

## MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

MAGNAFLOW: 22961 Arroyo Vista - Rancho Santa Margarita, CA 92688 | 1(800) 990-0905 Technical Support: 1(800) 959-9226 | Email: moreinfo@magnaflow.com

## **IINSTALLATION INSTRUCTIONS**



**Step 1.** to remove the OEM exhaust system, unbolt the clamp at the catalytic converter. Disengage the welded hangers from the rubber isolators and remove the complete exhaust system.

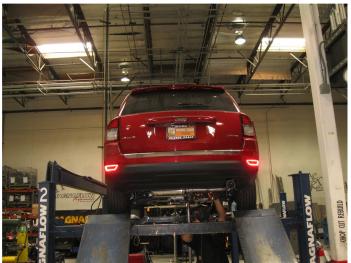


**Step 2.** Begin installation of your new system by fitting the Inlet Pipe Assembly to the catalytic converter outlet. Locate the welded hanger to the rubber isolator. Secure using the supplied clamp. Leave all clamps loose for final adjustment.



**Step 3.** Install the Mid Pipe, Muffler and Tail Pipe Assemblies in a similar fashion.





**Step 4.** Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.

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