MAGNAFLOW

Exhaust
PRODUCTS

Mufflers, Converters,
Systems and Tips

2014 CHEVY/GMC SILVERADO/SIERRA
2500HD/3500HD 6.6L

4" CLAMP

NIPPLE

TAILPIPE EXTENSION

[2] 5" CLAMPS

TAILPIPE
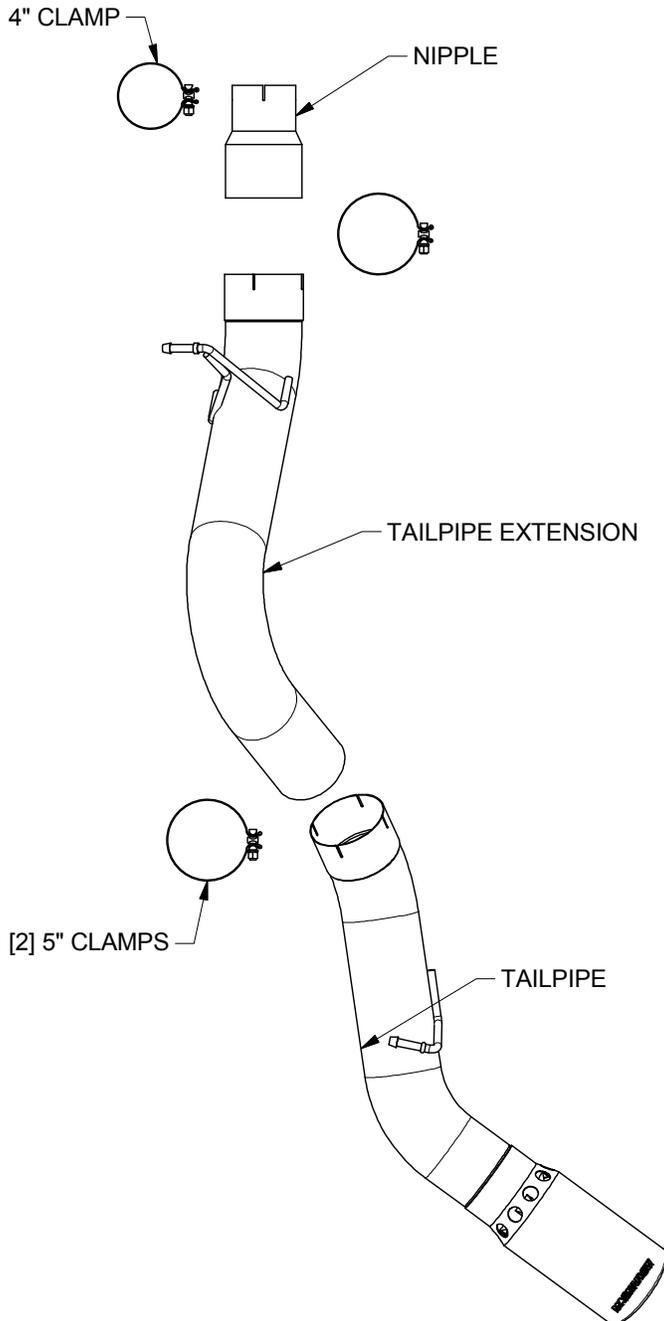
Warning: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation) To remove the OEM system, you will need to cut the tailpipe 16" behind the OEM DPF. Disengage the welded tailpipe hangers from the rubber insulators. Do not damage or discard the OEM fasteners, or rubber insulators, as they will be reused to mount the new MAGNAFLOW system.

Step 2: Install the new system by first attaching the 4" - 5" adapter nipple to the OEM tail pipe you had cut during the removal process. Loosely secure using the supplied 4" clamp. Attach the Tail pipe extension assembly and the tailpipe assembly in the same fashion locating the welded hangers to the rubber isolators and loosely sucure using the supplied 5" clamps. Leave all clamps and fasteners loose for final adjustment of the complete system.

Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

** Magnaflow Performance Exhaust recommends professional installation on all their products