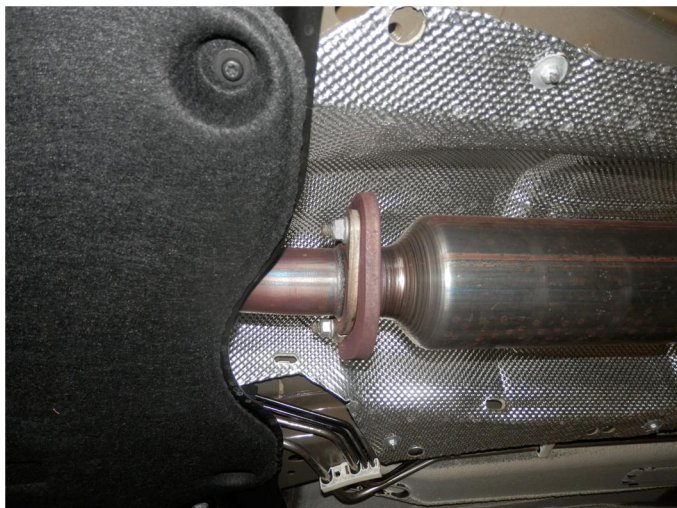
ATTENTION: Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

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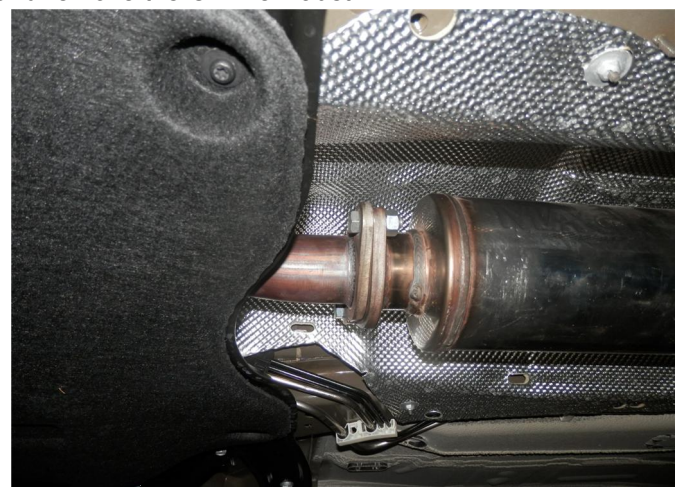
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Step 1. Begin removal of the OEM exhaust system by unbolting the two bolts attaching the exhaust to the catalytic converter. Do not discard or damage the OEM fasteners or rubber insulators as they will be used to install the new system.



Step 2. You will need to cut the stock exhaust at the over axle location. Disengage hangers from rubber insulators and remove the OEM exhaust.



Step 3. Begin installation of your new MAGNAFLOW system by attaching the Inlet Muffler Assembly to the catalytic converter outlet using the OEM nuts and supplied bolts. Keep all fasteners and clamps loose until final adjustment.



Step 4. Next use the supplied 2.25" clamp to loosely attach the Mid Pipe Assembly to the Inlet Muffler Assembly. Locate the welded hangers into the rubber insulators.



Step 5. Loosely attach the Muffler Assembly and the two Tail Pipe Assemblies using the supplied 2.25" clamps in a similar fashion,



Step 6. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.