## **Installation Instructions for IB14EBB8**

by APS Auto Parts Specialist Inc.

Application: For 2005-2015 Nissan Xterra

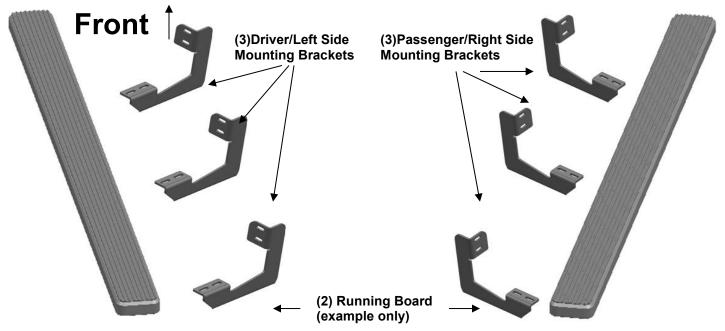
Estimated Time: 1 to 2 hours



Disclaimer: Instructions intended for persons aged 18+ please do not attempt without adult supervision. Instructions are not intended to replace professional installation. Damage from improper installation, misuse or modification to the product voids the manufacturer's warranty.

## **PARTS LIST:**

| Item | QTY | Description                                    | Item | QTY | Description        |
|------|-----|--|------|-----|--------------------|
| #01  | 2   | Running Board(use for left or right)           | #05  | 12  | M8 Flat Washers    |
| #02  | 3   | Driver/Left Mounting Brackets(DFM/DCM/DRM)     | #06  | 12  | M6 x 20mm T-Bolts  |
| #03  | 3   | Passenger/Right Mounting Brackets(PFM/PCM/PRM) | #07  | 12  | M6 Flat Washers    |
| #04  | 12  | M8 Lock Nuts                                   | #08  | 12  | M6 Nylon Lock Nuts |



## PROCEDURE:

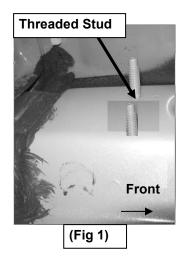
- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
- 2. Start installation at the front of the driver side of the vehicle and locate the factory threaded studs located on the side of the inner body panel, (**Figure 1**).
- 3. Select (1) driver side Mounting Bracket. Attach the Bracket to two studs with (2) 8mm x 24mm Flat Washer and (2) 8mm Nylon Lock Nut. (Figures 2). Do not tighten hardware at this time.
- 4. Repeat **Steps 2-3** to installed center and rear position brackets.
- 5. Once all three Mounting Brackets are partially installed, Select the Running Board. Slip (6) 6mm T-Bolts into each bottom channel (Figure 3). Carefully position the Running Board onto the Mounting Brackets. Attach the Running Board to the Mounting Brackets with (2) M6 T-bolts, (2) M6 flat washers and (2) M6 nylon lock nuts. (Figure 4). Do not tighten hardware at this time.
- **6.** Level and adjust the Running Board and tighten all hardware at this time.
- 7. Repeat **Steps 2—6** for passenger Running Board installation.
- 8. Do periodic inspections of the installation to make sure that all hardware is secure and tight.

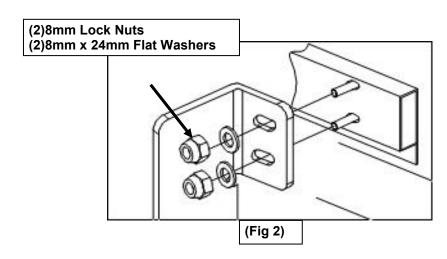
**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For Polished Finishes**: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Running Board.

For Black Finishes: Mild soap may be used to clean the Running Board.

## **Driver Side Installation Pictured**







(Fig 3) Slip M6 T-bolts into the bottom channel

