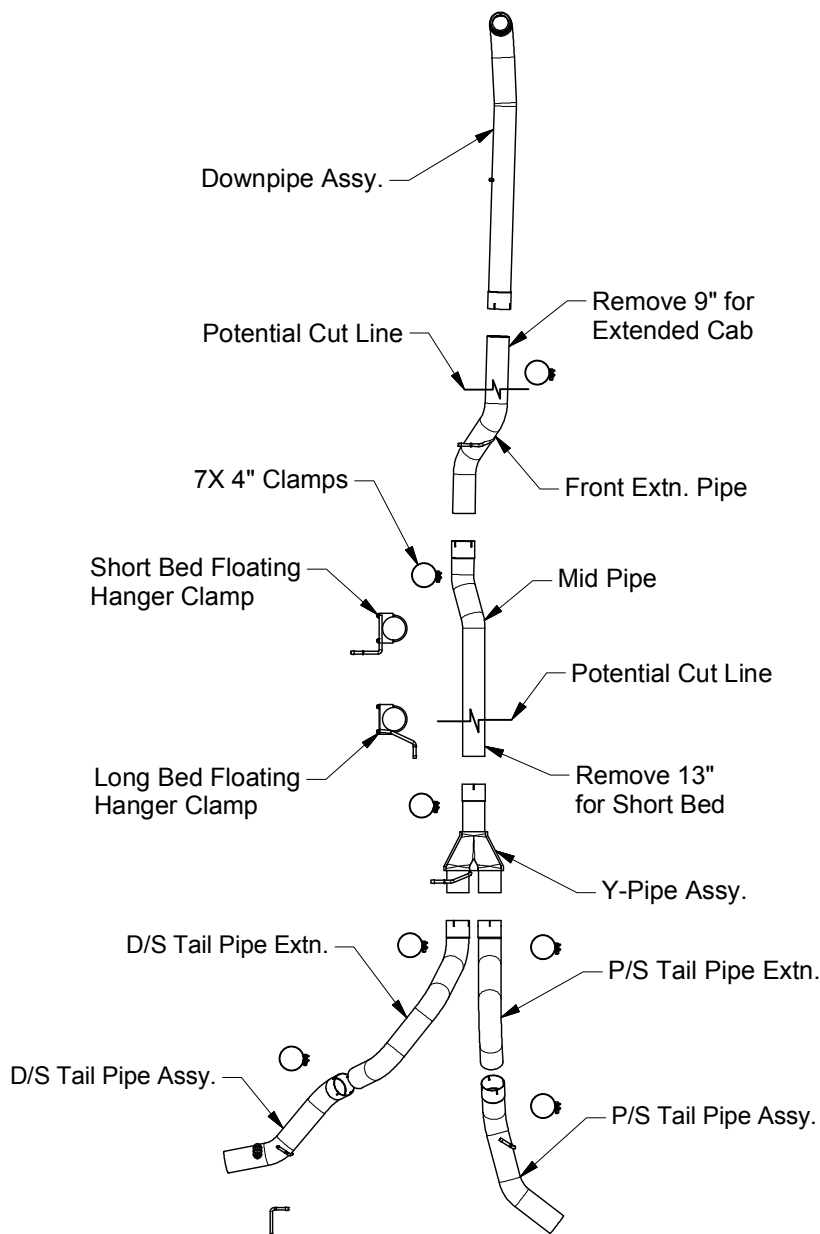


2001 - 2004 Silverado/Sierra 2500HD/3500 6.6L V8 EC/LB Duals



Warning: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation) Remove the OEM exhaust system by unbolting the flanges starting at the turbo, and by disengaging the welded hangers from the OEM rubber insulators. Do not discard the OEM V-band clamp or fasteners, as they will be reused to mount the new system. To aid in removal of the system, the tailpipe can be cut from the muffler body.

Step 2: Using the diagram to the left, determine which pipes are needed based on the cab/bed layout of your truck. Trimming of the pipes will be required for models with an extended cab and/or short bed. Once the pipes are trimmed, if required, you can begin installation. Loosely fasten the new downpipe to the turbo reusing the OEM V-band clamp. Working rearward, install the extension pipe assemblies as shown using the supplied 4" clamps and by fitting the welded hangers into the OEM rubber insulators. There are supplied hanger clamps for the short bed and long bed truck configurations. An adjustable threaded hanger is supplied to support the driver's tailpipe by being bolted into a pre-drilled hole on the frame of the vehicle as shown in Diagram 2. Leave all clamps and fasteners loose for final adjustment of the complete system.

**** Magnaflow Performance Exhaust recommends professional installation on all their products**

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Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

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