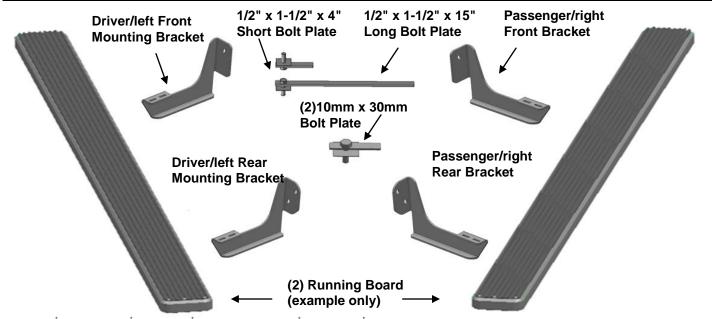
#### IB(6",5",4")RUNNING BOARD 04-06 TOYOTA TUNDRA CREW CAB

## PARTS LIST:

ltem	QTY	` Description	Item	QTY	Description
#1	2	Running Board(use for left or right)	#11	2	1/2" Hex Nut
#2	1	Driver/Left Front Mounting Bracket	#12	2	1/2" Lock Washers
#3	1	Driver/Left Rear Mounting Bracket	#13	2	1/2" x 1-1/2" OD x 1/8" Flat Washers
#4	1	Passenger/Right Front Mounting Bracket	#14	2	10mm x 30mm Hex Bolt
#5	1	Passenger/Right Rear Mounting Bracket	#15	4	10mm Hex Nut
#6	1	1/2" x 1-1/2" x 15" Long Bolt Plate	#16	4	10mm Lock Washer
#7	1	1/2" x 1-1/2" x 4" Short Bolt Plate	#17	6	10mm x 30mm x 2.5mm Flat Washer
#8	2	10mm x 30mm Bolt Plate	#18	8	6-1.0mm x 20mm T-Bolts
#9	2	10mm Plastic Retainers	#19	8	6mm x 22mm OD x 2mm Flat Washers
#10	2	12mm Plastic Retainers	#20	8	6mm Lock Nuts



### **PROCEDURE:**

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
- 2. Start installation from under the driver side of the vehicle. Locate the rectangular factory hole in the side of the frame behind the front body mount, (Figure 1).
- 3. Select the 1/2" x 15" Long Bolt Plate, (Figure 3B). NOTE: Use the Long Bolt Plate for driver side installation and the Short Bolt Plate for passenger side front bracket installation. Thread (1) 12mm Plastic Retainer part way onto the Bolt Plate. From the back of the frame, insert the bolt plate into the open end of the boxed frame, (Figure 2), and up to and out of the rectangular opening in the outside of the frame, (Figure 3A). Line up the top hole in the driver front Mounting Bracket with the Bolt Plate. Attach the Bracket to the Bolt Plate with (1) 1/2" Flat Washer, (1) 1/2" Lock Washer and (1) 1/2" Hex Nut(Figure 4). Hand-tighten only at this time.

**IMPORTANT:** Plastic Retainer is designed to prevent the Bolt Plate from falling into the body cavity and to aid in Bracket installation.

4. Move towards the rear of the vehicle and locate the factory hole in the frame below the rear body mount, (Figure 5). Thread (1) 10mm Plastic Retainer part way onto a 10mmx30mm Bolt Plate, From the back of the frame channel, insert the Bolt Plate through the factory hole. Select the driver side Rear Mounting Bracket ,line up the horizontal top slot in the Bracket with Bolt Plate, (Figure 6). Attach the Rear Mounting Bracket to the Bolt Plate with the supplied (1) 10mm Flat Washer, (1) 10mm Lock Washer and (1) 10mm Hex Nut, (Figure 7). Hand-tighten hardware only at this time.

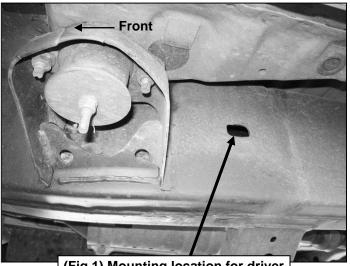
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- 5. Select a Running Board. Slip(4) 6mm T-bolts into each bottom channel(Figure 8). Carefully position the Running Board onto the (2) Mounting Brackets. IMPORTANT: Do not slide, (front to back), the Running Board on the Brackets or damage to the finish may result. Attach the Running Board to the Mounting Brackets with(2) 6mm T-bolts,(2)6mm flat washers and (2)6mm lock nuts (Figures 9). Do not tighten at this time.
- 6. Level and adjust Running Board properly and tighten all hardware.
- Repeat Steps 2 6to install the passenger Running Board onto the vehicle. NOTE: Use the provided (1) 1/2" x 4" Bolt Plate to secure the passenger side Front Bracket to the frame channel.
- 8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. **For Polished Finishes**: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Running Board.

For Black Finishes: Mild soap may be used to clean the Running Board.

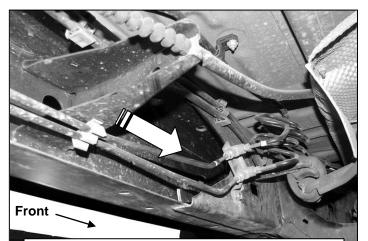
# **Driver Side Installation Pictured**



(Fig 1) Mounting location for driver side front Mounting Bracket



(Fig 3A) Inside view of Long Bolt Plate installed in driver side frame channel



(Fig 2) Opening in driver side frame channel pictured from below and behind frame channel



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