## IB(5",4)) RUNNING BOARD For 03-15 FORD EXPEDITION (Excl. EL model)

PARTS LIST:					
Item	QTY	Description	Item	QTY	Description
#01 #02	2	STEP BOARD, PASSENGER (1) AND DRIVER (2)	#08	6	ST8x25 Self Tapping Screw
#03	2	Front Bracket (DFM/PFM)	#09	18	M8 Flat Washers
#04	2	Left Center/Rear Bracket Passenger (DCM/PRM)	#10	12	M8 Lock Washers
#05	2	Right Center/Rear Bracket Passenger (DRM/PRM)	#11	12	M6 Square Hex Bolt
#06	12	M8X1.25-25mm Hex Bolt	#12	12	M6 Nylon Lock Nuts
#07	6	M8 Hex Nuts	#13	12	M6 Flat Washers



## INSTALLATION INSTRUTION:

- 1. Remove contents from box and check for damage. Verify all parts are present. Read instructions completely before beginning. If desired, for this vehicle application, the Sure-Grip Gap Strip Kit (part #27-9907) can be purchased and used with the Sure-Grip running boards.
- 2. Remove any tape on the inside of rocker panel that covers the mounting holes. **NOTE**: M8 self tapping bolts replace one 8mm bolt per bracket if the factory holes are not tapped for 8mm bolts.
- 3. Attach brackets to underside of body panel as shown. Leave loose. SEE FIGURE1.
- Insert square head bolts as shown (3 per slot,6 per Step board/Running board ).SEEFIGURES 3 AND 4.NOTE:For lighted boards,run wiring harness prior to attaching board to brackets (refer to Step6 ) SEE FIGURES 7.Run longer wire harness on passenger side.
- 5. For Sure-Grip Running Boards, if purchased, slide closure strip as shown. Set lights (if purchased) in appropriate location. Attach to Sure-Grip Running Board as shown. SEE FIGURE2. Drill hole through plastic strip and run wires as shown. SEE FIGURE5
- 6. Attach board to brackets as shown. Make sure board and brackets are properly aligned and tighten .fasteners.Recommended torque values are 16 Ft. Lbs. for 8mm fasteners, 5 Ft. Lbs. For M8 self tapping bolts, and 10 Ft. Lbs. for M6 square head fasteners.SEE FIGURE 6 .NOTE:For lighted version of Molded Step Board, remove plastic cover from each end of under side of board. Proceed to Steps 7-8.
- 7. Under-coat board, brackets and electrical wires, connections and lenses for harsh weather conditions. Reinstall plastic cover on underside of Step boards.**INSTALLATION IS COMPLETE.**

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. **For Polished Finishes**: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Running Board.

For black finishes: Mild soap may be used to clean the Running Board.





