

iRunning Board Installation Instruction

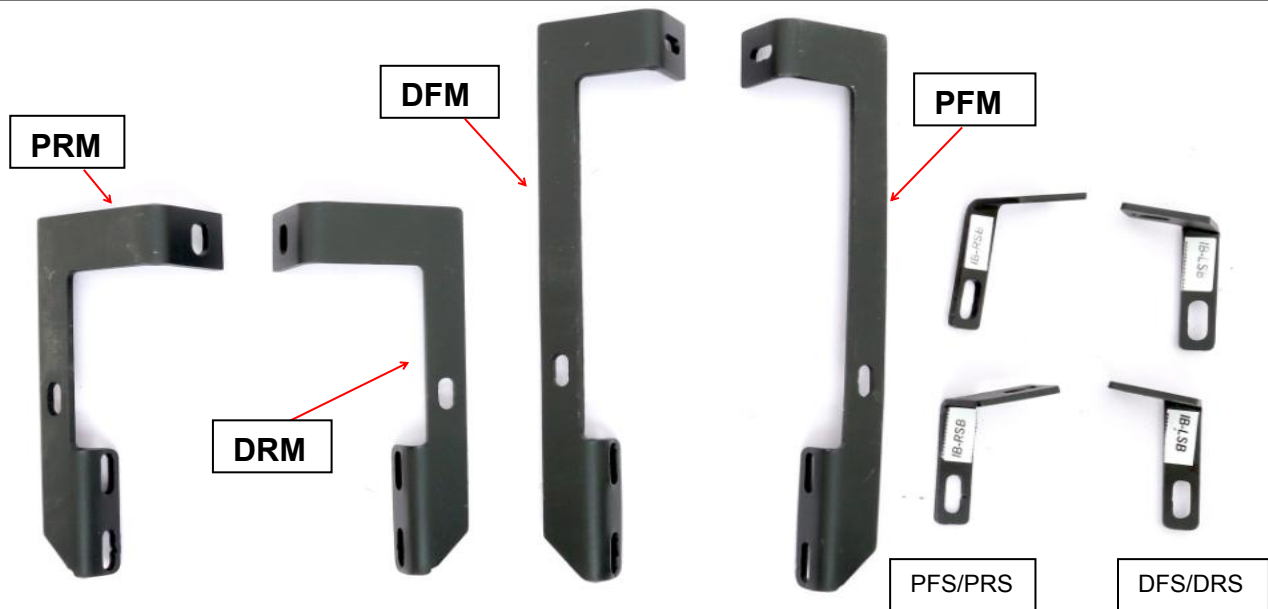
Part#: IB20RIC5

Application: For 2008-2013 Toyota Highlander

Rev. 20180501

PARTS LIST:

| Item | QTY | Description | Item | QTY | Description |
|---------|-----|--|------|-----|--------------------------------|
| #01/#02 | 2 | Step Board, Passenger (1) and Driver (2) (Sold Separately) | #13 | 6 | M10 Nut Plate |
| #03 | 1 | Driver Front Mounting Bracket (DFM) | #14 | 8 | M10X30mm Hex Bolt |
| #04 | 1 | Passenger Front Mounting Bracket(PFM) | #15 | 2 | M10X20mm Hex Bolt |
| #05 | 2 | Driver Support Bracket (DFS/DRS) | #16 | 2 | M10 Internal Tooth Lock Washer |
| #06 | 2 | Passenger Support Bracket (PFS/PRS) | #17 | 14 | M10 Flat Washers |
| #07 | 1 | Driver Rear Mounting Bracket (DRM) | #18 | 8 | M10 Lock Washers |
| #08 | 1 | Passenger Rear Mounting Bracket (PRM) | #19 | 8 | M10 Hex Nut |
| #09 | 2 | M12x50mm Bolt Plate | #20 | 8 | M6 Square Head Bolt |
| #10 | 2 | M12 Flat Washers | #21 | 8 | M6 Flat Washers |
| #11 | 2 | M12 Lock Washers | #22 | 8 | M6 Nylon Lock Nuts |
| #12 | 2 | M12 Hex Nut | | | |



INSTALLATION INSTRUCTION:

1. Verify all parts are present. Read instructions completely before beginning. It is strongly recommended to install the Sure Grip Gap Strip for these vehicle applications.
2. Remove rubber plugs from rear mounting locations. Thread M10X30 hex head bolt through M10 Nut Plate nut. Insert assembled M10 bolt plate and M12 bolt plate as shown. **SEE FIGURE 1.**
3. Attach support brace and rear bracket to bolt plates.
4. Attach support brace to the rear brackets using M10 fasteners as shown. **SEE FIGURE 1.**
5. Assemble support brace as shown in **figure 2** leaving fasteners very loose.
NOTE: Protruding end of bridge nut must face up.
6. Remove rubber plugs from front mounting locations. Thread M10 hex head bolt through M10 nut Plate. Insert assembled M10 bolt plate into inner hole and slide the nut plate of the support brace assembly into outer hole. Be sure to keep the M10 Bolt Plate assembled so as to not lose M10 nut Plate in rocker panel.
7. Attach front bracket to bolt plate and then to support brace using M10 fasteners. **SEE FIGURE 3.**
8. Insert square head bolts as shown (2 per slot 4 per board). **SEE FIGURE 4.**
9. Attach board to brackets as shown on **FIGURE 5.** Make sure board and brackets are properly aligned and tighten fasteners.
10. Repeat Installation for passenger side.
11. **INSTALLATION IS COMPLETE, SEE FIGURE 6.**

iRunning Board Installation Instruction

Part#: IB20RIC5

Application: For 2008-2013 Toyota Highlander

Rev. 20180501

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For Polished Finishes: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Running Board.

For black finishes: Mild soap may be used to clean the Running Board.

