

# Installation Instructions for IB03EJI1

by APS Auto Parts Specialist Inc.

Application: For 2000-2014 Chevy Suburban 3/4 Ton / 2000-2014 GMC Yukon XL 3/4 Ton (Excl. 01-10 Z71 Model)

Estimated Time: 1 to 2 hours



Disclaimer: Instructions intended for persons aged 18+ please do not attempt without adult supervision. Instructions are not intended to replace professional installation. Damage from improper installation, misuse or modification to the product voids the manufacturer's warranty.

**PARTS LIST:**

| Item | QTY | Description                            | Item | QTY | Description                          |
|------|-----|--|------|-----|--------------------------------------|
| #01  | 2   | Running Board(use for left or right)   | #06  | 1   | Driver Rear Mounting Bracket(DRM)    |
| #02  | 1   | Driver Front Mounting Bracket(DFM)     | #07  | 1   | Passenger Rear Mounting Bracket(PRM) |
| #03  | 1   | Passenger Front Mounting Bracket(PFM)  | #08  | 12  | 6X1.0mm Lock Nuts                    |
| #04  | 1   | Driver Center Mounting Bracket(DCM)    | #09  | 12  | 6X1.0-20mm T-Bolts                   |
| #05  | 1   | Passenger Center Mounting Bracket(PCM) | #10  | 12  | 6mm x 22mm OD x 2mm Flat Washer      |



**PROCEDURE:**

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ FACTORY BODY BOLT REMOVAL INSTRUCTIONS AND INSTALLATION INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
2. Remove passenger side front and center body mount bolts from vehicle. **NOTE:** Do not remove body mount bushings.
3. Hang front and center Mounting Brackets into position by partially threading factory bolts back into body mounts (**Figure 1 & 2**). Do not tighten at this time.
4. From underside of vehicle, remove the existing passenger side front leaf spring mounting bolt nut (**Figure 3**). **WARNING!** Do not attempt to remove the bolt from leaf spring.
5. Position passenger side rear Mounting Bracket onto leaf spring mounting bolt cavity. Attach Mounting Bracket to vehicle using the factory nut and bolt. Do not tighten at this time. **NOTE:** Keep adjusting Mounting Bracket into place as you tighten the nut and bolt.
6. Select a Running Board. Slip (6)6mm T-bolts into each bottom channel (**Figure 4**). Carefully position the Running Board onto the (3) Mounting Brackets. **IMPORTANT:** Do not slide, (front to back), the Running Board on the Brackets or damage to the finish may result. Attach the

Running Board to each Mounting Brackets with (2) 6mm T-bolts, (2)6mm flat washers and (2)6mm lock nuts (**Figures 5**). Do not tighten at this time.

7. Level and adjust Running Board properly and tighten all hardware.
8. Repeat **Steps 2—7** for passenger/right Running Board installation.
9. Do periodic inspections to the installation to make sure that all hardware is secure and tight

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For Polished Finishes:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Running Board.

**For Black Finishes:** Mild soap may be used to clean the Running Board.

### Passenger Side Installation Pictured



Fig 1 (Front Passenger Side)



Fig 2 (Center Passenger Side)

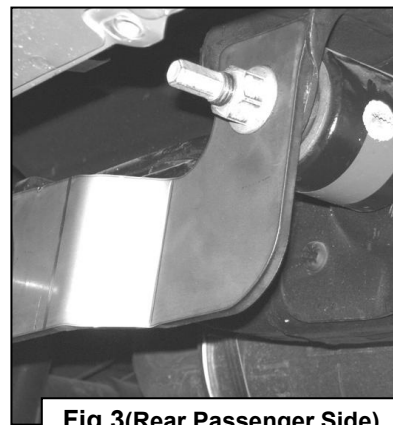


Fig 3 (Rear Passenger Side)

Slip 6mm T-bolts into the bottom channel

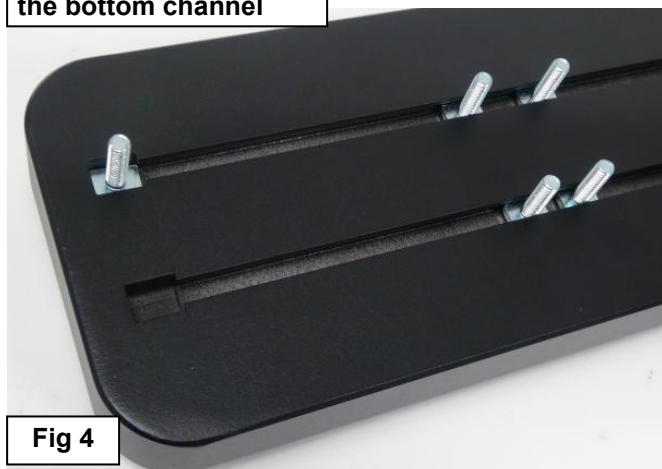
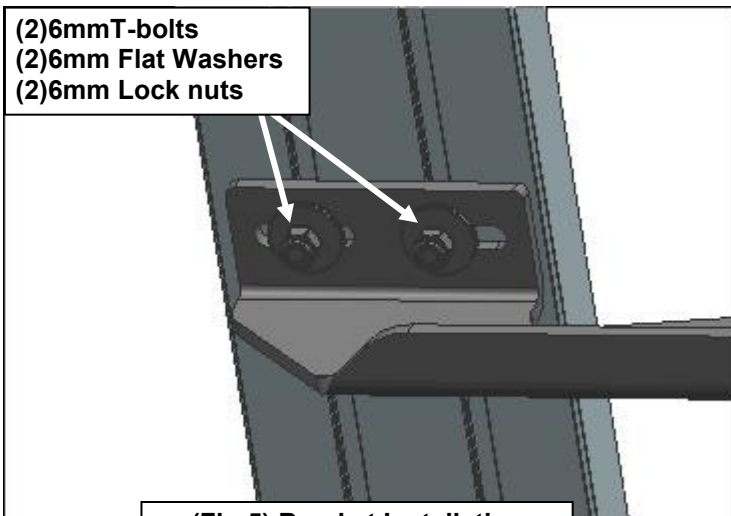


Fig 4



(Fig 5) Bracket Installation