



INSTALLATION INSTRUCTIONS



2015 FORD EDGE 2.7L | PART NO. 19048

BILL OF MATERIALS:



- 1. RESONATOR ASSY
- 2. D/S MID PIPE
- 3. P/S MID PIPE
- 4. MUFFLER ASSY



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT

SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

- 1. [6] 2.25" Clamp

MINIMUM REQUIRED TOOLS:



15mm



Hanger Tool (Or Pry Bar)

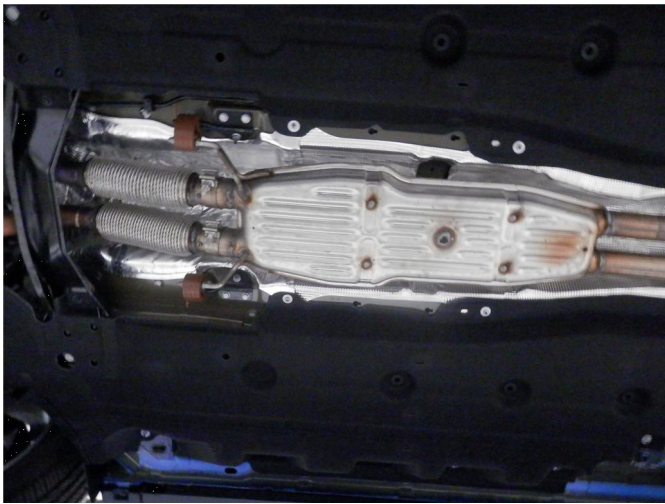
MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



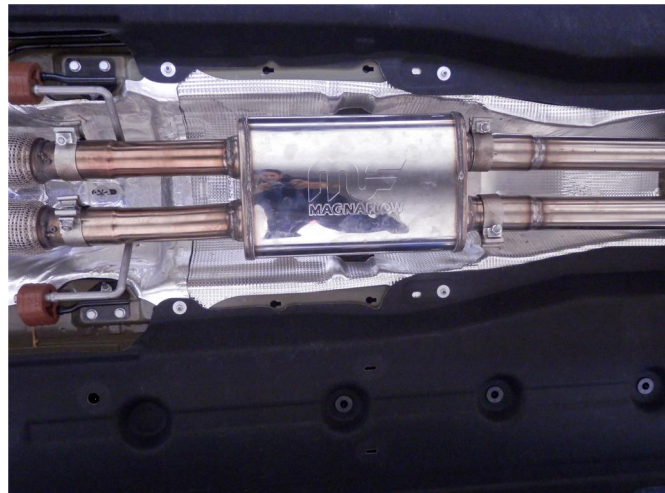
WARNING: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

ATTENTION: Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

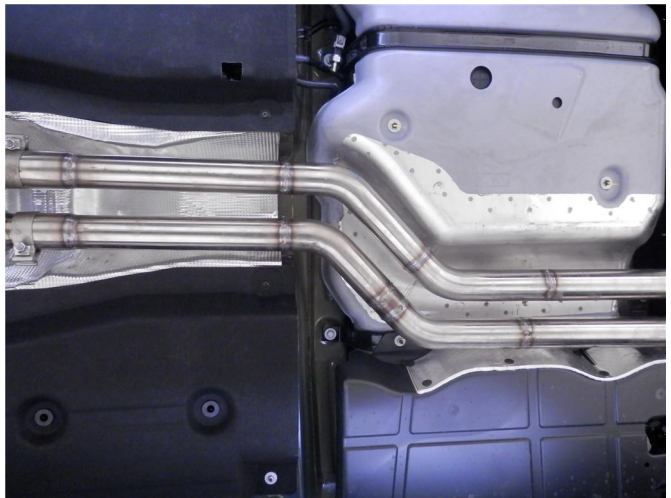
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Step 1. Begin removing the OEM exhaust system by loosening the clamps located in front of the resonator. Next working front to rear extract the hangers from the rubber insulators and remove the OEM system. Retain insulators as they will be used to install the new system.



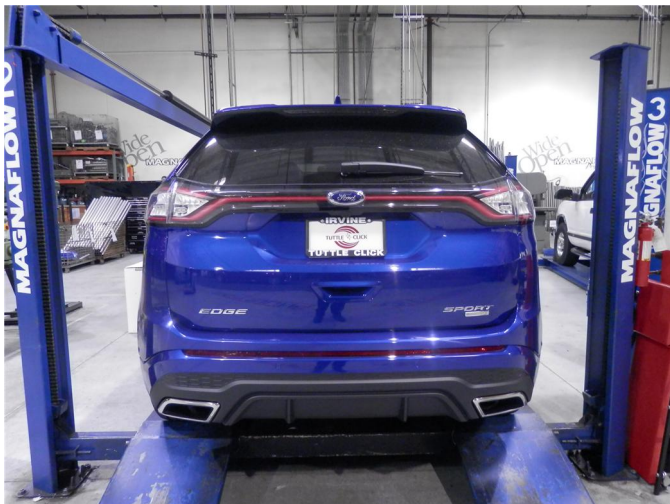
Step 2. Begin installation of the new system by loosely attaching the Resonator Assembly to the outlets using the 2.25" clamps. Leave all clamps loose until final adjustment.



Step 3. Next attach the Mid Pipes to the Resonator Assembly using the supplied 2.25" clamps.



Step 4. Finish the installation by fitting the Muffler Assembly onto the Mid pipes using the supplied 2.25" clamps and inserting the hangers into the rubber insulators. The tailpipes will fit into the stock exhaust openings in the rear valance



Step 5. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.