



**ADVENTURE
FURTHER®**

**FRONT BUMPER MOUNT (7-LIGHT GRAVITY BAR)
3RD GEN (11-16), 4TH/5TH GEN (17+) FORD SUPERDUTY
#7355, #7356 | 59-00180-01, 59-00195-01**

INSTALLATION INSTRUCTIONS

IMPORTANT: Please read all instructions before beginning installation. These guidelines are provided in good faith to help prevent any issues arising from errors during installation. The manufacturer of this product shall not be held responsible for any user actions taken or not taken during installation. There are many details of the installation that are assumed to be general mechanical knowledge to experienced installers; which are not detailed in these instructions. These installation guidelines are intended to serve as professional recommendations and are not as a step-by-step, fail-safe installation checklist. Selection of an experienced installer is the sole responsibility of the project owner.



3RD GEN (11-16) FORD SUPERDUTY

4TH/5TH GEN (17+) FORD SUPERDUTY

BRACKET INSTALLATION

TOOLS NEEDED:
METRIC SOCKET SET, METRIC & SAE
WRENCH SET, ALLEN WRENCH SET



REMOVE DRIVER SIDE OEM BUMPER BOLTS AS SHOWN (USING 18MM SOCKET & EXTENSION). THE BUMPER MAY MOVE DURING BOLT REMOVAL. BE SURE TO SUPPORT THE BUMPER TO PREVENT DAMAGE AND/OR INJURY.



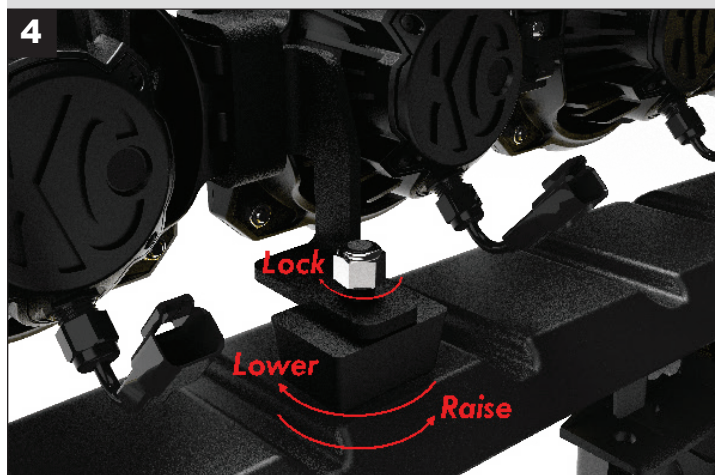
INSTALL THE BRACKET USING THE OEM BUMPER BOLTS. RE-ALIGN THE BUMPER AND TORQUE BOLTS TO FACTORY SPECIFICATIONS. IF THE VEHICLE WAS EQUIPPED WITH TRIM PIECES, REFERENCE THE SUPPLIED TEMPLATE INSTRUCTIONS ON HOW TO SLOT IN THE TRIM PIECES TO ALLOW RE-INSTALLATION. SLIP SLOTTED-TRIM PIECE OVER THE BRACKET, DOWN AND BACK INTO POSITION - SNAP BACK INTO PLACE.

LIGHT BAR INSTALLATION



BEFORE LIGHT INSTALLATION, LOOSEN END MOUNT ANGLE ADJUSTMENT HARDWARE (USING 6MM & 3MM ALLEN) AND POSITION THE LIGHT BAR IN PLACE. WITH THE LIGHT BAR IN THE DESIRED POSITION, FASTEN THE LIGHT BAR TO THE BRACKET, "BEFORE" RE-TIGHTENING THE END MOUNT ADJUSTMENT HARDWARE. FOLLOW WIRE HARNESS INSTALLATION INSTRUCTIONS; ROUTE WIRES AWAY FROM SHARP EDGES, SOURCES OF HEAT, AND MOVING PARTS.

BUMPSTOP PRE-LOAD INSTRUCTIONS



A CORRECT PRELOAD SHOULD BE SUFFICIENT THAT THE LIGHT BAR IS FLAT IN THE MIDDLE. TO PRELOAD THE BUMPSTOP, ADJUST THE LEVEL OF ENGAGEMENT BY TURNING THE BUMPSTOP WITHIN THE THREADED BRACKET. ONCE THE DESIRED HEIGHT IS ACHIEVED, FIX THE BUMPSTOP IN POSITION (WITH 9/16" WRENCH) BY TIGHTENING THE TOP NYLOCK JAM NUT.



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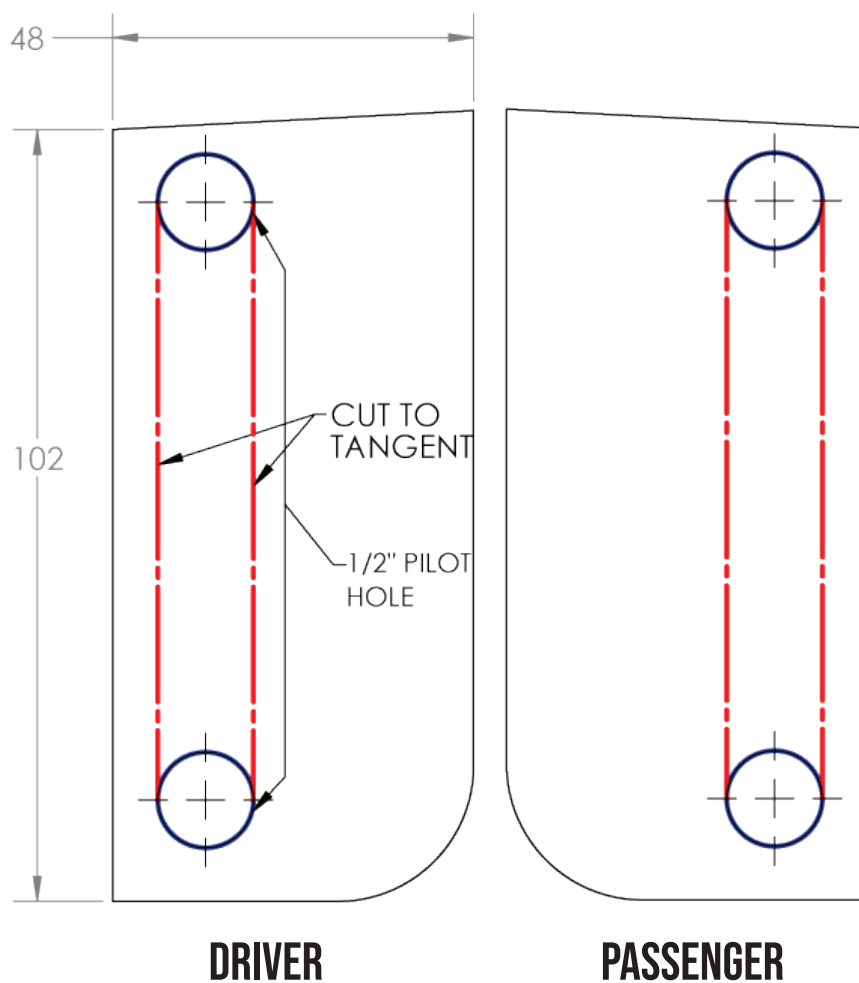
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PRINT TO SCALE - DO NOT PRINT 'FIT TO PAGE'

4TH GEN (17-22 FORD SUPERDUTY) TRIM SLOT TEMPLATES

INSTRUCTIONS

1. CUT OUT TEMPLATES
2. TEMPLATE WAS DESIGNED TO FIT WITHIN THE OUTER SURFACE OF TRIM PIECE
3. MAKE A SMALLER PILOT HOLE TO ENSURE ACCURACY AND STEP UP TO 1/2" HOLE
4. USING A ROTARY CUTTING TOOL, CUT OUT THE SLOT MATERIAL BETWEEN THE PILOT HOLES





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5TH GEN (23+ FORD SUPERDUTY) TRIM SLOT TEMPLATE

INSTRUCTIONS

1. CUT OUT TEMPLATES
2. TEMPLATE WAS DESIGNED TO FIT WITHIN THE OUTER SURFACE OF TRIM PIECE
3. MAKE A SMALLER PILOT HOLE TO ENSURE ACCURACY AND STEP UP TO 1/2" HOLE
4. USING A ROTARY CUTTING TOOL, CUT OUT THE SLOT MATERIAL BETWEEN THE PILOT HOLES

