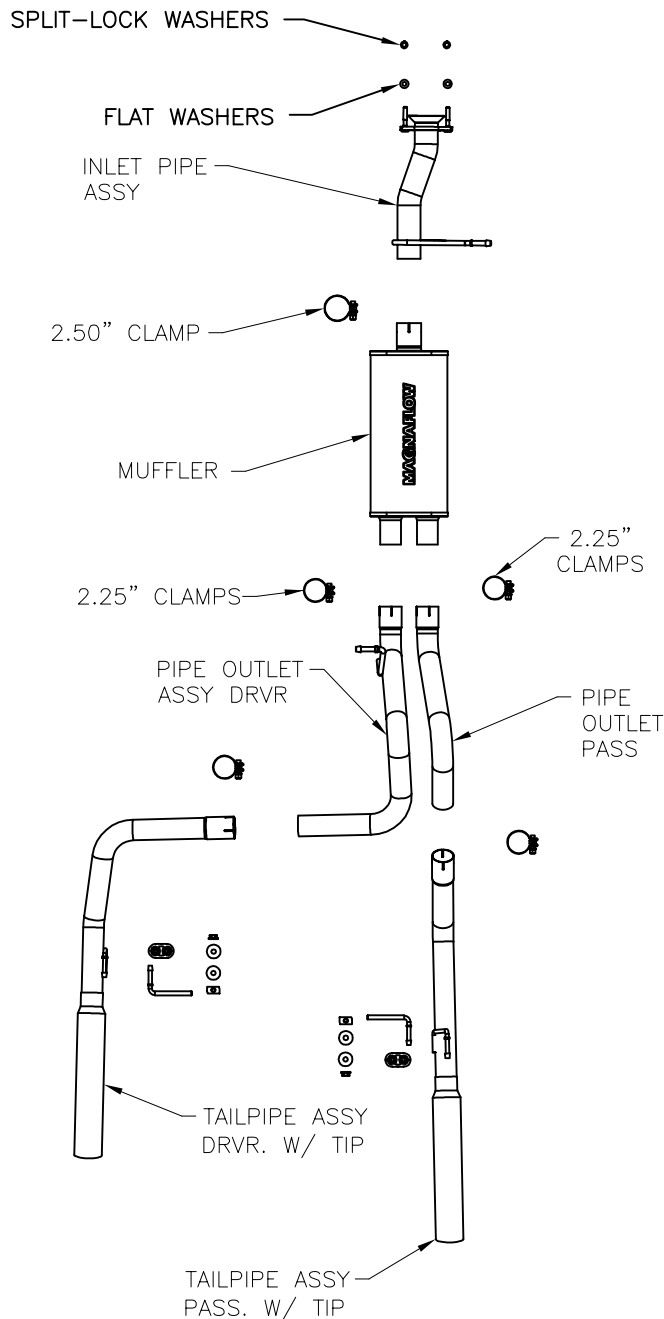


### 2004- GM COLORADO/CANYON 2.8L I4, 3.5L I5, DUALS



**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**Note:** Due to the tight clearances of this exhaust system, the vehicles spare tire must be removed.

**Step 1:** (Carefully read all instructions before installation) Disconnect the vehicle's battery before removal of the OEM exhaust system. This will allow the computer to reset itself with the new system, and prevent electrical accidents. Remove the OEM system by unbolting the inlet pipe assy at the 2-stud flange. Then disengage the welded hangers from OEM rubber insulator to remove the muffler and the tailpipe from the vehicle. Do not discard or damage the OEM fasteners and rubber insulators, as they will be reused to mount the new system. Cutting the inlet pipe 1" from the muffler on the inlet side, will aid in the removal of the OEM exhaust system.

**Step 2:** Install the inlet pipe assy at the 2-stud flange using the supplied flat washers, split-lock washers, and OEM flange nuts. Leave all clamps and fasteners loose for final adjustment of the new exhaust system. Using a supplied 2.50" clamp, install the muffler sub assy. Using two supplied 2.25" clamps, install the outlet pipes and insert the welded hangers to the OEM rubber insulator. Using two supplied 2.25" hangers and two supplied hangers with rubber insulators install both tailpipe assy. See Fig. 1 & 2 for hanger and rubber insulator installation..

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

\*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

Technical support: 1-800-959-9226 ext. 4500

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FIG. 1 - Passenger's side



FIG. 2 - Driver's side

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**Note:** Due to the tight clearances of this exhaust system, the vehicles spare tire must be removed.

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

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